

MUNDUS
UNIVERSAL
RP
BEYOND
EA
TP/TA
MANET
Compact/
Concept
SG
Wall connection
profile
MR 22/MR 28

Fittings for Toughened Glass Assemblies

Technical brochure 2021





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Cowmponents for toughened glass assemblies



40 **UNIVERSAL**Components for toughened glass assemblies



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assemblies



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BEYOND

Double-action
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The dormakaba range of fittings for toughened glass assemblies

The dormakaba range of fittings for toughened glass assemblies has matured into one of the most comprehensive available today. It offers ideal options for creating all standard toughened glass assemblies in a manner which is technically sound and visually attractive. This gives the designer a wide variety of options for individual expression in creating with toughened glass – either internally or externally.

All dormakaba fittings are based on a modular system, consisting of a base unit, functional inserts and clip-on covers in the widest possible range of finishes. The glass preparations that are needed can be performed quickly and easily. Quality materials and thorough workmanship guarantee a long service life and a reflection of excellence for years to come.

Applications and features		JNDUS t/Premium	UNIVERSAL patch fittings		EA
For external assemblies	•	•	•		•
For internal assemblies	•	•	•	•	•
For standard toughened glass assembly types	•	•	•	•	•
For individually designed assemblies with corner fittings, fin fittings etc.			•		
For double-action doors	•	•	•	•	
For single-action doors	•	•	•	•	•
Glass thickness (mm) (Generally, glass thickness tolerances within the +/- 0.5 mm range can be accommodated)	8-12	8-22	8, 10, 12 ⁶⁾	10, 12	8, 10, 12
Glass thickness (mm), for UNIVERSAL with 15 mm pivot point			8, 10		
Max. door weight (kg)	150	200	110 ²⁾⁵⁾	80	80/1104)
Max. door weight (kg) for UNIVERSAL with 15 mm pivot point			80		
Max. door width (mm)	1,100	1,300	1,100 ²⁾⁵⁾	1,000/1,200 ⁴⁾	1.000/ 1.100 ⁴⁾
Max. door height (mm)		Matrix for ensions, page	3,000 ¹⁾²⁾⁵⁾	2,200/ 3,000 ⁴⁾⁵⁾	3.0001)2)
Glass type	TSG	TSG/LSG ³⁾	TSG	TSG	ESG
Double-action / single-action door	sa/da	sa/da	sa/da	sa/da	Α
Materials and finishes					
Aluminum, mill finish (Aluminum R 600) (100)					
Aluminum, silver EV1 anodized (similar Eloxal I EV1 / Eloxal II C 0) (101)			•		•
Aluminum EV1-Deco anodized (compatible with finish 150)				•	
Aluminum, similar satin stainless steel anodized (113, 107)				● (107)	• (107)
Aluminum, silver anodized (Silver N 600 ST) (compatible with finish 114) (150)	•	•			
Aluminum special color anodized (199)		•	•		•
Aluminum, traffic white powder coated (300)					•
Aluminum, white powder coated (White P 100 SG) (350, RAL 9016)	•	•	•		
Aluminum, special color powder coated (399)			•		•
Brass, polished chromed (501)			•		•
Brass, polished varnished (502)					
Brass, polished (503)			•		•
Satin stainless steel (Niro S 700 ST) (700)			•		
Polished stainless steel (Niro S 700 HG) (701)			•		
Satin stainless steel (750)	•	•			
Polished stainless steel (751)	•	•			
Page		6	40	78	94

Door rails and locks ideally complement the dormakaba product range for toughened glass assemblies. The door rails grant all requests for wide and heavy doors, also for side panels. They guarantee the maximum protection for the lower glass edge.

With its different types and finishes the lock programme SG meets various requirements for function, safety and appearance.

TP/TA	MANET Compact	SG	Wall connection profile	MR 22/ MR 28
•		•	•	
•	•	•	•	•
•	•	•	•	
0				
•	•	0	0	
•	0	0		
8, 10, 10.76 12, 12.76, 13,5, 15, 17, 19, 21	10, 12	8, 10, 12	8, 10, 12, 12,7, 13,5, 15, 17, 19	6, 8, 10
150*	80		45 kg/m	
	· · ·		9,	
1,400*	1,200	-		
3,500 ¹⁾²⁾⁵⁾ 4,000 ⁴⁾	2,500 ¹⁾²⁾⁵		3,000 ¹⁾²⁾⁵	2,500/ 2,800 ¹⁾²⁾⁵
TSG/LSG ³⁾	TSG	TSG	TSG/LSG ³⁾	TSG
sa/da	sa/da	sa/da		
•			•	
•		•	•	•
		•	•	•
•		•	•	
•		•		
			•	
•	•		•	
•			•	
102	132	154	176	182

- For door heights up to 2,500 mm For doors with a height of more than 2,500 mm we have to keep additional conditions/limits:
 - Glass thickness >/= 10 mm
 - Usage of a handle bar with 3 connection points in minimum and a minimum height of 1/2 door height
- Use of door closers: Doors < / = 1,100 mm must be provided with door closers of type EN 3 (with or without backcheck), and doors > / = 1,100 mm need to be fitted with larger door closers (e.g. EN 4, 5 or 6) with or without backcheck.
- 3) Laminated safety glass of 2 x toughened safety glass
- 4) Max. panel weight depends on product combination
- 5) Further possible glass panel heights on request at our application engineering
- 6) Under certain circumstances also 15 + 19 mm glass thicknesses

The glass dimension may differ due to items as follows:

- · installation type,
- glass tolerance,
- generally use
- $\\ \bigcirc \\ \\ \text{Optional} \\$
- Standard
 - *Only for double-action doors with door rail top and botton, incl. steel door lever

Note: The use of clamp fittings on structured glass surfaces (except of which are satinized glasses) or glasses with large variations in glass thickness is only with the application of a levelling layer permissible.

ContentMUNDUS

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MUNDUS

MUNDUS – The freedom of versatility

Compelling benefits:

- · Clear design lines, no visible fixings
- Wide range of surface finishes, colours and materials
- Particularly easy to install: Many MUNDUS fittings can be mounted on the glass and fixed into place in their as-delivered condition
- Fast installation, simple in-situ adjustment of the installed system
- set up for the right glass thickness: adaptable to different glass thicknesses without the need to change gaskets
- Improved load-bearing performance and more secure hold thanks to high-strength materials (screws and threaded sleeves of high-grade stainless steel capable of absorbing high clamping forces)
- Use of laminated safety glass (LSG) using dormakaba's proven Clamp&Glue technology for high quality and safety demands (MUNDUS Premium)

Elegant appearance

MUNDUS fittings impress through their elegant design combining sharply defined, straight edges and rounded corners, high-quality materials and careful workmanship. There are no fixings to disrupt the smooth harmony of the surface finish. For a durable, elegant appearance, the cap consists of 2 mm thick and therefore particularly robust material – stainless steel or aluminum.

MUNDUS offers patch fittings for 24 standard systems and numerous special solutions

– whether for an open-plan residential ambience, attractive office or prestigious shop entrance. Visually and technically impressive, MUNDUS glass fittings are suitable for a wide range of different requirements. The extensive portfolio encompasses connection fittings for the usual 24 standard systems such as PT 10, PT 40 or PT 70. It also accommodates special solutions for custom spatial requirements, such as PT 41 and PT 61 for glass assemblies stiffened with 90° glass fins.

Quick and easy to install

MUNDUS fittings offer multi-dimensional in-situ adjustability, ensuring a firm fit every time. They facilitate infinite variability of the vertical gap dimensions and thus consistently correct setting of the pivot axis and zero position.

Wide choice of finishes



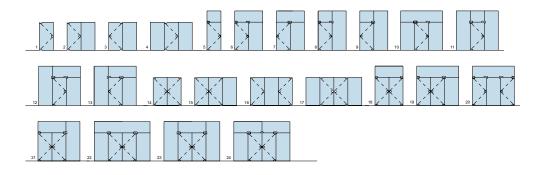
Standard collection

dormakaba standard finishes, anodized or coated, satin or polished stainless steel.

Exclusive collection

Treated metals such as anodized aluminum.

MUNDUS – the technical specifications at a glance



MUNDUS	MUNDUS Premium	MUNDUS Comfort
Max. load-bearing capacity	200 kg	150 kg
Max. panel width	1,300 mm	1,100 mm
	The max. panel width depends on glass the mation please see on the following page N	<u>o</u>
Possible glass thickness	8–12 mm 12–15 mm 15–19 mm 19–22 mm	8–12 mm
Suitable for LSG*	•	-
Supported pivot points in mm	55, 65, 70 mm	55, 65, 70 mm
Offset adjustability in mm	Infinite (± 3 mm); 52–73 mm	Infinite (± 3 mm); 52–73 mm
Adjustability of the door/insert	Multi-dimensional	Multi-dimensional
Cover materials	Stainless steel, aluminum, glass etc.	Stainless steel, aluminum
Test cycles:	1,000,000	500,000
Inhouse-Test according to EN 12400 Inhouse-Test according to EN 1670	Test certificates from an external accredite	ed authority can be provided on request.

Materials and finishes	Availability	Corrosion class	Availability	Corrosion class
Standard collection				
Aluminum, white powder coated (White P 100 SG) (350, RAL 9016)	•	4	•	4
Aluminum, silver anodized (Silver N 600 ST) (compatible with finish 114) (150)	•	4	•	4
Satin stainless steel (Niro S 700 ST) (for MUNDUS) (750)	•	4	•	4
Polished stainless steel (Niro S 700 HG) (for MUNDUS) (751)	•	4	•	4
Special colour at option, powder coated (399)	•	4	•	4
Exclusiv collection (Special colour anodized, 199)				
Niro Dark (157)	•	4	_	
Brass Antique	•	4	_	
Black Bronze	•	4	-	

 $^{1-4\} Corrosion\ class\ according\ to\ EN\ 1670\ (independent\ test\ confirmation\ on\ request) \\ \bullet\ Standard\ -\ not\ available$

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^{*} LSG out of 2 x TSG (= 2 panes each with a minimum glass thickness of 5 mm). Can be implemented with separately ordered gaskets and deploying dormakaba's proven Clamp&Glue technology.

MUNDUS – Matrix for door dimensions

This matrix is only used to select the correct fitting and does not represent a static!

height		8 mm width	glass (mm)		10	–12 n width	nm gla (mm)	ISS	12	-15 m width	m gla (mm)	ss	15	-19 m width	nm gla (mm)	ISS	19	2-22 m width	nm gla (mm)	ss
(mm)	1,000	1,100	1,200	1,300	1,000	1,100	1,200	1,300	1,000	1,100	1,200	1,300	1,000	1,100	1,200	1,300	1,000	1,100	1,200	1,300
2,000																				
2,100																				
2,200																				
2,300																				
2,400																				
2,500																				
2,600																				
2,700																				
2,800																				
2,900																				
3,000																				
3,100																				
3,200																				
3,300																				
3,400																				
3,500																				
3,600																				
3,700																				
3,800																				
3,900																				
4,000																				

Suitable for use without any technical limitations.

Pull handle necessary extending over 1/2 of the door height with at least 3 fixing points.

Glass and fitting must be adhesive-bonded.
Use of MUNDUS fittings is not recommended. Please contact your dormakaba partner in order to discuss possible alternatives.

in order to discuss possible alternatives. This door dimension is unfortunately not possible with MUNDUS.

Extensive suitability, effortless installation



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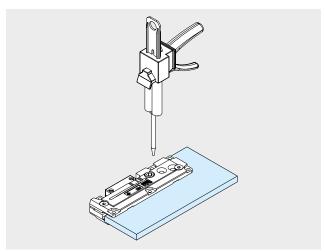
MUNDUS Premium – Providing a totally reliable hold – Clamp&Glue technology

Providing a totally reliable hold – Clamp&Glue technology

Proven dormakaba technology for the installation of laminated safety glass. An additional adhesive bond ensures a firm hold and permanent cohesion between fitting and glass.

The bonding process following the fixing of the fitting is remarkably easy:

- Before commencing with the gluing operation, you will need to replace the standard gaskets with special gaskets suitable for laminated safety glass*
- The glue is fed through the holes provided until it emerges from the overflow openings in the clamp fittings
- The process is then repeated on the rear face
- Allow the glue to harden.



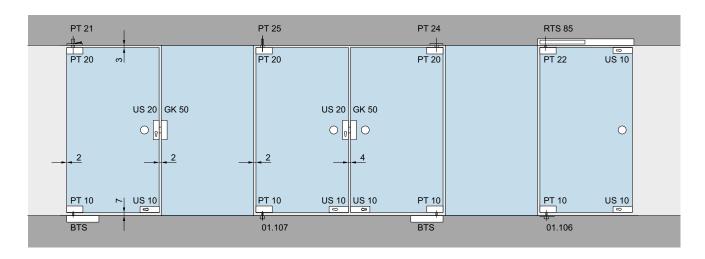
*The LSG gaskets may only be used when fixing glass using the Clamp&Glue technology

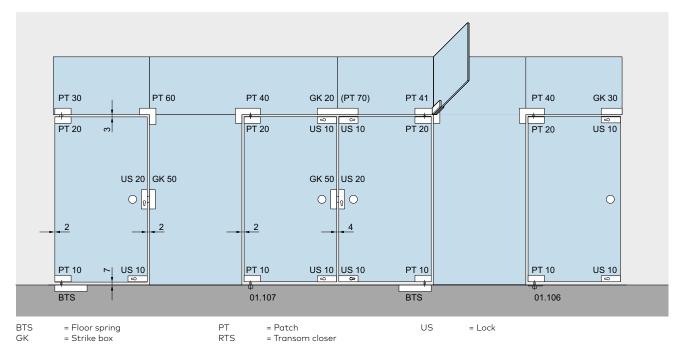
MUNDUS and laminated safety glass (LSG) – a combination that offers impressive advantages:

- High safety for users, even in the case of large glass assemblies
- Improved acoustic insulation and reduced noise levels achievable by integrating a sound deadening film
- Deploying glass doors as a design element specially designed films for individual aesthetics
- Use of LSG comprising 2 x TSG (= 2 panes each with a minimum glass thickness of 5 mm).

Type illustration

Toughened glass assemblies with fittings (55/65/70 mm pivot point) and locks.





Maximum door weight and width for MUNDUS fittings

Max. door weight:

MUNDUS Premium: 200 kg MUNDUS Comfort: 150 kg

Max. door width:

MUNDUS Premium: 1,300 mm MUNDUS Comfort: 1,100 mm For doors with a height of more than 2,500 mm we should keep additional conditions/limits:

- Glass thickness ≥ 10 mm
- Usage of a handle bar with 3 connection points in minimum and a minimum height of 1/2 door height

The max. panel width depends on glass thickness and weight. For more information please see on page 10, MUNDUS - Matrix for door dimensions.

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Use of door closers:

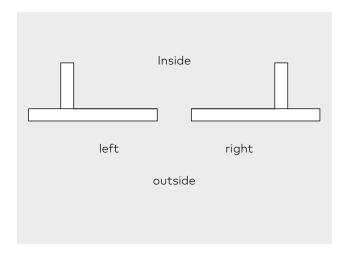
Doors < / = 1,100 mm must be provided with door closers of type EN 3 (with or without backcheck), and doors > / = 1,100 mm need to be fitted with larger door closers (e.g. EN 4, 5 or 6) with or without backcheck.

Glass panels

The individual glass panels may show production tolerances in geometry and dimensions that sum up to larger deviations in larger glass assemblies. These deviations are not shown in the exemplary constructional set up above.

Note for stiffening elements:

"Left" or "Right" is always determined from the outside and as viewed from above.



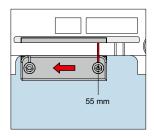
Easy to install, easy to adjust

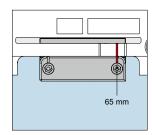
Fast and uncomplicated fixing

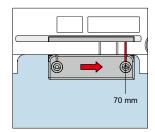
MUNDUS patch fittings always fit snugly on the glass thanks to their multi-dimensional variability. They facilitate infinite adjustment of the vertical gap dimensions and location accuracy in terms of both pivot point and zero position.

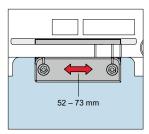
Optimum gap dimensions

Thanks to the infinitely variable, multi-dimensional adjustability of the patch fittings, the door can be optimally aligned following installation.

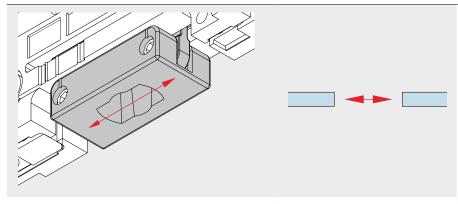






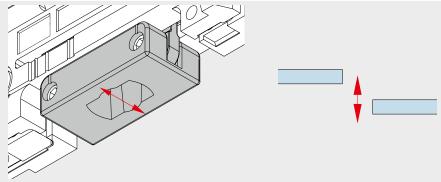


Multi-dimensional adjustability even when mounted



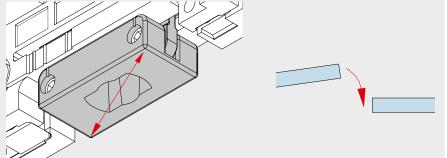
Alignment in the X axis

Individual adjustment of the pivot point, infinitely variable between 52 and 73 mm.



Alignment in the Z axis

Infinite variability of the door position to achieve flush alignment thanks to adjustment of up to 1 mm for a glass thickness of 8 mm, or 3 mm for a glass thickness of 12 mm.



Zero position adjustment

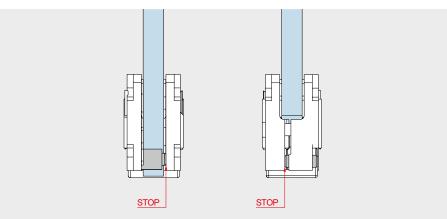
Infinite alignment variability of the door to achieve the correct zero position by adjustment around the axis of rotation in the range +/- 1.5° .

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Easy to install, safe and secure

With MUNDUS, you do not require new or additional gaskets in order to adjust the fittings to the glass thickness. With MUNDUS, the glass thickness is defined by two screws in the base unit of the patch fitting, allowing the use of glazing ranging from 8 to 22 mm.





Suitable for different glass thicknesses

MUNDUS Premium:
Accommodating glass thicknesses of 8–12 mm,
12–15 mm, 15–19 mm and
19–22 mm with infinite
adjustability in a single fitting.
The gaskets that you had to separately order for toughened safety glass are now a thing of the past. You always have the right fitting to hand. That means: fast installation, more time, more design content.

Glass thickness: 8–12 mm

12–15 mm 15–19 mm 19–22 mm

Max. Door weights: 200 kg

MUNDUS Comfort:

Glass thickness: 8–12 mm Max. Door weights: 150 kg

Protection from unauthorised access

The positioning of the clamping screws also provides for additional protection against unauthorised access to your interiors. The screws are distributed on both sides of the base unit so that disassembly from one side is not possible.



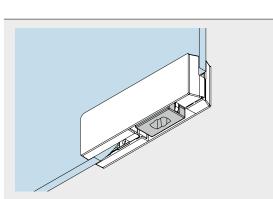
Product description

separate gaskets required

52

Patch fittings

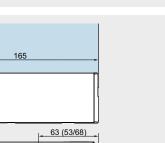
Shown with 10 mm glass. When used with other glass thicknesses, the measurements change accordingly.



thickness 8-12 mm 42.100 PT 10 Premium bottom patch fitting 12-15 mm 42.101 use for flat-conical floor spring spindle or round 15-19 mm 42.102 pivot Ø 14 mm. 19-22 mm 42.103 For glass weight up to 200 kg and use with

Glass

Art. No.

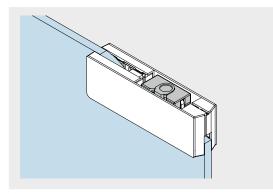


PT 10 Comfort 8-12 mm 38.100 bottom patch fitting

use for flat-conical floor spring spindle or round pivot Ø 14 mm. For glass weight up to 150 kg and use with

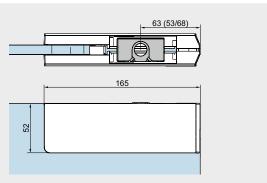
toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) -

toughened safety glass (TSG).



PT 20 Premium 8-12 mm 42.200 42.201 top patch fitting 12-15 mm with plastic socket for pivot Ø 14 mm. 15-19 mm 42.202 For glass weight up to 200 kg and use with 19-22 mm 42.203

toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) separate gaskets required.



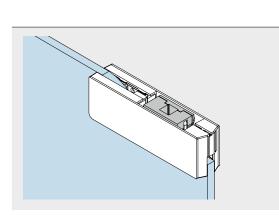
PT 20 Comfort 8-12 mm 38.200 top patch fitting

with plastic socket for pivot Ø 14 mm. For glass weight up to 150 kg and use with toughened safety glass (TSG).

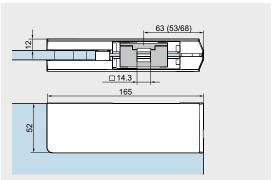
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Art. No.

Glass



	tnickness	
PT 22 Premium*	8–12 mm	42.220
top patch fitting	12-15 mm	42.221
for a glass weight up to 80 kg	15-19 mm	42.222
with insert for transom closer RTS.	19-22 mm	42.223
For use with toughened safety glass (TSG). Also		



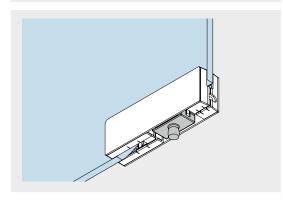
PT 22 Comfort* 8-12 mm **38.220** top patch fitting

with insert for transom closer RTS. For use with toughened safety glass (TSG).

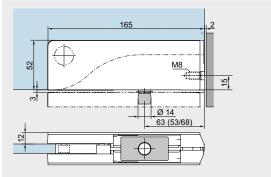
prepared for use with laminated safety glass

(LSG) - separate gaskets required.

Product description



PT 30 Premium	8-12 mm	42.300
overpanel patch fitting	12-15 mm	42.301
with pivot Ø 14 mm and M 8 tapped hole at side.	15-19 mm	42.302
For use with toughened safety glass (TSG). Also	19-22 mm	42.310
prepared for use with laminated safety glass		
(LSG) – separate gaskets required.		

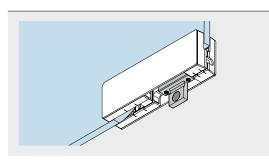


PT 30 Comfort 8–12 mm **38.300** overpanel patch fitting

with pivot \varnothing 14 mm and M 8 tapped hole at side. for use with toughened safety glass (TSG).

^{*} The maximum permissible door heights and door widths depend on the closing device used and its spring strength / closing force. The maximum allowable door weight in combination with an RTS transom-concealed door closer is 110 kg, the maximum allowable panel width is 1,100 mm.

Product description



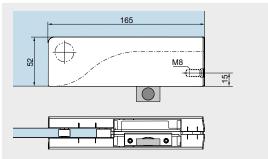
thickness PT 30 Premium 8-15 mm 42.303 overpanel patch fitting 15-19 mm 42.305 19-22 mm 42.311 with stop insert.

Glass

Art. No.

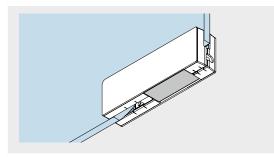
38.313

For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.



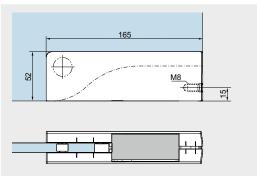
PT 30 Comfort 8-15 mm 38.303 overpanel patch

with stop insert. For use with toughened safety glass (TSG).



PT 30 Premium $8-15 \, \text{mm}$ 42.306 overpanel patch fitting 15-19 mm 42.308 with blanking insert. 19-22 mm 42.312

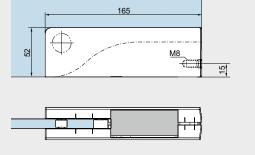
For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) - separate gaskets required.



PT 30 Comfort 8-15 mm 38.306

overpanel patch with blanking insert.

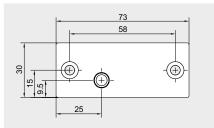
For use with toughened safety glass (TSG).



Fixing plate

for MUNDUS overpanel patch fitting PT 30 and MUNDUS overpanel strike box GK 30 Weight in kg: 0.039

Only available in satinized stainless steel, polished stainless steel or powder-coated stainless steel. Optionally wall anchor and threaded rod are applicable. (see page 31.)



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Art. No.

38.400

42.403

42.405

42.471

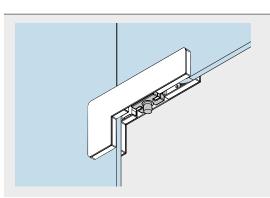
Glass

8-12 mm

8-15 mm

15-19 mm

19-22 mm



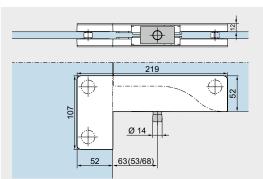
PT 40 Premium 8-12 mm 42.400 patch for overpanel and sidelight 12-15 mm 42.401 with pivot Ø 14 mm. 15-19 mm 42.402 For use with toughened safety glass (TSG). 19-22 mm 42.470

Please note:

Product description

The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.

Also prepared for use with laminated safety glass (LSG) – separate gaskets required.

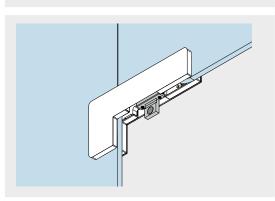


PT 40 Comfort patch for overpanel and sidelight

with pivot Ø 14 mm.
For use with toughened safety glass (TSG).

Please note:

The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.



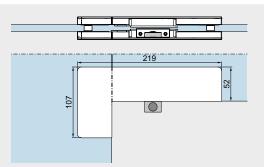
PT 40 Premium patch for overpanel and sidelight

with stop insert

For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.

Please note:

The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.



PT 40 Comfort patch for overpanel and sidelight

with stop insert.

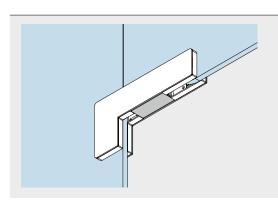
For use with toughened safety glass (TSG).

Please note

The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.

T 40 Comfort 8–15 mm **38.403**

12/18 21



Product description Glass thickness Art. No. 2015 mm 8-15 mm 42.406

15-19 mm

19-22 mm

8-15 mm

8-12 mm

42.408

42.409

38.406

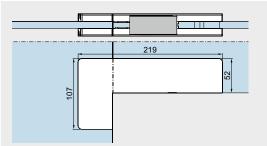
42.410

patch for overpanel and sidelight with blanking insert. For use with toughered safety class (TSG)

For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.

Please note:

The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.



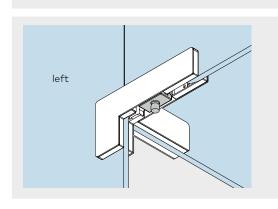
PT 40 Comfort patch for overpanel and sidelight

with blanking insert.
For use with toughened safety glass (TSG).

Please note:

The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.

with



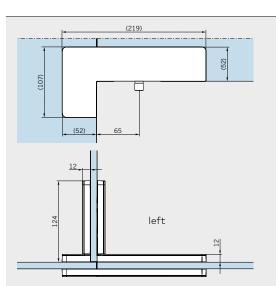
PT 41 Premium
patch for overpanel
and sidelight
with pivot pin
\emptyset 14 mm and fin
fitting*. For use
with toughened
safety glass (TSG).
Also prepared for
use with laminated
safety glass (LSG) -
separate gaskets
required.

pivot pin		12–15 mm 15–19 mm 19–22 mm	42.411 42.412 42.472
	right	8–12 mm 12–15 mm 15–19 mm 19–22 mm	42.420 42.421 42.422 42.474
with stop insert	left	8–15 mm 15–19 mm 19–22 mm	42.413 42.415 42.473
	right	8–15 mm 15–19 mm 19–22 mm	42.423 42.425 42.475
with blanking insert	left	8–15 mm 15–19 mm 19–22 mm	42.416 42.418 42.419
	right	8–15 mm 15–19 mm 19–22 mm	42.426 42.428 42.429

Please note:

The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.

^{*} Left hand fin (illustration shows left hand) / right hand fin. Left or right hand are determined by view from outside.



Product description			Glass thickness	Art. No.
PT 41 Comfort patch for overpanel	with pivot pin	left right	8–12 mm 8–12 mm	38.410 38.420
and sidelight with pivot pin Ø 14 mm and fin fitting*. For use with toughened	with stop insert	left right	8-15 mm 8-15 mm	38.413 38.423
safety glass (TSG).	with blanking insert	left right	8-15 mm 8-15 mm	38.416 38.426

Please note:

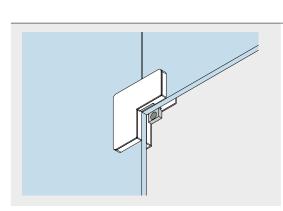
The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.

* Left hand fin (illustration shows left hand) / right hand fin. Left or right hand are determined by view from outside.

12/20 23

Connector patches

Shown with 10 mm glass. When used with other glass thicknesses, the measurements change accordingly.

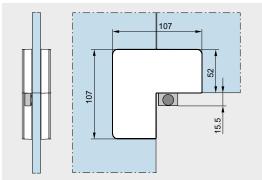


Product description Glass Art. No. thickness

PT 60 Premium connector for double and single-action doors with 1 stop insert and 2 blanking inserts. For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.

Please note:

The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.



PT 60 Comfort connector

for double and single-action doors with 1 stop insert and 2 blanking inserts. For use with toughened safety glass (TSG).

Please note:

The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.

8–15 mm **38.600**

8-15 mm

15-19 mm

19-22 mm

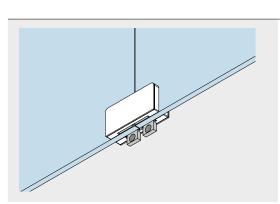
42.600

42.602

42.603

Art. No.

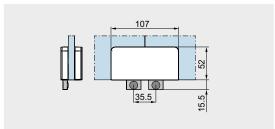
Glass



	Unickness	
PT 70 Premium	8-15 mm	42.700
overpanel connector	15-19 mm	42.702
with 2 stop inserts and 2 blanking inserts.	19-22 mm	42.703

with 2 stop inserts and 2 blanking inserts. For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.

Product description



PT 70 Comfort 8-15 mm **38.700** overpanel connector

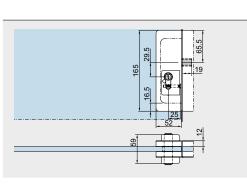
with 2 stop inserts and 2 blanking inserts. For use with toughened safety glass (TSG).

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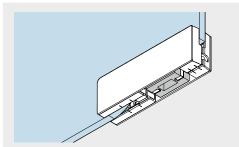
Locks and strike boxes

Shown with 10 mm glass. When used with other glass thicknesses, the measurements change accordingly.

	Product description	Glass thickness	Art. No.
	US 10 Premium corner lock prepared for Euro profile cylinder, single throw, bolt projection 20 mm, with security rosettes on both sides 14 mm thick, for use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required. With the order please indicate the exact glass thickness! Lock insert: • maximum corrosion resistance according to EN 1670, class 4 • with regard to type test according to DIN 18251 / (EN 12209) class 3*	8–19 mm 19–22 mm	42.510 42.517
	prepared for KABA (Swiss profile round cylinder 22 mm) for use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required. With the order please indicate the exact glass thickness!	8–19 mm 19–22 mm	42.513 42.516
29.5 65.5 165	US 10 Comfort corner lock for use with toughened safety glass (TSG) KABA, for use with toughened safety glass (TSG) With the order please indicate the exact glass thickness!	8–19 mm	38.513
	US 20 Premium center lock prepared for Euro profile cylinder, single throw, bolt projection 20 mm, with security rosettes 14 mm thick, for use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required. With the order please indicate the exact glass thickness! Lock insert: • maximum corrosion resistance according to EN 1670, class 4 • with regard to type test according to	8–19 mm 19–22 mm	42.520 42.518
	prepared for KABA (Swiss profile round cylinder 22 mm) for use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required. With the order please indicate the exact glass thickness!	8–19 mm 19–22 mm	42.523 42.519



Product description	Glass thickness	Art. No.
US 20 Comfort center lock for use with toughened safety glass (TSG)	8–19 mm	38.520
KABA, for use with toughened safety glass (TSG) With the order please indicate the exact glass thickness!	8-19 mm	38.523
* Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles. Furthermore the lock was tested successfully by a neutral testing institute with		

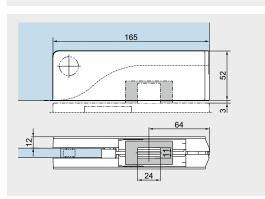


GK 30 Premium 8-15 mm 42.530 single overpanel strike box 15-19 mm 42.532 with tapped hole at side. 19-22 mm 42.548

Suitable for corner lock US 10.
For use with toughened safety glass (TSG).
Also prepared for use with laminated safety glass (LSG) – separate gaskets required.

100,000 locking bolt operating cycles.

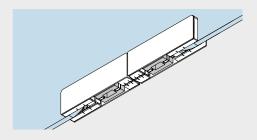
To install correctly, you will need to use either a screw-on fixing bracket, a wall anchor or a threaded rod fixing, see page 31.



GK 30 Comfort 8-12 mm **38.530** single overpanel strike box

with tapped hole at side. Suitable for corner lock US 10. For use with toughened safety glass (TSG).

To install correctly, you will need to use either a screw-on fixing bracket, a wall anchor or a threaded rod fixing, see page 31.



GK 20 Premium 8-15 mm 42.526 double overpanel strike box 15-19 mm 42.528 Suitable for corner lock US 10 consisting of 19-22 mm 42.529

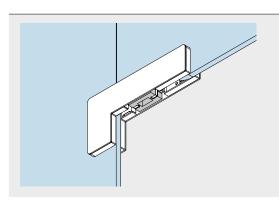
Suitable for corner lock US 10 consisting of two GK 30 with threaded connecting bolt. For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.

	(165)	(165)	
		0.00	
12	64	64 	
	24 11	11 24	

GK 20 Comfort 8–12 mm **38.526**

double overpanel strike box Suitable for corner lock US 10 consisting of two GK 30 with threaded connecting bolt. For use with toughened safety glass (TSG).

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Product description

Glass thickness Art. No.

GK 40 Premium corner overpanel strike box

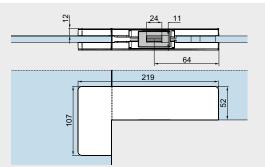
Suitable for corner lock US 10.

8–15 mm 15–19 mm 19–22 mm 42.540 42.542 42.547

For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.

Please note:

The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.



GK 40 Premium

8-12 mm

38.540

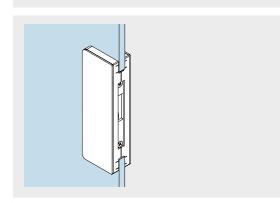
42.550

42.553

corner overpanel strike box Suitable for corner lock US 10. For use with toughened safety glass (TSG).

Please note:

The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.



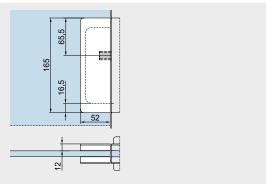
GK 50 Premium strike box

Suitable for center lock US 20.

For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.

With the order please indicate the exact glass thickness!

With the ender place indicate the event place



GK 50 Comfort strike box

8-19 mm

 $8-19 \, \text{mm}$

19-22 mm

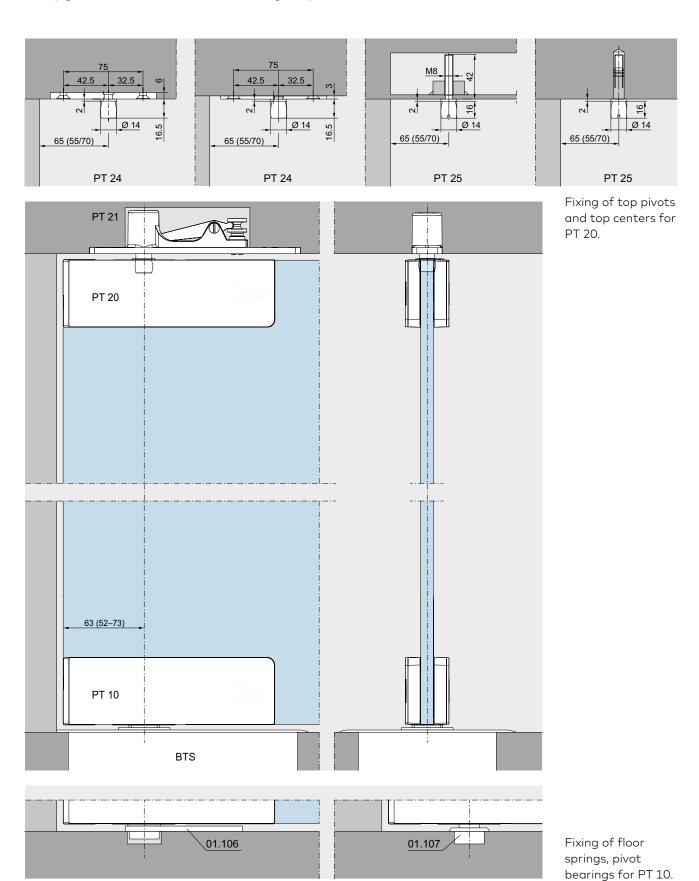
nm **38.550**

Suitable for center lock US 20. For use with toughened safety glass (TSG).

With the order please indicate the exact glass thickness!

Installation details (in contrast to UNIVERSAL)

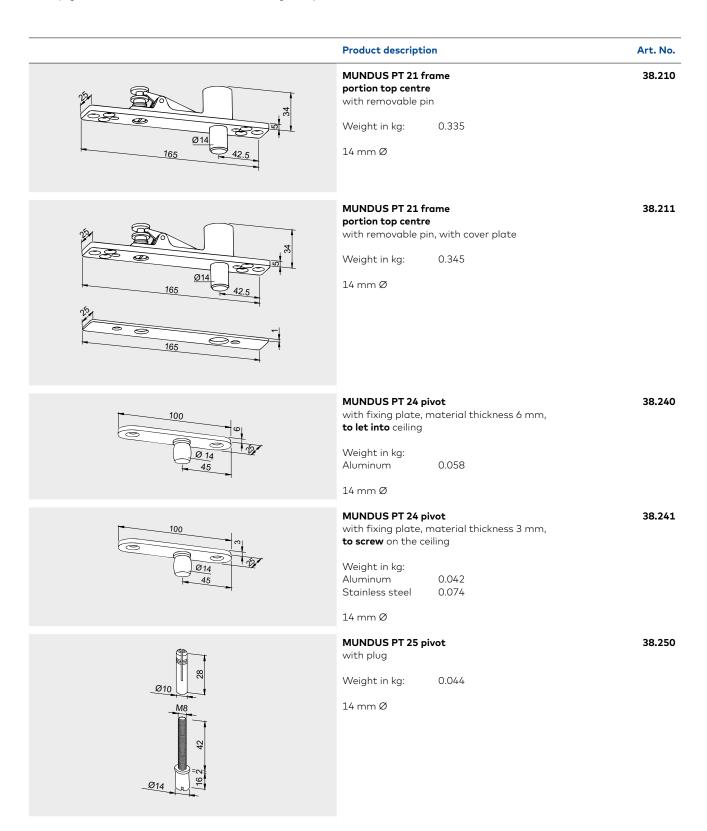
Advisory: Please note that the upper pivots for MUNDUS and those for UNIVERSAL are not mutually compatible. The spigot diameters of the MUNDUS fittings vary.



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Top bearing, pivots for MUNDUS

Advisory: Please note that the upper pivots for MUNDUS and those for UNIVERSAL are not mutually compatible. The spigot diameters of the MUNDUS fittings vary.



30 05/18

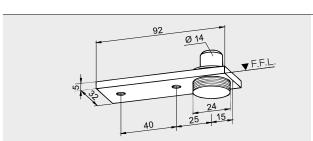
MUNDUS Accessories

Wall connection for MUNDUS

Product description Art. No. Fixing plate 38.313 73 for overpanel patch fitting PT 30 and overpanel strike box GK 30 Weight in kg: 0.041 30 Not available in brass or aluminum. 01.133 Wall anchor with thread M 8 for overpanel patch Weight in kg: 0.040 01.134 Threaded rod M 8 with plug for overpanel patch Weight in kg: 0.032

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Floor bearing, lock keeper plate, floor socket for MUNDUS



Product description

Art. No. 01.106

Floor pivot bearing

with round pivot 14 mm Ø, and cover plate; height adjustable by 5 mm max. door weight 100 kg

Weight in kg:

Aluminum 0.155 Brass 0.170 Stainless steel 0.169

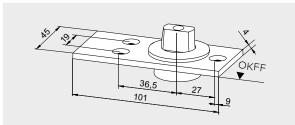


Floor pivot bearing

01.107

with round pivot 14 mm \varnothing and pin 24 mm \varnothing max. door weight 100 kg

Weight in kg: 0.078



Floor bearing

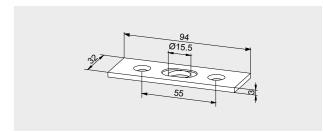
04.602

04.603

with profile spindle (longer spindle on request), max. door weight 200 kg

Stainless steel, max. door weight 200 kg

Weight in kg: 0.254

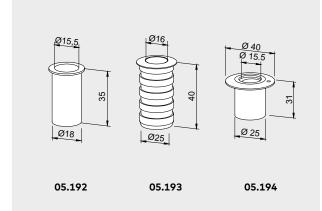


Lock keeper plate,

05.190

stainless steel, two parts, adjustable ± 5 mm

Weight in kg: 0.048



Floor socket,

05.192

05.193

05.194

zinc coated brass for lock bolt

Weight in kg: 0.020

Floor socket, aluminum, with spring and plastic stopper,

dirt protection

Weight in kg: 0.026

Eccentric socket, eccentric, zinc coated brass,

with adjustable plastic socket insert

Weight in kg: 0.020

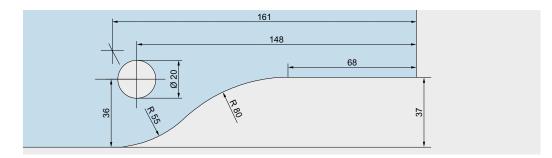
32 12/20

Accessories for use with laminated safety glass

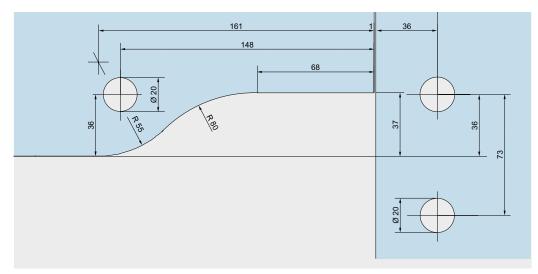
	Product description	Art. No.
	MUNDUS Premium LSG gaskets PT 10/20/30/GK 30 LSG glue 07.631 is needed	42.951
5	MUNDUS Premium LSG gaskets PT 40 LSG glue 07.631 is needed	42.952
	MUNDUS Premium LSG gaskets PT 60 LSG glue 07.631 is needed	42.953
550	MUNDUS Premium LSG gaskets PT 70 LSG glue 07.631 is needed	42.954
	MUNDUS Premium LSG gaskets US 10/20/GK 50 LSG glue 07.631 is needed	42.955
	Glue and nozzle for LSG	07.631

01/20 33

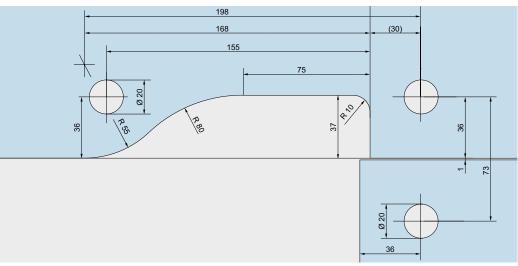
Glass preparation patch fittings



PT 10, PT 20, PT 22, PT 30 Top and bottom patches, overpanel patch

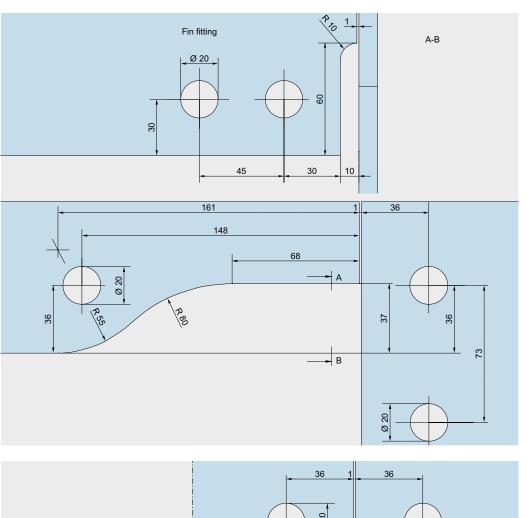


PT 40 Patch for overpanel and sidelight

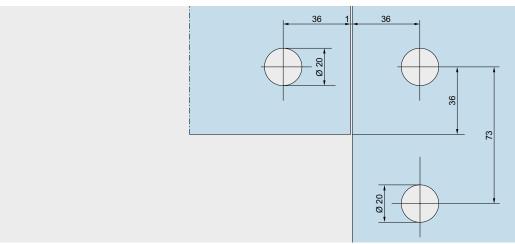


PT 40 Angle patch fitting with continuous overpanel

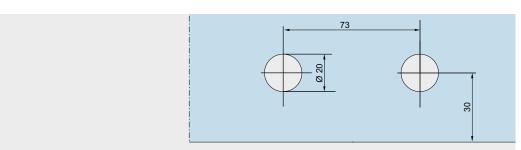
34 11/17



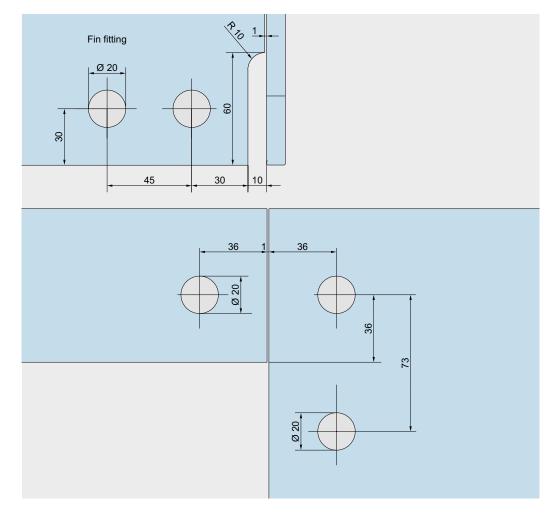
PT 41
Patch for
overpanel and
sidelight with
fin fitting inside



PT 60Connectors
for overpanels
and sidelights

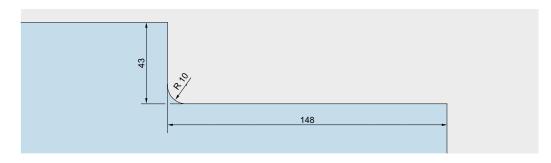


PT 70 Overpanel connector

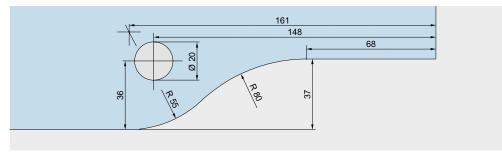


PT 61 Single overpanel connector with fin fitting inside

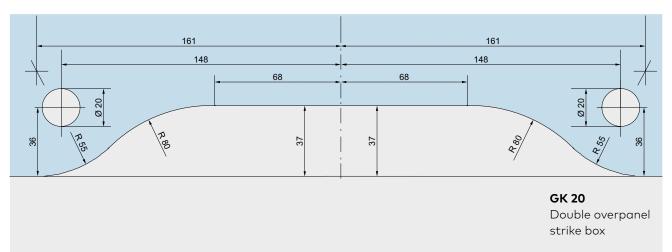
Glass preparation locks and strike boxes

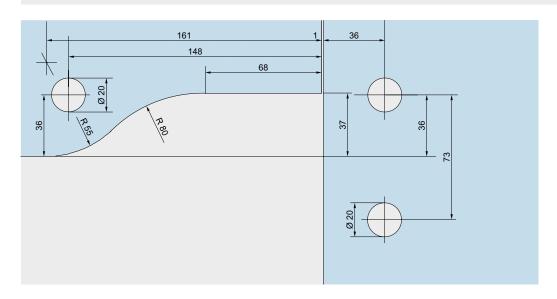


US 10Corner locks



GK 30 (PT 30)Single overpanel strike box





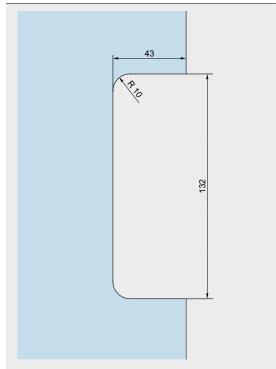
GK 40 (PT 40)

Corner overpanel strike box

Product description

US 20, GK 50

Center lock and strike box to suit center lock



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MUNDUS Accessories

Space for your notes

ContentUNIVERSAL

- 42 General information
- 44 Type illustration
- 48 Components
- 60 Glass preparation
- 70 Installation details
- 188 Accessories
- 212 Safety-related information

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UNIVERSAL

UNIVERSAL ... as the name says

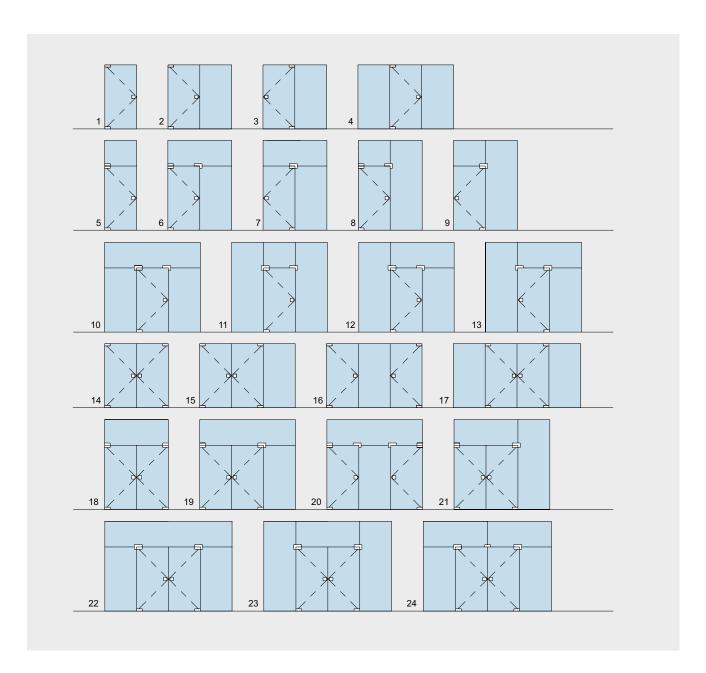
With its broad spectrum of basic types and variants, the UNIVERSAL range of patch fittings enables the realisation in toughened glass of almost any conceivable design. Toughened glass assemblies can be provided with fixed parts in widely differing arrangements – with corner fittings or fin fittings at different angles, and with double or single-action doors in single-leaf or double-leaf designs.

Easy glass preparation, secure fixing

dormakaba has an intimate knowledge of the special properties of glass as a building material. This has led to the design of fittings requiring only minimal glass preparation – a quick and easy cut-out with additional holes. Carefully considered and positive measures have been taken to create the maximum clamping surface with optimum clamping efficiency.

Suitable for common glass thicknesses

UNIVERSAL fittings are supplied as standard with gasket to suit 10 mm glass (TSG). For 8 mm and 12 mm glass, correspondingly thicker and thinner gasket is available. Some patches are even designed to fit directly with different glass thicknesses.



Variable pivot point

The inserts for corner and overpanel patches in the UNIVERSAL program have been designed and manufactured to give two options in the pivot point distance from the sidepanel or frame. It can be either 55 mm or 65 mm. At 65 mm pivot point and the use of a special round profile (page 124) doors can be built with a constant air gap of only 4 mm. For information regarding patch fittings UNIVERSAL with 15 mm pivot point for pinch free doors see page 62 and following pages.

Reliability built in

Quality materials and thorough workmanship mean that UNIVERSAL fittings have the features necessary to meet the most demanding of specifications. The fittings are designed to cope with large and heavy doors up to a maximum weight of 110 kgs: for instance, a door blade 3,000 mm high by 1,100 mm wide, using 12 mm glass is quite possible. Please contact our Application Engineering department for more information. For heavier and wider doors up to a maximum of 150 kg and max. 1,400 mm and for high frequented doors, rails with reinforced straps are available.

Matching range of locks

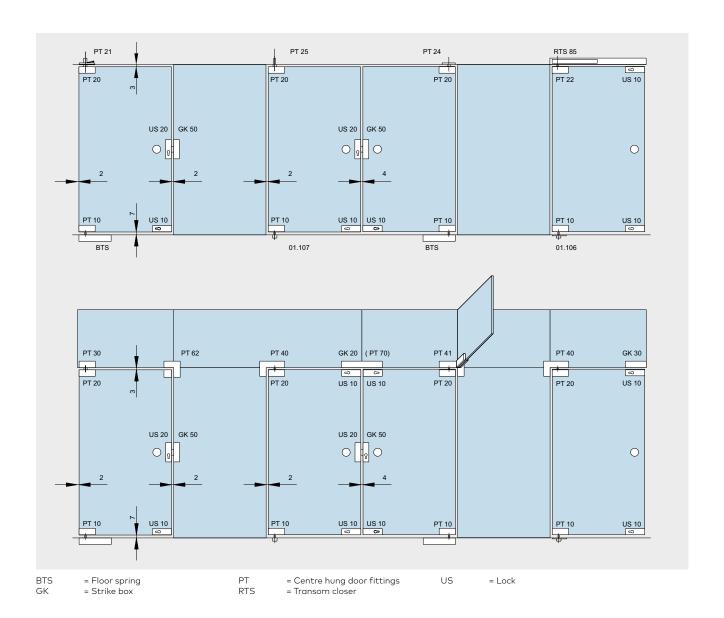
The UNIVERSAL range includes every type of accessory, and of course, a variety of locks and strike boxes in a matching design concept, giving the designer plenty of choice from the options available.

Short delivery times

All the common patterns and types are available exstock (factory). Specials will be prepared promptly.

Type section

Toughened glass assemblies with fittings (55/65 mm pivot point) and locks.
All standard assembly types see page 42.



Maximum door weight and width for UNIVERSAL fittings

max. door weight: 110 kg* max. door width: 1,100 mm**

For doors with higher frequency and in public areas we would advice to use a door rail for doors above 110 kg and door width larger than 1,100 mm. For door weights up to 150 kg and widths up to 1,400 mm door rails should be used.

* For door heights up to 2,500 mm

For doors with a height of more than 2,500 mm we have to keep additional conditions/limits:

- Glass thickness >/= 10 mm
- + Usage of a handle bar with 3 connection points in minimum and a minimum height of 1/2 door height

** Use of door closers:

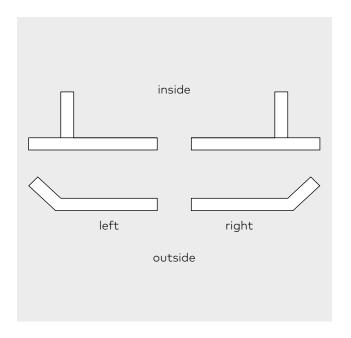
Doors < / = 1,100 mm must be provided with door closers of type EN 3 (with or without backcheck), and doors > / = 1,100 mm need to be fitted with larger door closers (e.g. EN 4, 5 or 6) without backcheck.

Torque for fixing screws

Screws M 6: 10 Nm (4 mm)* Screws M 6: 15 Nm (5 mm)* Screws M 8: 20 Nm (5 mm)* *Allan key size

Please note: If angle fittings or fin fittings are used:

"Left" or "Right" have to be determined in any case by view from outside and above.



UNIVERSAL Motion – the self-closing patch fitting

A patch fitting with hydraulic self-closing function is not just convenient but also efficient: The hydraulic technology proves its advantage without requiring a power supply and any visible mechanism. UNIVERSAL Motion is like a reliable employee with intrinsic values: the space-saving technology is integrated in the compact bottom patch fitting and does not require any additional installation space.

Eight reasons for the one.

- **Completely smart.** In UNIVERSAL Motion, the door closing function is integrated in a compact, well-shaped unit. A subtly functional design.
- Almost invisible. What looks like a patch fitting manages the closing of doors by itself. An additional floor spring is not required.
- **Clear savings.** Less effort and cost-efficient. You need only two fittings for the self-closing swing door: UNIVERSAL Motion and PT 20.
- Comfortable function. The door closes softly by itself. The hydraulic door movement is achieved simply in the fitting without extra installation, without power supply.
- **Simple installation.** UNIVERSAL Motion consists of very few parts. The glass door is clamped in the fitting. No prior changes to the floor are required.
- For the existing building. Retrofitting is clearly simpler than before. The floor need not be sawn nor milled beforehand.
- **Simple positioning.** The material and composition of the floor are not critical factors. You need to place only four vertical bores for the bottom pivot bearing.
- Different surface finishes. The dormakaba colour palette creates systematic diversity. The colour spectrum corresponds to the standard UNIVERSAL fittings. A custom-made colour scheme as per RAL is also possible. Simply matches the contemporary interior.



Technical features:

Glass thickness: 10 + 12 mm ESG

Door width: von 650 mm bis 1000 mm*

Door height: max. 3000 mm
Door weight: max. 100 kg **Pivot point: 67 mm**

The screw depth in the bottom of the supplied screws for the floor pivot bearing is 65 mm.

Available in the surface variants stainless steel and aluminium, as well as the product variants with 90 degree hold-open (Tolerance window: +/- 3 degrees) and without hold-open.

UNIVERSAL Motion is intended for indoor use. The fitting is not suitable for outdoor applications and for doors in high-frequency areas / public buildings.

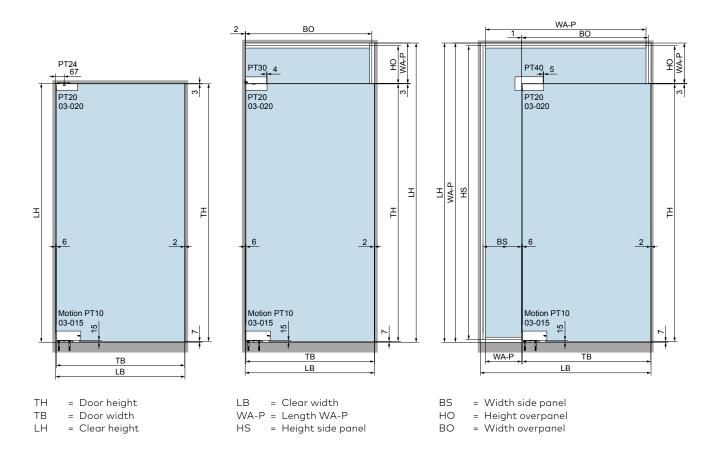
UNIVERSAL Motion is tested by dormakaba according to DIN EN 1191:2013 for 300,000 test cycles.

Technical notes:

The 90-degree detection has a tolerance range of +/-3 degrees due to the manufacturing process.

Due to insufficient pressure equalisation within the rooms, the door can lose its zero position when closed, caused by pressure or suction loads. This is due to the environment or external influences and does not represent a product defect. All spring-supported and hydraulic closing devices are affected. The problem can only be mitigated or avoided by creating significantly larger and stronger floor springs (e.g. BTS 80) can be used (depending on the wind loads).

^{*} Door widths smaller than 650 mm can be realized from a product technical point of view. However, this is not recommended, as the opening forces to be applied then lie outside the DIN 12217 standard.



Hint:

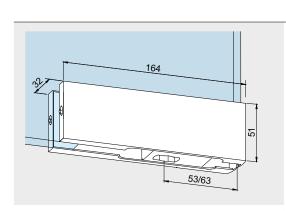
To extend the tolerance range, it is possible to increase the glass bore for the PT20 from \emptyset 20 to \emptyset 22.

Produktbeschreibung	Glasdicke	ArtNr.
UNIVERSAL Motion, lower corner fitting with hydraulic d sing function, including floor pivot b and fixing material with 90 degrees hold-open without hold-open Weight in kg: Aluminum: 2,211 Satin stainless steel: 2,413	earing 10 + 12 mm 10 + 12 mm	03.108 03.109

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Patch fittings

Shown with 10 mm glass. From 12 mm glass the measurements change accordingly. Accessories see page 188 and following.



Glass Art. No. **Product description** thickness *03.100 10 mm

13 - 19 mm

10 mm

10 mm

13 - 19 mm

03.280

01.137

*03.110

03.281

03.112

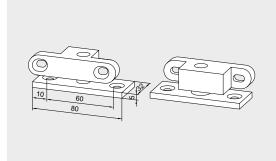
PT 10 UNIVERSAL **Bottom patch**

with insert for floor spring spindle, or round pivot 14 mm Ø

With the order please indicate the exact glass thickness!

Weight in kg:

Aluminum 0.564 0.680 Brass Stainless steel 0.662



Floor pivot bearing

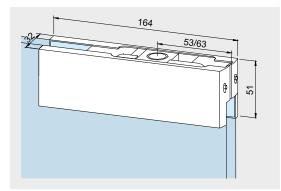
for damp environments, with insert for PT 10 UNIVERSAL

without floor recess,

max. door weight 80 kg

Weight in kg: 0.195

Only for UNIVERSAL applications, not suitable for MUNDUS.



PT 20 UNIVERSAL

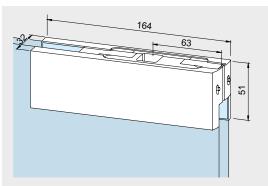
Top patch

with plastic socket for top pivot 15 mm \varnothing

With the order please indicate the exact glass thickness!

Weight in kg:

Aluminum 0.477 Brass 0.593 Stainless steel 0.575



PT 22 UNIVERSAL 10 mm Top patch

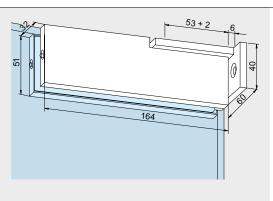
with insert for RTS transom closer

Weight in kg:

Aluminum 0.695 Brass Stainless steel 0.677

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^{*} Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness. These are available on page 196.



Product description	Glass thickness	Art. No.
PT 29 UNIVERSAL	10 mm	03.114

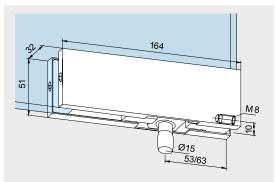
PT 29 UNIVERSAL Top patch

with pivot fixing plate, to countersink into ceiling (pivot point = 55 mm)

max. door width: 1,000 mm max. door weight: 70 kg

Weight in kg:

Aluminum 0.544 Brass 0.692



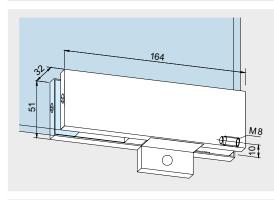
PT 30 UNIVERSAL 10 mm *03.120 13 - 19 mm Overpanel patch 03.282

with pivot 15 mm Ø, with M8 tapped hole at the side

With the order please indicate the exact glass thickness!

Weight in kg:

Aluminum 0.528 0.654 Brass Stainless steel 0.636



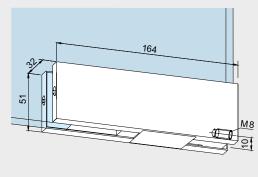
PT 30 UNIVERSAL 10 mm *03.420 Overpanel patch 13 - 19 mm 03.482

with stop insert

With the order please indicate the exact glass thickness!

Weight in kg:

0.528 Aluminum Brass 0.654 Stainless steel 0.580



PT 30 UNIVERSAL 10 mm *03.421 Overpanel patch 13 - 19 mm 03.484 with blank insert not illustrated

With the order please indicate the exact glass thickness!

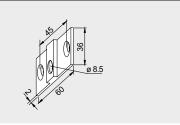
Weight in kg:

Aluminum 0.519 Brass 0.645 Stainless steel 0.571

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^{*} Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness. These are available on page 196.

Product description Glass thickness Art. No. thickness 03.128

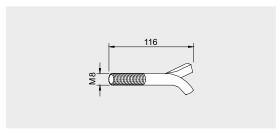


Fixing plate for overpanel patch PT 30 UNIVERSAL

Weight in kg:

Aluminum 0.016 Brass 0.038

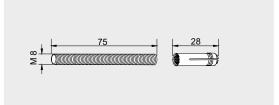
Stainless steel not available, satin chrome on brass supplied.



Wall anchor 01.133

with thread M 8 for overpanel patch PT 30

Weight in kg: 0.040

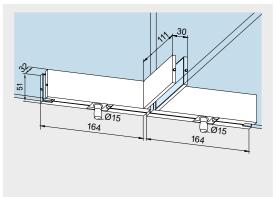


Threaded rod 01.134

M 8 with plug

for overpanel patch PT 30

Weight in kg: 0.032



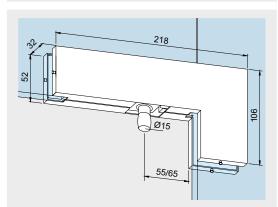
PT 51 UNIVERSAL 10 mm **03.160**

Double overpanel fitting

with fin fitting on one side and 2 pins 15 mm diameter Usable for glass thicknesses up to 12 mm. If thicker glasses are required, please talk to our Application Engineering people.

Weight in kg:

Aluminum 1.299 Stainless steel 1.576



PT 40 UNIVERSAL 10 mm *03.140 Patch for overpanel and sidelight 13 - 19 mm 03.283 with pivot 15 mm \varnothing not illustrated

With the order please indicate the exact glass thickness!

Weight in kg:

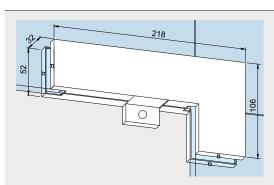
Aluminum 0.755 Brass 0.958 Stainless steel 0.937

50 01/20

^{*} Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness. These are available on page 196.

*03.440

03.483



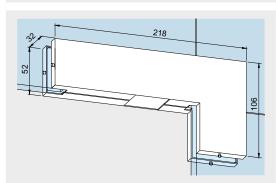
Product description	Glass	Art. No.
•	thickness	

PT 40 UNIVERSAL 10 mm Patch for overpanel and sidelight 13 - 19 mm with stop insert not illustrated

With the order please indicate the exact glass thickness!

Weight in kg:

Aluminum 0.755 0.958 Brass Stainless steel 0.937

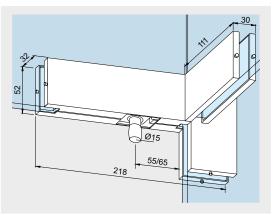


PT 40 UNIVERSAL 10 mm *03.441 13 - 19 mm 03.485 Patch for overpanel and sidelight with blank insert not illustrated

With the order please indicate the exact glass thickness!

Weight in kg:

Aluminum 0.746 Brass 0.949 Stainless steel 0.928



PT 41 UNIVERSAL 10 mm **03.162/ Patch for overpanel and sidelight 03.163

10 mm

**03.262/ 03.263

not illustrated

with fin fitting inside, with pivot 15 mm \varnothing

PT 41 UNIVERSAL

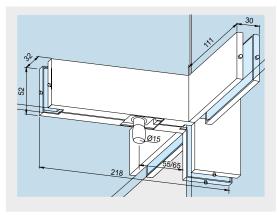
Patch for overpanels and sidelight

with stop insert

Weight in kg:

0.952 Aluminum

Stainless steel 1.197



PT 41 UNIVERSAL 10 mm 03.161

Patch for overpanels and sidelight with fin fitting on both sides,

with pivot 15 mm Ø

Weight in kg: Aluminum

1.149

Stainless steel 1.457

Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness. These are available on page 196.

^{**} Left hand fin (illustration shows left hand) / right hand fin. Left or right hand are determined by view from outside.

Ø15 55/65

Product description

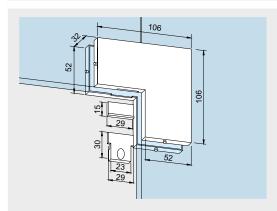
Glass thickness Art. No.

PT 42 UNIVERSAL

Overpanel patch for single action doors

with angled connector inside, pivot 15 mm, angle 90°

**03.164/ 03.165



PT 60/61 UNIVERSAL

Connector

10 mm *03.150 13 - 19 mm

03.452 not illustrated

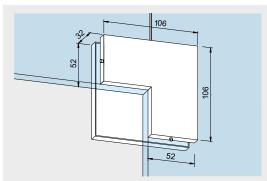
for overpanel and sidelight, for double or single action doors with one stop insert and two blank inserts, also suitable for 12 mm glass thickness.

With the order please indicate the exact glass thickness!

Weight in kg:

Aluminum 0.343 0.461 Brass

Stainless steel 0.436



PT 62 UNIVERSAL

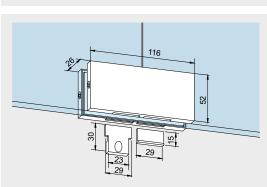
Connector

for overpanel and sidelight, with stop

Weight in kg:

Aluminum 0.475

Stainless steel 0.670



PT 70 UNIVERSAL

Overpanel connector

13 - 19 mm

*01.150 01.158

03.173

with two stop inserts and two blank inserts, also suitable for 12 mm glass thickness

not illustrated

With the order please indicate the exact glass thickness!

Weight in kg:

Aluminum

0.272 Stainless steel 0.335

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 $^{^{\}star}~$ Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness.

These are available on page 196.

** Left hand fin (illustration shows left hand) / right hand fin. Left or right hand are determined by view from outside.

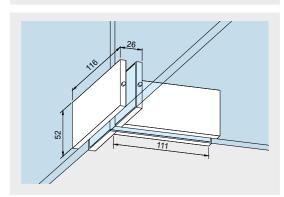
Weight in kg: Aluminum

Glass **Product description** Art. No. thickness

Overpanel-sidelight connector

12.536

0.146



PT 71 UNIVERSAL Overpanel connector

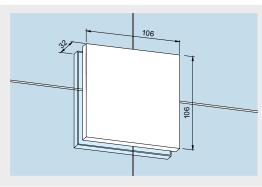
01.161

with fin fitting

Weight in kg: Aluminum

0.458

0.608 Stainless steel



PT 80 UNIVERSAL

*03.170

Connector

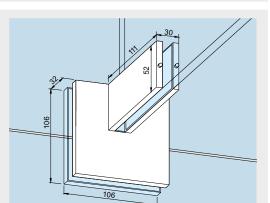
With the order please indicate the exact 13 - 19 mm glass thickness! not illustrated

03.472

Weight in kg:

Aluminum

0.555 Stainless steel 0.780



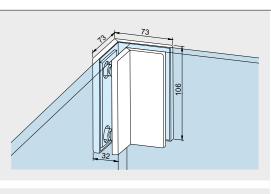
PT 81 UNIVERSAL 03.175 Connector

with fin fitting

Weight in kg:

Aluminum 0.784 1.065 Stainless steel

^{*} Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness. These are available on page 196.



Product description Glass Art. No. thickness

03.171

07.210

07.211

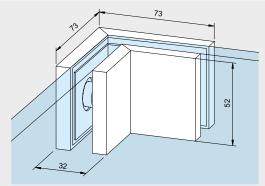
PT 80 UNIVERSAL

Connector angle 90°

urigie 70

Weight in kg:

Aluminum 0.467 Stainless steel 0.540



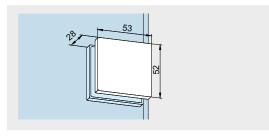
PT 80 UNIVERSAL 03.470

Connector,

shortened, angle 90°

Weight in kg:

Aluminum 0.236 Stainless steel 0.270



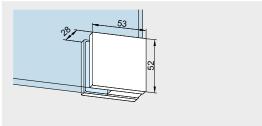
PT 90 UNIVERSAL 07.021 Screw on fitting

13.5-19 mm

13.5-19 mm

Weight in kg:

Aluminum 0.120 Brass 0.160 Stainless steel 0.155



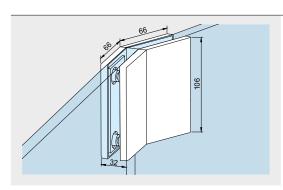
PT 91 UNIVERSAL 07.023 Corner fitting

Weight in kg:

Aluminum 0.120 Brass 0.160 Stainless steel 0.155

^{*} Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness. These are available on page 196.

UNIVERSAL Components



Product description Glass Art. No. thickness

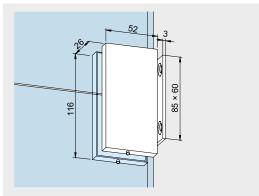
PT 80 UNIVERSAL Connector,

angle 135°

3

Weight in kg:

Aluminum 0.472 Stainless steel 0.541



Side connector 10, 12 mm **01.153**

with fixing plate

Also suitable for 8 mm glass thickness.

Weight in kg:

Aluminum 0.313 Stainless steel 0.376

Gasket 8 mm **01.900**

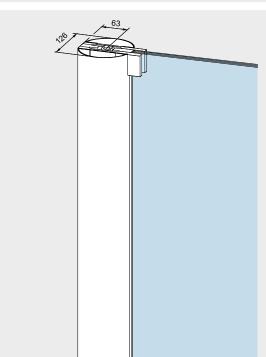
not illustrated

03.380

03.172

Please indicate glass thickness and Art. No. 12 mm **01.901**

of fitting.



Aluminum round profile

for pinch free doors with 65 mm pivot point, consisting of 2 halves, prepared for UNIVERSAL fittings or door rails (76.5 mm or 100 mm).

Please indicate:

 Panel height (max. 2,500 mm, higher dimension on request)

 Required preparation of the profile for top and bottom fittings

Aluminum round profile, 03.381

as above, stock lenght 6,000 mm (unprepared)

Aluminum round profile, 03.382

as above, stock lenght 3,000 mm

(unprepared)

Aluminum round profile, 03.383

as above, stock lenght 2,800 mm

(unprepared)

Weight in kg/m:

Aluminum 4.744

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Locks, complete for 10 mm glass thickness

Product description Glass Art. No. thickness **US 10 UNIVERSAL** 10 mm 03.206 corner lock, 13, 15, 19 mm 03.285 prepared for Europrofile cylinder, single throw, bolt projection 20 mm, with security rosettes on both sides, 14 mm thick. Lock insert: · high corrosion resistance according to EN 1670, class 4 • with regard to type-test according to DIN 18251, class 3** With the order please indicate the exact glass thickness! prepared for KABA 03.340 For half profile cylinder 03.288 Left hand top/ right hand bottom Left hand bottom/right hand top 03.287 Weight in kg: Aluminum 0.942 1.061 Brass Stainless steel 1.053 Lock keeper plate, stainless steel, 05.190 two parts, adjustable ± 5 mm Weight in kg: Alternative (not illustrated): Floor sockets 05.192 05.193 05.194 **GK 30 UNIVERSAL** 03.230 13, 15, 19 mm 03.295 Single overpanel strike box with threaded hole at side, not illustrated to suit US 10 corner lock With the order please indicate the exact glass thickness! Weight in kg: Aluminum 0.418 0.536 Stainless steel *03.234/03.235 GK 30 UNIVERSAL with stop not illustrated

0.463

0.597

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Weight in kg: Aluminum

Stainless steel

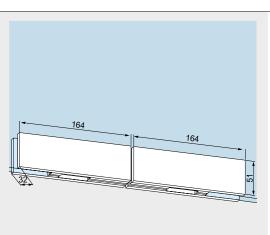
 $^{^{\}star}\,$ Left or right hand are determined by view from outside.

^{**} Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles. Furthermore the lock was tested successfully by a neutral testing institute with 100,000 locking bolt operating cycles.

Product description

Glass thickness Art. No.

03.245



GK 20 UNIVERSAL

Double overpanel

strike box to suit US 10 corner lock, consisting of two GK 30 with threaded connecting bolt

Weight in kg:

Aluminum 0.844 1.096 Brass 0.948 Stainless steel

GK 20 UNIVERSAL with stop

03.247

not illustrated

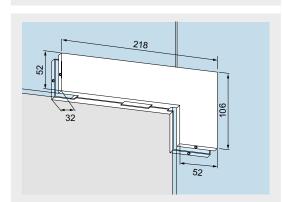
Weight in kg: Aluminum

1.490 Brass 4.465

Weight in kg:

Aluminum 0.709 Brass 1.035 Stainless steel 1.010

Can be used for glass thickness of up to max. 12 mm. If you wish to use thicker glasses, please get in touch with our Application Engineering department beforehand.



GK 40 UNIVERSAL

Corner overpanel strike box

to suit US 10 corner lock

GK 40 UNIVERSAL with stop

*03.254/03.255

not illustrated

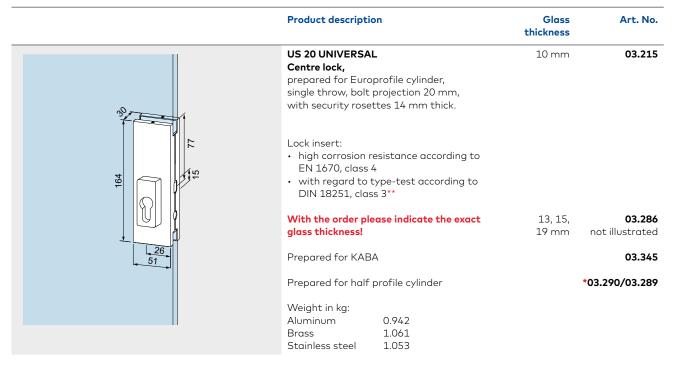
03.250

Weight in kg:

Aluminum 0.754 1.035 Brass Stainless steel 1.010

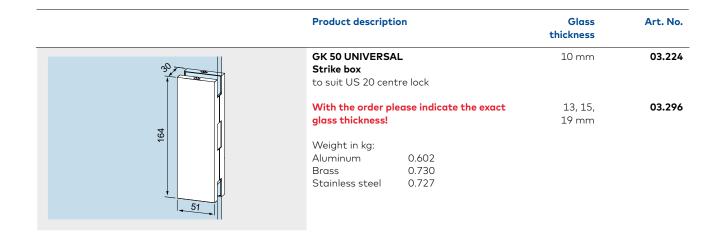
12/20 57

^{*} Order of Art. No.: left hand fin / right hand fin - determined by view from outside. (Illustration shows left hand)



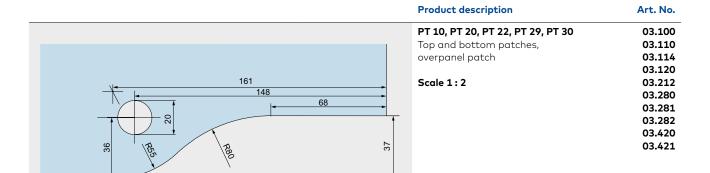
- * Left or right hand are determined by view from outside. (illustration shows left hand)
- ** Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles.
 Furthermore the lock was tested successfully by a neutral testing institute with 100,000 locking bolt operating cycles.

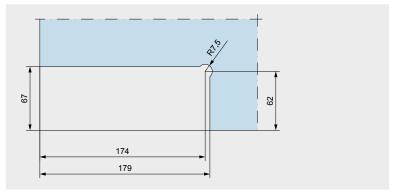
58 12/20



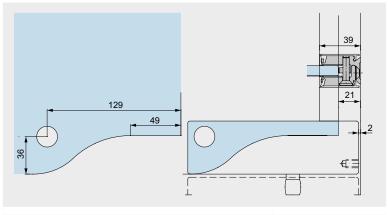
12/18 59

Glass preparation fittings

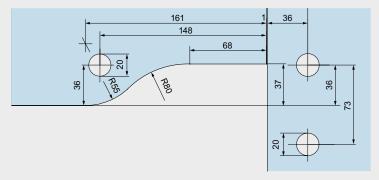




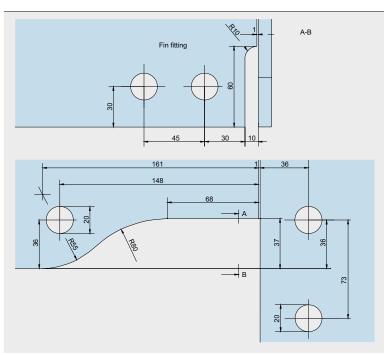
Glass preparation UNIVERSAL Motion



PT 30 Installation PT 30 with wall connection profile



PT 40 03.140
Patch for overpanel and sidelight 03.283
03.440
Scale 1: 2 03.441

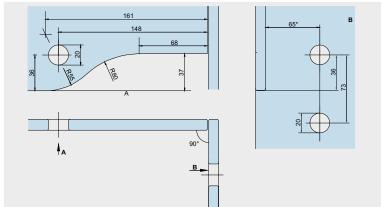


Product description Art. No. PT 41 03.162 Patch for overpanel and 03.163 sidelight with fin fitting inside

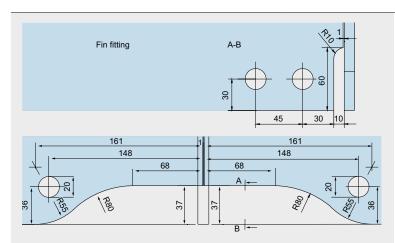
Scale 1:2



Scale 1:2



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Product description

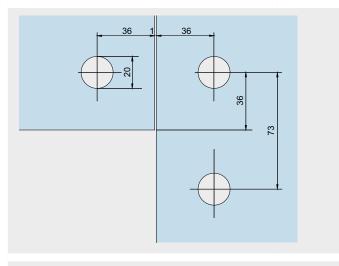
Art. No. 03.160

03.173

51

Overpanel fin fitting for back to back doors

Scale 1: 2.5



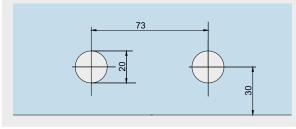
PT 60/61, PT 62 03.150 Winkelverbindung

Connectors for overpanels and sidelights

.....

Scale 1:2

Glass preparation for fin **03.452** fitting both sides see PT 81



PT 70 01.150 Overpanel connector 01.158

Scale 1:2

Fin fitting A-B

Product description

Art. No.

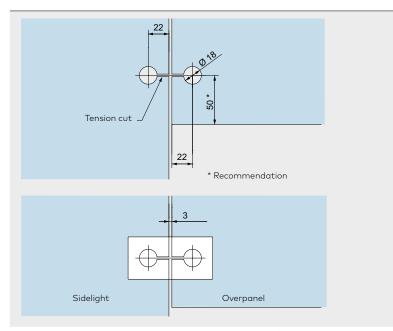
PT 71

01.161

Overpanel connector with fin fitting

Scale 1:2

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Product description

Art. No.

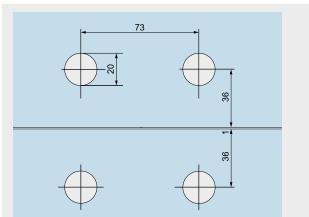
Overpanel-sidelight connector

12.536

Weight in kg:

Aluminum

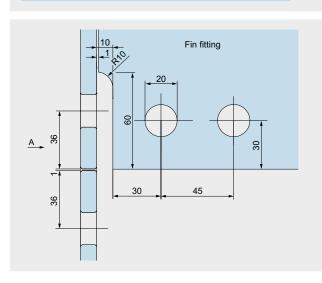
0.146



PT 80 Connector 03.170 03.472

03.175

Scale 1:2



PT 81

Connector with fin fitting

Scale 1:2

Product description

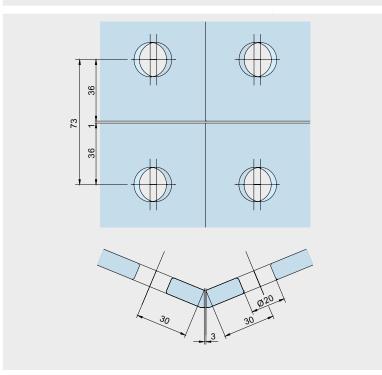
Angled connector, 90°

Art. No.

03.171

Scale 1:2

PT 80



PT 80 Angled connector, 135°

03.172

Scale 1:2

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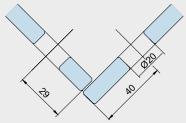
Product description PT 80 shortened

Angled connector, 90°

Art. No.

03.470

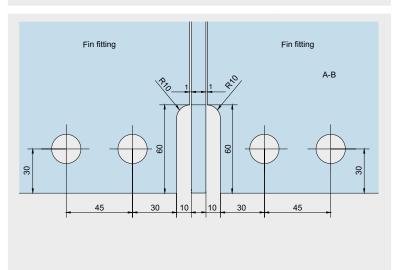




Glass preparation examples for angles between 91° – 134° / 136° – 179° available on request.

Scale 1:2

shortened

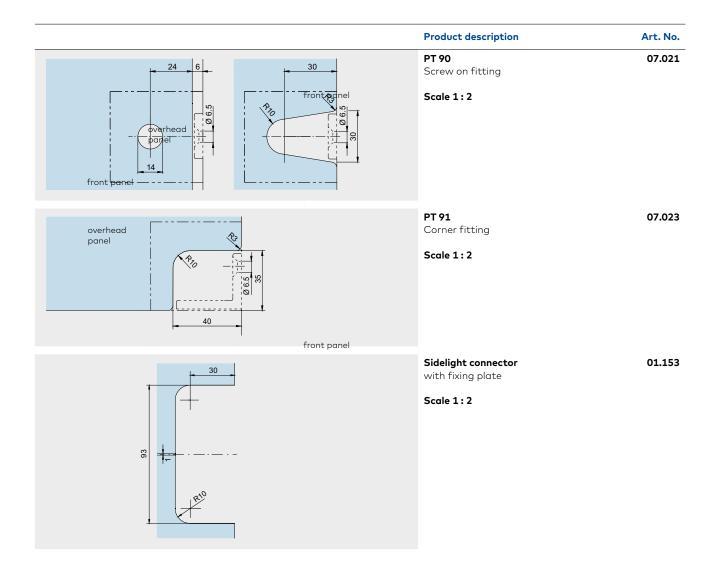


PT 41, GK 41

03.161

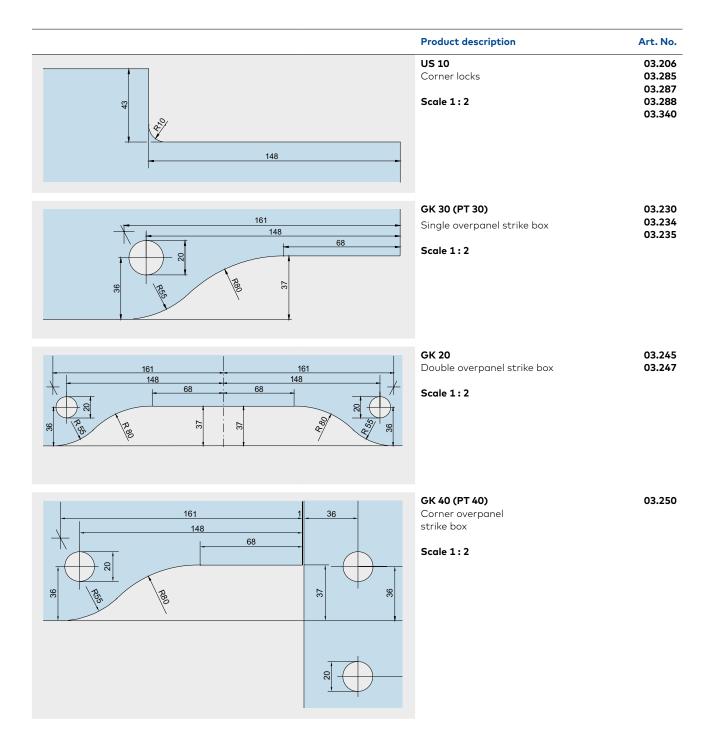
Patch for overpanel and sidelight with fin fitting on both sides

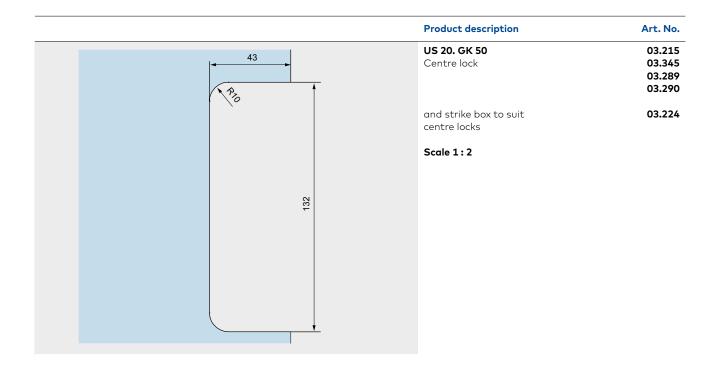
Scale 1:2



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Glass preparation locks

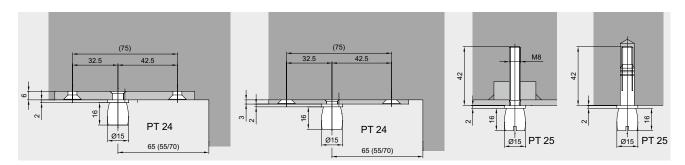


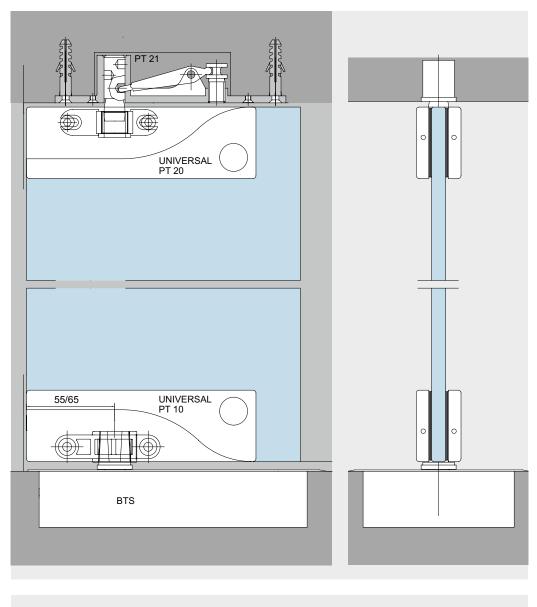


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Installation details

Advisory: Please note that the upper pivots for UNIVERSAL and those for MUNDUS are not mutually compatible. The spigot diameters of the MUNDUS fittings vary..





01.106

Fixing of top pivots and top centres for PT 20.

Fixing of floor springs, pivot bearings for PT 10.

01.107

70

Space for your notes

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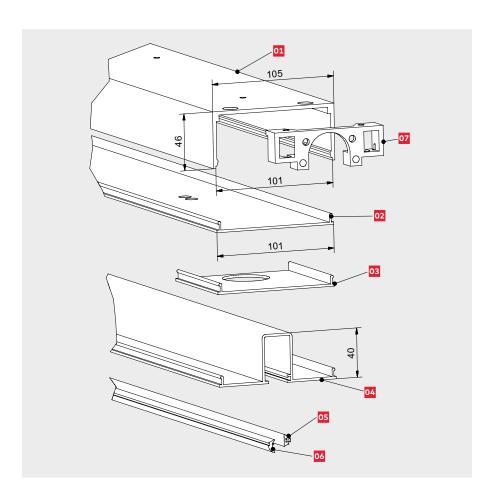
RP

Marvellously concealed transom door closer

The RP pivot door system works with a tubular transom profile in which the RTS transom closer is integrated and concealed. The system is fixed on the ceiling using brackets which are concealed after system installation. A top patch fitting (UNIVERSAL PT 22) attaches the all-glass door to the closer. A bottom patch fitting (UNIVERSAL PT 10) connects the door to the floor pivot, which measures only a few centimetres. So glass thicknesses of 8 – 12 mm are feasible.

The UNIVERSAL patch fittings can be replaced by door rails top and bottom or MUNDUS patch fittings as a special option. When using MUNDUS Premium patch fittings, you also have the option of installing laminated safety glass (LSG).

The RTS transom closer not only returns the door to the zero position each time it is opened, it also has a special dampening system to protect the door against unwanted impact caused by over-aggressive opening. In addition, the integral hold-open, which also comes as standard, enables the door to be held open at an angle of 90°.



Transom tube configuration:

01

Transom tube for fixing on ceiling, as lintel or similar, max. length 6,000 mm

02

Cover profile for door, clip-on, max. length 6,000 mm

03

Cover profile for fixed sidelights, clip-on type with glass groove

04

Cover profile for fixed sidelights, clip-on, with glazing groove

05/06

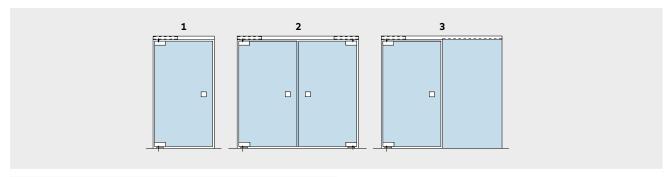
Contact profile / glass wedge profile, depending on combination for 8, 10 or 12 mm glass thicknesses of the sidelight

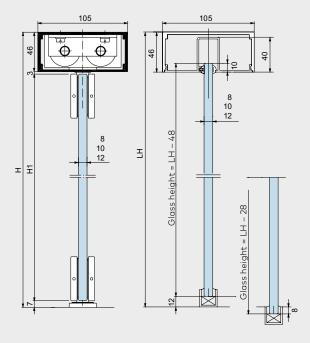
07

Fixing bracket for securing transom tube and closer

74 05/18

Type selection





Options

- **1** Single leaf double-action door with transom tube
- **2** Pair of double-action doors with transom tube
- **3** Double-action door with through-running transom tube and fixed sidelight

Further versions up to 6000 mm are possible.

Materials and finishes

- Aluminum, silver EV1
 anodized (similar Eloxal I
 EV1 / Eloxal II C 0) (101)
- Aluminum, similar satin stainless steel anodized (for profile material) (similar Eloxal II C 31) (113)
- Aluminum, traffic white powder coated (300)
- Aluminum special color anodized (199)
- Aluminum, special color powder coated (399)

Door panel dimensions

- Glass thicknesses: 8/10/12 mm
- Door height H1: H 56 mm
- For max. door panel weights and widths please see the table below.

Sidelight dimensions

- Glass thickness: 8 / 10 / 12 mm with two-part sealing profile
- Sidelight height:
 H 28 mm + floor pocket,
 where required

Also with door rails available

max. height	max. width	max. door weight (incl. fittings)	RTS version	
2,500	800-1,100	80 kg	RTS EN 3	<u> </u>
3,500	max. 1,250	110 kg	RTS EN 4	with door rails top and bottom see detail sheets 04-030 and 04-060

If you have any questions regarding special designs with door rails or MUNDUS patch fittings, our Application Engineering department will be glad to advise you.

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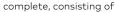
Double-action system for glass doors

Product description

Art. No.

Double-action system for glass doors

01.300

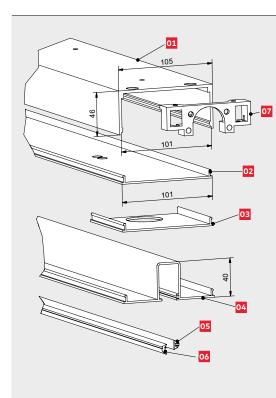


- 1 transom tube length 1,000 mm;
- 1 cover profile length 1,000 mm;
- 1 RTS 85 transom closer; EN3, hold open 90° (For door widths less than 800 mm, door closers of spring strength EN 2 may also be used. Please indicate requirement when ordering.)
- 1 fixing bracket;
- 1 bottom patch fitting PT 10;
- 1 top patch fitting PT 22;
- 1 floor pivot bearing

Weight in kg: 8.083

When ordering, please indicate the precise system dimensions or attach a corresponding drawing.

76



Product description

Art. No.

01.306

01

Transom tube

for fixing at ceiling, as lintel, or similar,

stock length 6,000 mm 01.301 in fixed lengths 01.311

RΡ

Weight in kg/m:

Aluminum 1.620

02

Cover profile

for door area, clip-on

stock length 6,000 mm 01.302 in fixed lengths 01.305

Weight in kg/m:

Aluminum 0.610

03

Cover plate

with cut-out for door closer spindle

length 90 mm **01.303**

Weight in kg:

Aluminum 0.056

04

Cover profile with glass grove

to clip on

Art.No. 01.301 / 311,

05 / 0

Contact profile or

glass wedge profile

in 2 resp. 4 mm thicknesses, depending on combination for 8, 10 or 12 mm glass thickness of the sidelight

stock length 6,000 mm
on fixed lengths
on 1.304

Weight in kg:

Aluminum 0.810

07

Fixing bracket

for securing transom tube and closer

Weight in kg:

Aluminum 0.080

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ContentBEYOND

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BEYOND

Systematic design

Safe, functional and extremely attractive, BEYOND, the unique system for glass doors without risk of pinched fingers with swing doors.

The development of BEYOND has been shaped by the search for a solution that combines a modern, attractive design with maximum safety and stability. In the swing-door system the pivot point is located directly at the glass edge, thus preventing the risk of trapped fingers often found at the secondary closing edges of glass swing.

BEYOND opens up a huge range of opportunities for incorporating frameless glass doors into toughened glass assemblies and wall openings. The BEYOND system offers an elegant, sophisticated solution for swing doors in all situations, whether private or public, modern or traditional.

Developed with the practical requirements of the market in mind, this product offers a sensible alternative wherever security, safety and functiona-lity need to be complemented with an attractive design.





Safe and secure

The patented BEYOND swing door system with its pivot point located centrally in the glass axis and close to the glass edge ensures safety and security. The alternative options of elegant, continuous pivot rod or smart short rod make the system suitable for any room situation. And with a choice of pull handles or lock/lever handle combinations, BEYOND enables the realisation of your design ideas.



The over panel pivot fitting – a slim connector.



An option for the bottom pivot point – short rod on a floor pivot.

If floor pivot bearings are being used, a separate lock or a tumbler is required.

Short pivot rod

The BEYOND swing door system with short pivot rod offers maximum flexibility. No matter what the door dimensions, BEYOND short fittings provide a versatile solution.

dormakaba floor pivots, or – particularly for double-action doors – dormakaba BTS floor springs, form the ideal base for ensuring that the door always returns safely and securely to its home position. Since with the BTS floor spring the position of the pivot point requires it to be buried under the adjacent wall, the use of a glass side panel is recommended in this case. The top connection depends on the type of unit. When incorporating the glass door into a toughened glass assembly, the top connection is formed by an over panel pivot fitting; in the case of doors in wall openings, a top pivot bearing is fitted to the ceiling or in the lintel.

Load transfer from the overpanel and side panel can be effected by means of wall adapter profiles.

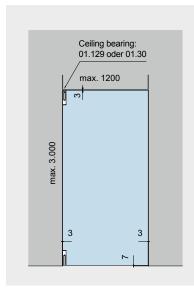
Depending on customer requirements, BEYOND offers suitable fittings for 10 mm and 12 mm glass. Finishes for fittings and accessories: aluminum EV1-Deco anodized (114) or similar satin

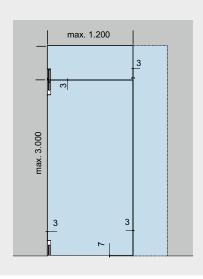
For maximum values please see the typical assemblies.

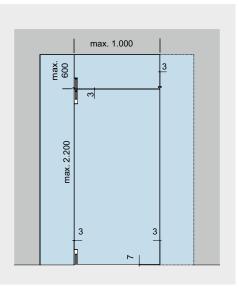
Note:

Overpanel fitting wall connector max. 1,200 mm door width; overpanel fitting glass connector max. 1,000 mm door width.

stainless steel anodized (107).







Basic set for individual door.

For installation in masonry. Optionally with side panel on closing side.

Max door height 3,000 mm Max door weight 80 kg

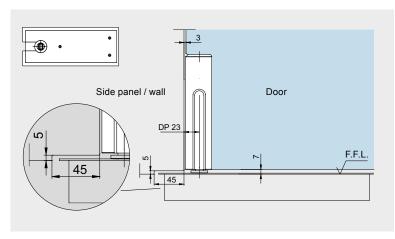
Basic set and over panel fitting wall connector for door with over panel.

Optionally with side panel on closing side.

Max door height 3,000 mm Max door weight 80 kg Basic set and over panel fitting wall connector for door with over panel and side panel on pivot point side.

Optionally with side panel on closing side.

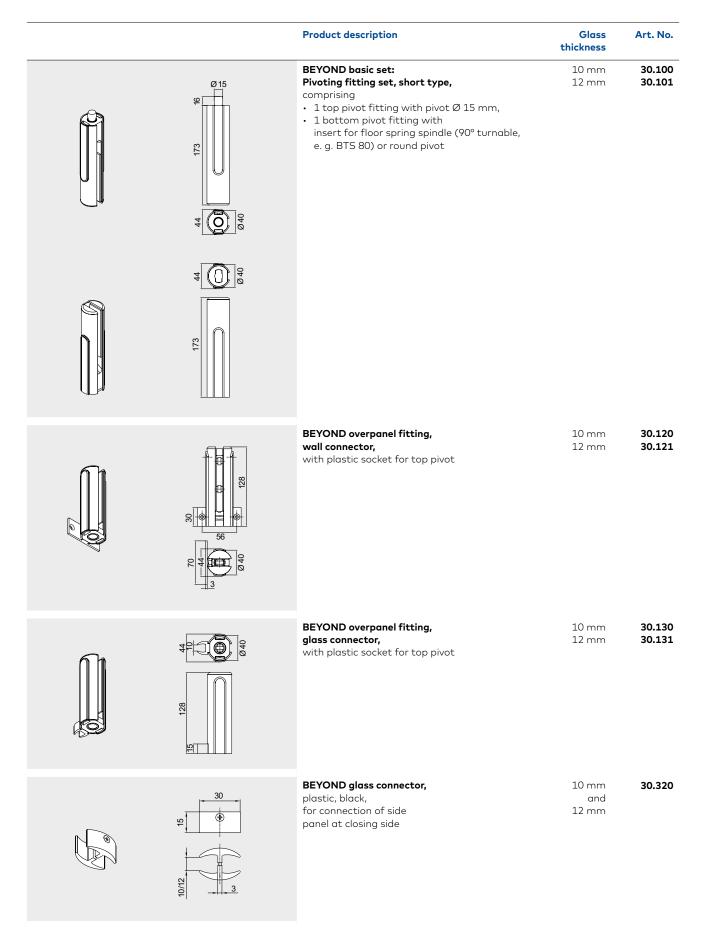
Max door height 2,200 mm Max door weight 80 kg



Combination BEYOND and BTS

(door closer available from Door Control Division) With the BTS floor spring, the position of the pivot point means that the unit has to be buried under the adjacent wall, or that the glass side screen has to be appropriately machined (see adjacent detail). The height of the recess cut into the glass will need to be adapted to the installation situation and the means by which the side screen is fixed.

Fittings and glass connector



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Continuous pivot rod

The BEYOND swing door system with continuous rod offers complete freedom from the risk of trapped fingers. By locating the pivot point of the swing door right at the glass edge and providing a round profile, the nip hazard is reduced to zero.

For the floor mounting of single-action, and particularly double-action doors, the dormakaba BTS floor spring offers a convenient alternative to the dormakaba floor pivot. Since with the BTS floor spring the position of the pivot point requires it to be buried under the adjacent wall, the use of a glass side panel is recommended in this case. As with the short-rod model, the top connection depends on the type of unit. Toughened glass assemblies are fitted with an over panel pivot fitting, whereas with doors in wall openings a top pivot bearing with ceiling fixing is used. Load transfer from the over panel and side panel can be effected by means of wall adapter profiles.

In the case of heights over 2,200 mm, an anti-vibration device located midway along the pivot rod ensures quiet door operation.

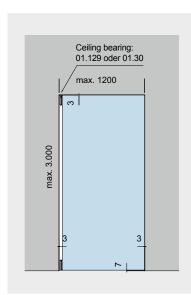
Depending on customer requirements, BEYOND offers suitable fittings for 10 mm and 12 mm glass.

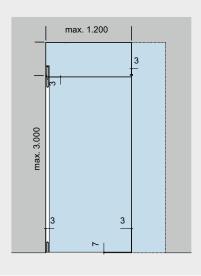
Finishes for fittings and accessories: aluminum EV1-Deco anodized (compatible with finish 150) (114) or similar satin stainless steel anodized (107).

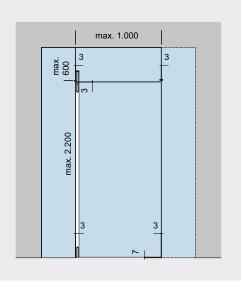
For maximum values please see the typical assemblies.

Note:

Overpanel fitting wall connector max. 1,200 mm door width; overpanel fitting glass connector max. 1,000 mm door width.







Basic fitting for individual door.

For installation in masonry.

Max door height 3,000 mm Max. door weight 80 kg

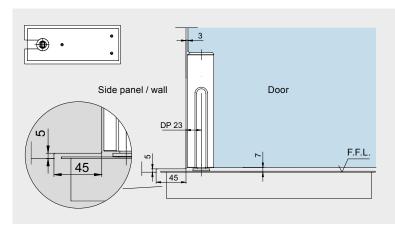
Basic fitting and over panel fitting wall connector for door with over panel.

Optionally with side panel on closing side.

Max door height 3,000 mm Max. door weight 80 kg

Basic fitting and over panel fitting wall connector for door with over panel and side panel on pivot point side.

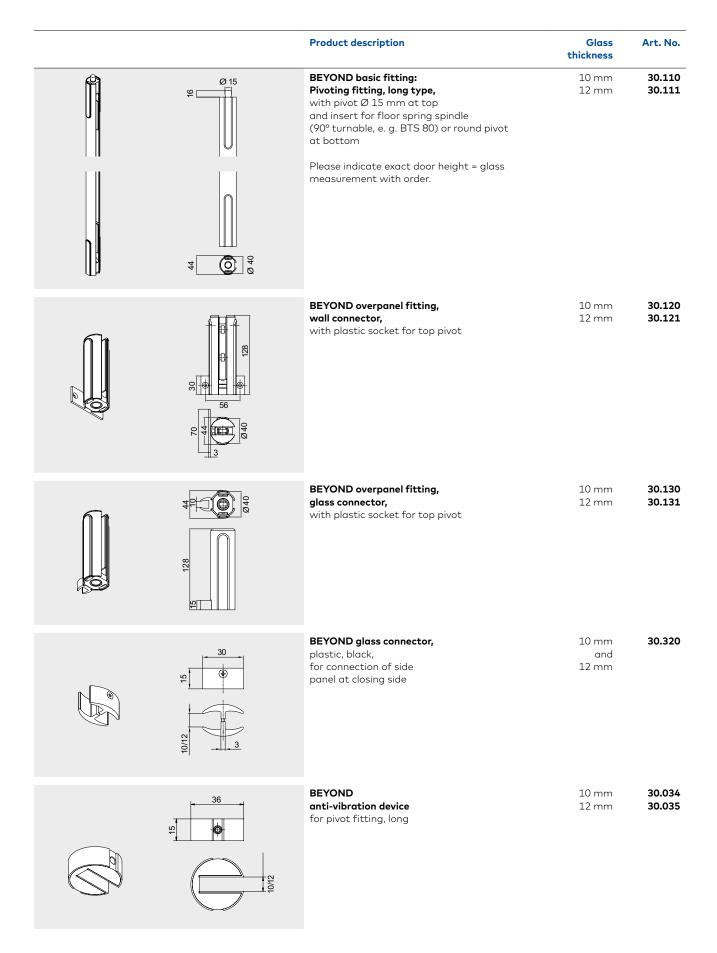
Optionally with side panel on closing side. Max door height 2,200 mm Max. door weight 80 kg



Combination BEYOND and BTS

(door closer available from Door Control Division) With the BTS floor spring, the position of the pivot point means that the unit has to be buried under the adjacent wall, or that the glass side screen has to be appropriately machined (see adjacent detail). The height of the recess cut into the glass will need to be adapted to the installation situation and the means by which the side screen is fixed.

Fittings and glass connector



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Glass preparation

Product description

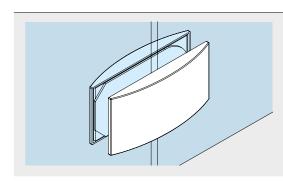
Art. No.

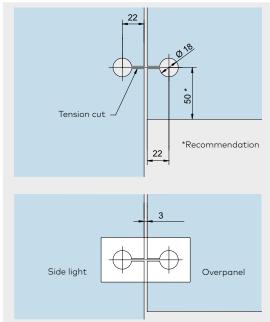
Overpanel-sidelight connector

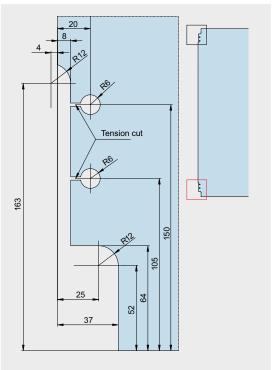
12.536

Weight in kg: Aluminum

0.146







Pivoting fitting set, short type

30.100

Drawing shows the bottom glass penetration. Top edge of glass is prepared accordingly.

30.101

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Tension cut 150 105 Wall / Side light 8 17 52

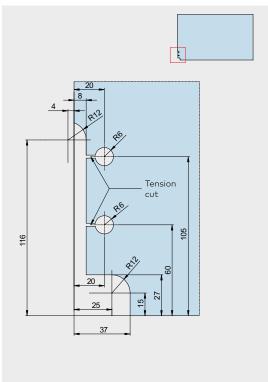
Product description

Art. No.

Pivoting fitting, long typeDrawing shows the bottom glass penetration. Top edge of glass is prepared accordingly.

30.110 30.111





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EA

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EA

The expansive range with slimline bodies for offset hung doors

EA patch fittings are characterized by their slim, neat shape and skilful hinge design. This comprehensive range of fittings allows the transparent elegance of single-action doors to reach their full potential – whether hung in frames or integrated in toughened glass assemblies.

Easy glass preparation secure fixing

dormakaba has an intimate knowledge of the special properties of glass as a building material. This has led to the design of fittings requiring only minimal glass preparation – a quick and easy cut out with additional holes. Carefully considered and positive measures have been taken to create the maximum clamping surface with optimum clamping efficiency.

Suitable for 10, 12 and 8 mm glass thicknesses

dormakaba EA patch fittings are available for 10 and 12 mm glass thicknesses. With additional gaskets these fittings can also be used for 8 mm glass.

Reliability built in

Quality materials and thorough workmanship mean that EA patch fittings have the features necessary to meet the most demanding of specifications.

Matching range of locks

The EA range includes a variety of locks and strike boxes in a matching design concept, giving the designer plenty of choice from the options available.

Virtually unlimited choice of colours and finishes

EA corner patches are available in the following finishes

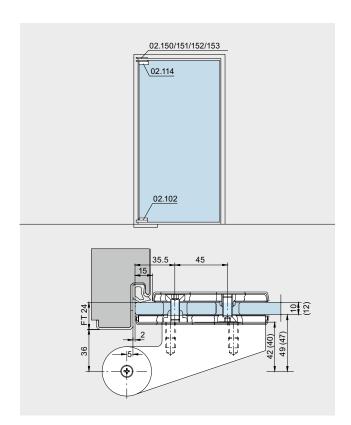
- Aluminum, silver EV1 anodized (similar Eloxal | EV1 / Eloxal | C 0) (101)
- · Aluminum, similar satin stainless steel anodized (107)
- Aluminum special color anodized (199)
- Aluminum, special color powder coated (399)

Short delivery times

All standard articles as per price list are available ex-stock (factory). Specials will be prepared promptly.



Offset hung doors in rebated frames and toughened glass assemblies



02.140 02.110 02.111 02.111 02.111 02.111

Offset hung doors in rebated frames

max. door weight: 90 kg max. door width: 1,000 mm, using a bottom door rail: 1,100 mm

EA patch fittings for offset hung doors in rebated frames are supplied as standard prepared for 24 mm rebate depth. They can be prepared to suit rebate depths from 15 – 23 mm, and from 25 – 40 mm. Please specify rebate depth with order.

max. door weight for 25–40 mm rebate depth: 80 kg max. door width for 25–40 mm rebate depth: 900 mm For doors with max. weight of 80 kg and max. width of 1,000 mm use door rails.

The top centre frame portions are prepared to suit wood and steel frames. For aluminum frames, please enquire, giving details of aluminum system.

FT = rebate depth

Offset hung doors in toughened glass assemblies

max. door weight: 100 kg max. door width: 1,100 mm

For door weights up to 100 kg and widths up to 1,200 mm, door rails should be used.

EA patch fittings for offset hung doors in toughened glass assemblies have a 36 mm offset (= 43 mm from pivot point to glass surface).

Gap required between leaves on pairs of doors

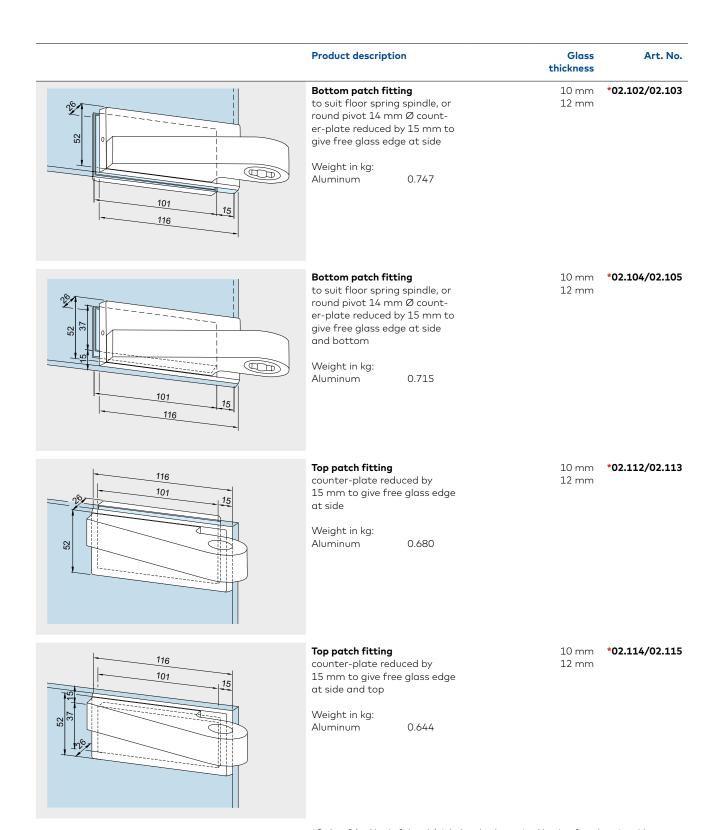
Individual leaf width in mm	X = gap required in mm
400-600	8
600-1,000	6

Torque for fixing screws

Screws M 8: 12 Nm

Patch fittings for offset hung doors in rebated frames with 24 mm rebate depth

For 10 mm glass thickness (42 mm offset = 49 mm from pivot point to glass surface), complete. For 12 mm glass thickness (40 mm offset = 47 mm from pivot point to glass surface), complete. Accessories see page 188.



 $^{^{\}star}\textsc{Order}$ of Art.No.: Left hand / right hand – determined by view from hanging side. (Illustration shows right hand)

	Product description	Glass thickness	Art. No.
116	Overpanel patch fitting counter-plate reduced by 15 mm to give free glass edge at side, bushing outside Ø 20 mm, pivot Ø 15 mm Weight in kg: Aluminum 0.654	10 mm 12 mm	*02.122/02.123
45 35.5	Top patch fitting complete with pivot for frame fixing, counter-plate reduced by 15 mm to give free glass edge at side Weight in kg: Aluminum 0.915	10 mm 12 mm	*02.206/02.207

 $^{^{\}ast}$ Order of Art.No.: Left hand / right hand – determined by view from hanging side. (Illustration shows right hand)

Patch fittings for offset hung doors in rebated frames with individual frame stop depth

Please specify rebate depth with order.

Rebate depth X = distance between outer surface of frame and rebate/stop (15 to 23 resp. 25 to 40 mm). Offset = rebate depth + 18 mm (33 to 41 resp. 43 to 58 mm). Complete, for 10 mm glass thickness. Accessories see page 188.

Product description

Art. No.

*02.106/02.107

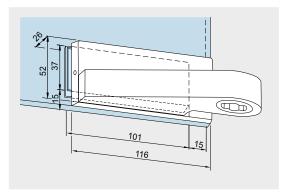


Bottom patch fitting to suit floor spring spindle or round pivot

14 mm Ø, counter-plate reduced by 15 mm to give free glass edge at side

Weight in kg:

Aluminum 0.832



<u>101</u> 116

Bottom patch fitting

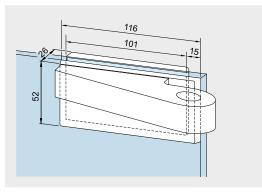
*02.108/02.109

to suit floor spring spindle or round pivot $14 \text{ mm } \emptyset$, counter-plate reduced by

15 mm to give free glass edge at side and bottom

Weight in kg:

Aluminum 0.800



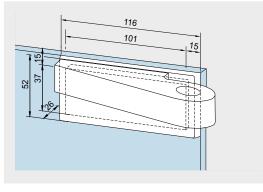
Top patch fitting

*02.116/02.117

counter-plate reduced by 15 mm to give free glass edge at side

Weight in kg:

Aluminum 0.760



Top patch fitting

*02.118/02.119

counter-plate reduced by 15 mm to give free glass edge at side and top

Weight in kg:

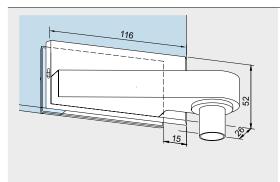
Aluminum 0.728

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^{*}Order of Art.No.: Left hand / right hand – determined by view from hanging side. (Illustration shows right hand)

Product description

Art. No.



*02.124/02.125

Overpanel patch fitting counter-plate reduced by $15~\mathrm{mm}$ to give free glass edge at side

Weight in kg: Aluminum 0.724

36

Top patch fitting

*02.208/02.209

complete with pivot for frame fixing, counter-plate reduced by 15 mm to give free glass edge at side

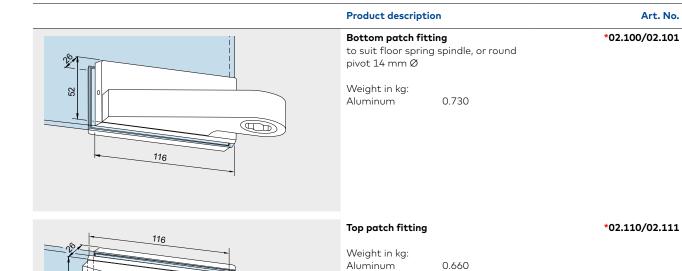
Weight in kg:

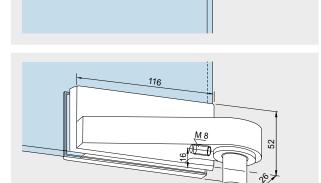
0.995 Aluminum

^{*}Order of Art.No.: Left hand / right hand – determined by view from hanging side. (Illustration shows right hand)

Patch fittings for offset hung doors in toughened glass assemblies

(36 mm offset = 43 mm from pivot point to glass surface), complete, for 10 and 12 mm glass thickness.



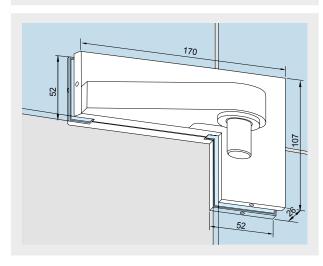


Overpanel patch fitting bushing outside Ø 20 mm,

pivot Ø 15 mm

Weight in kg:

Aluminum 0.637



Patch fitting for overpanel and sidelight

bushing outside Ø 20 mm, pivot Ø 15 mm

Weight in kg:

Aluminum 0.832 *02.140/02.141

*02.120/02.121

Art. No.

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^{*}Order of Art.No.: Left hand / right hand – determined by view from hanging side. (Illustration shows right hand)

Product description

Art. No.

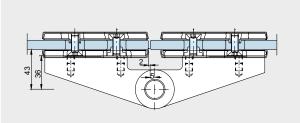
Top patch fitting

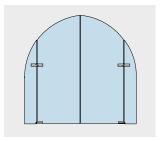
complete with pivot for sidelight

Weight in kg:

Aluminum 1.415







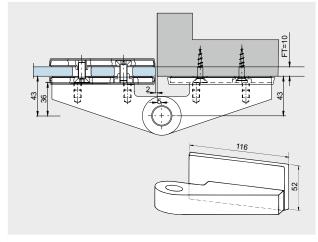
Top patch fitting

complete with pivot for wall fixing

Weight in kg:

Aluminum 1.277







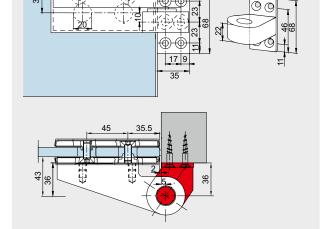
Top patch fitting

complete with pivot for frame fixing

*02.204/02.205



Aluminum 0.895





^{*}Order of Art.No.: Left hand / right hand – determined by view from hanging side. (Illustration shows right hand)

Top centres for wood and steel frames

Product description

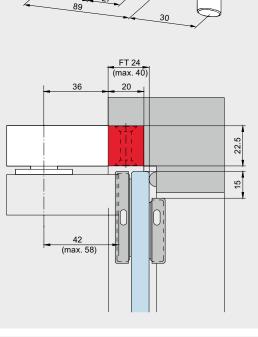
Art. No.

02.150



0.471 Aluminum

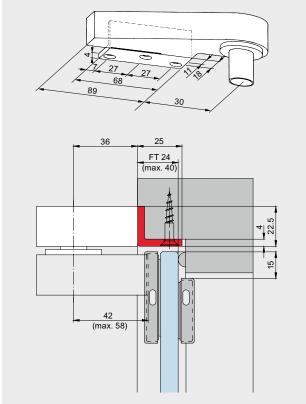
(If corner fittings / door rails are combined with frame top centres as described, please indcate rebate depth with order.)



Frame top centre with angle bracket 02.151

Weight in kg:

0.453 Aluminum



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36 FT 24 (max. 40) M8 42 (max. 58)

Product description

Art. No.

Frame top centre

*02.152/02.153

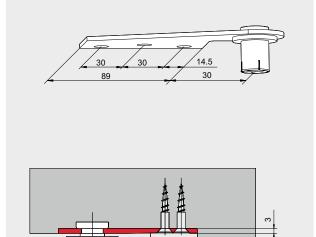
only for steel frames, with special wedge screw

tixing

Weight in kg:

Aluminum 0.390

Drill jig: 8.02.081.001.50



42 max.58

Frame top centre AT 212 GSR with mounting plate

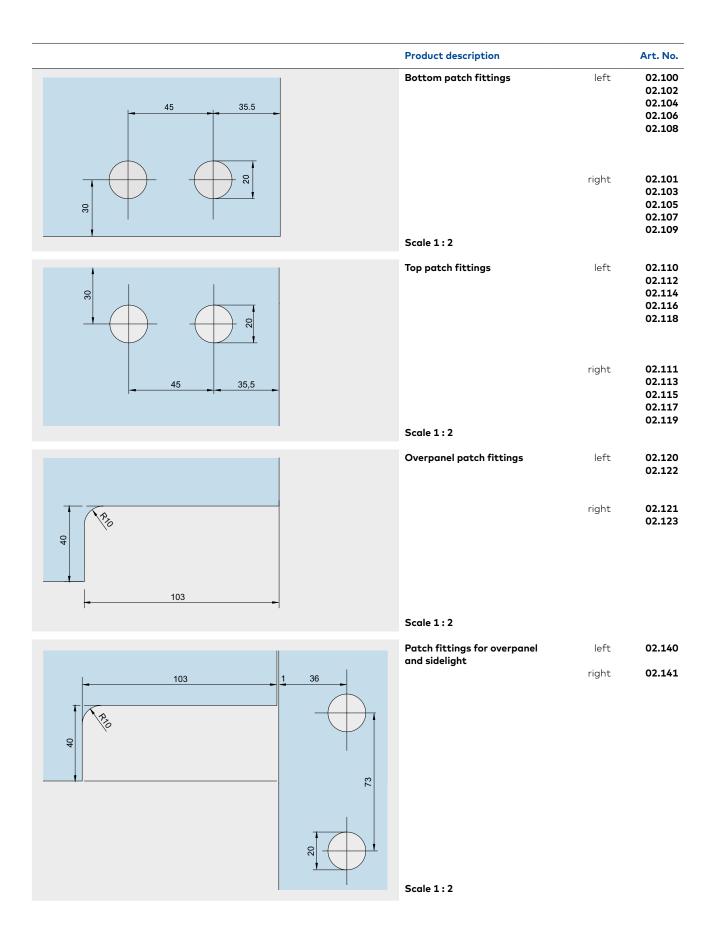
*02.340/02.341

Weight in kg:

Stainless steel 0.215

^{*}Order of Art.No.: Left hand / right hand – determined by view from hanging side. (Illustration shows right hand)

Glass preparation



Space for your notes

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TP/TA

TP/TA – door rails which leave nothing to be desired

TP / TA door and side panel rail coordinate in design, dimensions and finishes with all dormakaba patch fittings. This creates the opportunity to specify fittings for the assembly wich provide maximum protection and effective sealing of the lower glass edges. The provision of door rails allows the installation of exteremely heavy-duty and wide doors.

Tamper resistant, with integral locks

The robust base rails are screwed together from alternate sides of the door at 150 mm centres. This makes unauthorised removal of the rail virtually impossible. All door rails are available with integral locks, prepared for profile cylinders and with security rosettes, or prepared for certain lever locks.

Special security- and quality characteristics

The particular feature of the locks with bottom or top locking bolt is a special corrosion and abrasion resistant bolt with integrated safety roll pin (hardened). By this the locks comply to DIN 18251, class 3 (according to type testing*) and the highest corrosion resistance according to EN 1670, class 4 is achieved. Furthermore the lock was tested successfully by a neutral testing institute with 500,000 latch and 100,000 locking bolt operating cycles.

Easy door adjustment – especially whilst hanging

Because TP / TA rails are a screw/clamp system, they have a great advantage over other systems. The rail can be adjusted up and down, and also side to side, to compensate for irregularities in the door opening. Also, the clip-on rail cover has advantages. Because the door can be hung and secured without it, the covers need not be fixed until the wet trades have finished and the cleaners have been through.



No glass preparation, firm fixing

dormakaba has an intimate knowledge of the special properties of glass as a building material. This has led to the design of rails requiring no glass preparation – no holes, no cut-outs. Carefully considered and positive measures have been taken to create the maximum clamping surface with optimum clamping efficiency.

Two heights, length to order, to suit 10 mm or 8 mm and 12 mm

glass thickness – further glass thicknesses and versions for bullet-proof glass on request All TP / TA door rails are available in 100 mm (4") or 76.5 mm (3") heights, and in lengths to your order. They are supplied as standard for 10 mm glass thickness; but with replacement gasket they will suit 12 mm or 8 mm glass thicknesses. On request the door rails of 100 mmheight can also be realised for 13.5/15/17/19 and 21 mm glass thicknesses (for toughened, laminated glass) and versions for bullet-proof glass 13.5 – 30 mm glass thicknesses.

Variable pivot point and absolute pinch free on door rails for centre hung doors TP

All the inserts for door rails in the TP / TA range haven been designed and manufactured to give two options in the pivot point distance from the sidepanel or frame. It can be either 55 mm or 65 mm (distance from pivot point to door edge – 53 mm and 63 mm respectively). In order to change from the standard dimension of 65 mm to 55 mm, the standard insert is unscrewed from the patch, rotated through 180°, and refixed position. At 65 mm pivot point and the use of a special round profile (page 124) doors can be built pinch free (constant air gap of 4 mm).

Reliability built in

Quality materials and thorough workmanship mean that TP / TA rails have the features necessary to meet the most demanding of specifications.

Short delivery times

All standard articles as per price list are available ex-stock (factory). Specials will be prepared promptly.

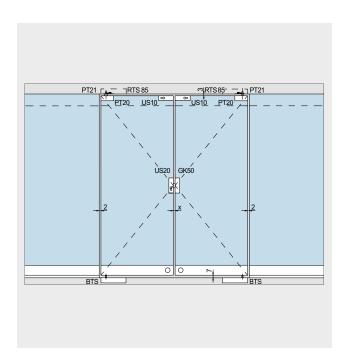
Finishes

Special coatings are required at extreme environment conditions (i.e. coastal areas).

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^{*}Extract from DIN 18251, class 3: type-test with 50,000 locking bolt operating cycles.

Technical specifications



Glass size – height:

Rail height – 100	mm	Rail height – 76.5 mm			
Use of rail(s)	total door height less	Use of rail(s)	total door height less		
bottom	75.0 mm	bottom	56.5 mm		
top	75.0 mm	top	56.5 mm		
bottom + top	150.0 mm	bottom + top	113.0 mm		

Please treat floor and ceiling clearances separately

Gap required between pairs of doors:

Offset hung doors:	
Individual leaf width	X
over 1,000 mm	4 mm
1,000-600 mm	6 mm
600-400 mm	8 mm

Centre hung doors:

X = 4 mm

RTS = transom closer

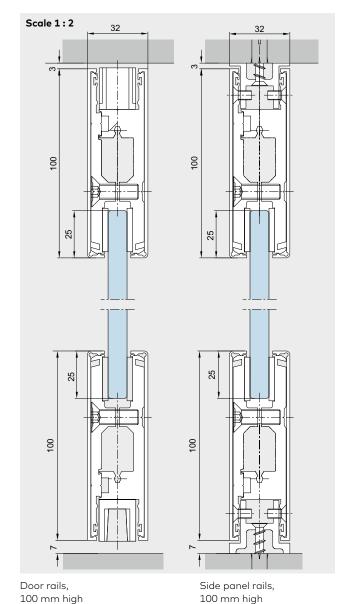
Maximum dimensions for use of bottom door rails in combination with top door rails or top patch fittings

	Panel type	Bottom door rail standard		Bottom door rail special type with bottom strap in forged steel			Comments		
		weight kg	width mm	height mm	weight kg	width mm	height mm	*For high frequent- ed doors we generally recom- mend to use the	
Door rails for centre hung doors, combined with								bottom strap in forged steel with reduced max.	
Patch fittings UNIVERSAL	•	110	1,200	3,000	120	1,200	3,500	measurements. **pivot point	
Patch fittings EP UNIVERSAL pinch	•	100	1,100	3,000				15/18 mm ***only for double- action doors with	
Door rails standard	•	120	1,200	3,500	150*** (120*)	1,400*** (1,200*)	4,000 (3,500*)	door rail top and	
Door rails for offset hung doors in toughened glass assemblies, combined with								34 mm door stap for toughened glass assemblies	
Patch fittings EA	•	100	1,200	3,000					
Door rails standard	•	100	1,200	3,500					
Door rails for offset hung doors in rebated frames (24 mm/26 mm rebate depth), combined with								40 mm/42 mm door stap for 24 mm/26 mm rebate depth	
Patch fittings EA	•	90	1,100	3,000					
Door rails standard	•	90	1,100	3,500					
Door rails for offset hung doors in rebated frames (27 mm – 40 mm rebate depth), combined with								43 mm/58 mm door stap for 27 mm-40 mm rebate depth	
Patch fittings EA	•	80	1,000	3,000					
Door rails standard	•	80	1,000	3,500					

Torque for fixing screws: Screws M $8:20\ Nm$

12/18 105

Rail cross sections



Scale 1:2 76.5 76.5 20 76.5 76.5 Door rails, Side panel rails,

Product description

AGILE Aluminum profile brush seal to prevent draughts and energy loss (not in the area of inserts, locks, etc.), connected

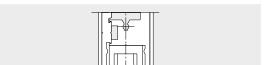
Art. No. 04.600

76.5 mm high

Weight in kg/m: 0.753

with door rail at manufacturer

76.5 mm high



Rubber sealing

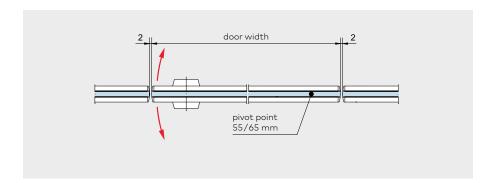
for door rails (also in the area of inserts, locks, etc.) fixed length stock length 200 m (= 1 coil)

Weight in kg/m: 0.099

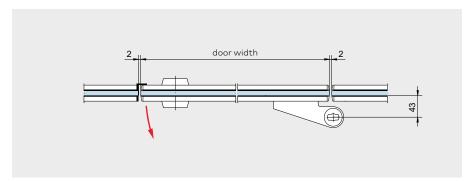
04.607 04.608

106 11/17

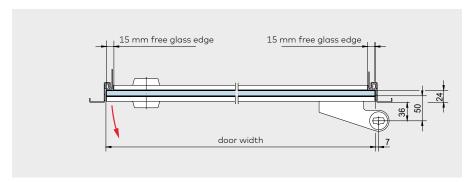
Construction details



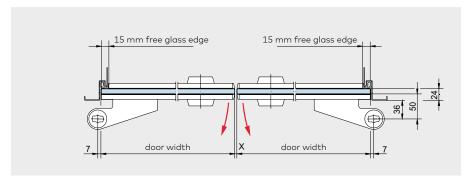
Centre hung doors



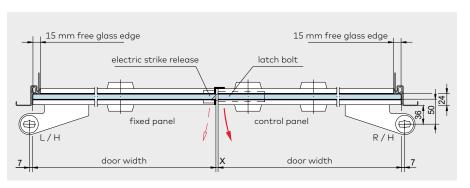
Offset hung door in toughened glass assembly



Offset hung door in rebated frame with 24 mm rebate depth



Pair of offset hung doors in rebated frame with 24 mm rebate depth

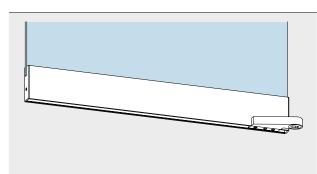


Pair of offset hung doors in rebated frame with 24 mm rebate depth (also available with inserts for centre hung doors), with electric strike release and latch bolt

X = Gap, see table page 105.

Door rails for offset hung doors in toughened glass assemblies without rebated frames

Complete, for 10 mm glass thickness, strap 34 mm, without free glass edges, pivot point to glass surface 43 mm



Product description

Art. No.

Bottom rail

100 mm:

*04.131/04.133

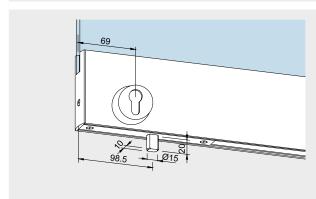
Weight in kg/m:

Aluminum 5.359 Stainless steel 6.792

*04.031/04.033 76.5 mm:

Weight in kg/m:

Aluminum 4.257 Stainless steel 5.555



...with floor locking lock, prepared for Europrofile

cylinder, single throw with corrosion resistant bolt

and hardened safety roll pin

*04.151/04.153 100 mm:

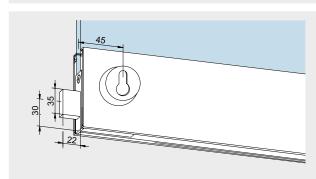
Weight in kg/m:

Aluminum 5.694 Stainless steel 7.242

76.5 mm: *04.051/04.053

Weight in kg/m:

Aluminum 4.592 Stainless steel 6.005



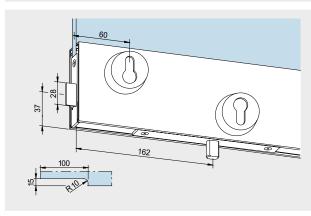
....with side locking lock,

prepared for Europrofile cylinder, double throw

*04.171/04.173 100 mm:

Weight in kg/m:

Aluminum 5.592 Stainless steel 7.140



...with floor locking lock,

prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and latch bolt at side for electric strike release

100 mm: *04.179/04.181

Weight in kg/m:

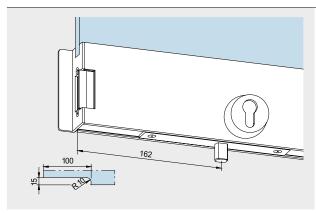
Aluminum 6.890

8.563 Stainless steel

108 11/17

^{*}Left / right hand (illustration shows right hand) are determined by view from hanging side.

Art. No.



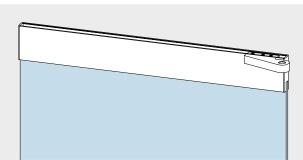
Bottom rail

with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and electric strike release at side (Standard: fail secure function, 6 to $12\ V$ -/~)

100 mm: *04.183/04.185

(zu Art. No. Weight in kg/m: 4.181/04.179)

Aluminum 5.837 Stainless steel 7.385



Top rail

100 mm: *04.132/04.134

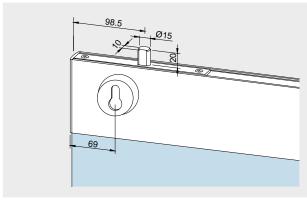
Weight in kg/m:

Aluminum 5.289 Stainless steel 6.759

76.5 mm: *04.032/04.034

Weight in kg/m:

Aluminum 4.187 Stainless steel 5.522



...with top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin

100 mm: ***04.152/04.154**

Weight in kg/m:

Aluminum 5.624 Stainless steel 7.209

76,.5 mm: *04.052/04.054

Weight in kg/m:

Aluminum 4.522 Stainless steel 5.972

...with side locking lock, prepared for

...with side locking lock, prepared for Europrofile cylinder, double throw

100 mm: ***04.172/04.174**

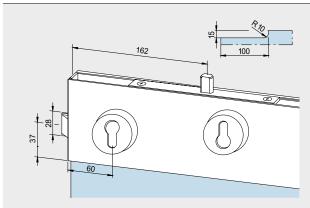
Weight in kg/m:

Aluminum 5.522 Stainless steel 7.107

²²

^{*}Left / right hand (illustration shows right hand) are determined by view from hanging side.

Art. No.

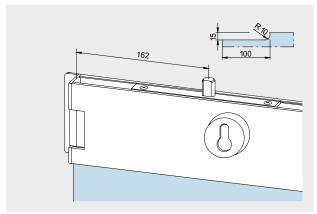


 $\dot{\mbox{\sc with top}}$ locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and latch bolt at side for electric strike release

100 mm: **04.180/04.182

Weight in kg/m:

Aluminum 6.820 Stainless steel 8.530



...with top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and electric strike release

(Standard: fail secure function, 6 to 12 V -/~)

Weight in kg/m: Aluminum 5.767 7.352 Stainless steel

100 mm:

*04.184/04.186 (for Art. No. 04.182/04.180)

 $^{^{\}star} \mathrm{Left}\,/\,\mathrm{right}$ hand (illustration shows right hand) are determined by view from

hanging side.
**Left / right hand (illustration shows left hand) are determined by view from hanging side.

Door rails for offset hung doors in rebated frames

With 24 mm rebate depth

Complete, for 10 mm glass thickness, strap 40 mm, with free glass edge left and right, pivot point to glass surface 50 mm Also available for rebate depths up to 40 mm.

If required, please talk to our Application Engineering people.

	Product description	on	Art. No.
	Bottom rail 100 mm:		*04.135/04.137
	Weight in kg/m: Aluminum Stainless steel	5.251 6.602	
	76.5 mm:		*04.035/04.037
	Weight in kg/m: Aluminum Stainless steel	4.181 5.407	
80		g lock, prepared for Europrofile row with corrosion resistant bolt ety roll pin	
80	100 mm:		*04.155/04.157
	Weight in kg/m: Aluminum Stainless steel	5.586 7.052	
	76.5 mm:		*04.055/04.057
109 015	Weight in kg/m: Aluminum Stainless steel	4.516 5.857	
	Top rail 100 mm:		*04.136/04.138
	Weight in kg/m: Aluminum Stainless steel	5.181 6.569	
	76.5 mm:		*04.036/04.038
	Weight in kg/m: Aluminum Stainless steel	4.111 5.374	
109 Ø15		lock, prepared for Europrofile ow with corrosion resistant bolt fety roll pin	
2000	100 mm:		*04.156/04.158
	Weight in kg/m: Aluminum Stainless steel	5.516 7.019	
80	76.5 mm:		*04.056/04.058
	Weight in kg/m: Aluminum Stainless steel	4.446 5.824	

 $^{^{\}star}\mathrm{Left}\,/$ right hand (illustration shows right hand) are determined by view from hanging side.

Door rails for double offset hung doors in rebated frames

With 24 mm rebate depth

Complete, for 10 mm glass thickness, strap 40 mm, with 15 mm free glass edge of hanging stile, pivot point to glass surface 50 mm

Product description Bottom rail 100 mm: Weight in kg/m: Aluminum 5.305 Stainless steel 6.507 76.5 mm: Weight in kg/m: 4.219 Aluminum Stainless steel 5.482 and hardened safety roll pin

...with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt

100 mm: *04.159/04.161

Art. No.

*04.139/04.141

*04.039/04.041

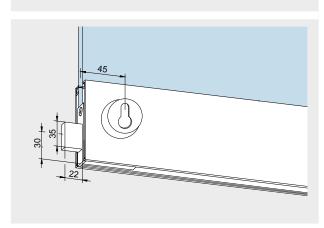
Weight in kg/m:

Aluminum 5.640 Stainless steel 6.957

76.5 mm: *04.059/04.061

Weight in kg/m:

Aluminum 4.554 Stainless steel 5.932



....with side locking lock, prepared for Europrofile cylinder, double throw

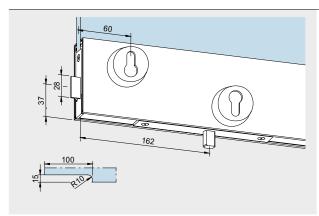
*04.175/04.177 100 mm:

Weight in kg/m:

Aluminum 5.538 Stainless steel 6.855

 $^{^{\}star}$ Left / right hand (illustration shows right hand) are determined by view from hanging side.

Art. No.



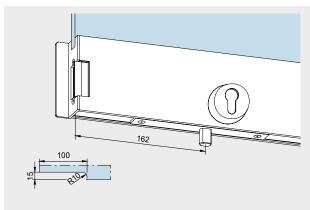
Bottom rail

with floor locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and latch lock at side for electric strike release

100 mm: ***04.143/04.145**

Weight in kg/m:

Aluminum 5.803 Stainless steel 7.306



...with floor locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and electric strike release at side (Standard: fail secure function, 6 to $12\ V$ –/–)

100 mm: ***04.147/04.149**

Weight in kg/m:

Aluminum 5.653 Stainless steel 7.150

 $^{^{\}rm t}{\rm Left}\,/$ right hand (illustration shows right hand) are determined by view from hanging side.

Art. No.

Top rail

100 mm:

*04.140/04.142

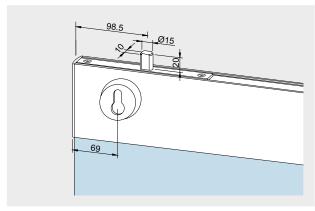
Weight in kg/m:

Aluminum 5.235 Stainless steel 6.474

76.5 mm: ***04.040/04.042**

Weight in kg/m:

Aluminum 4.149 Stainless steel 5.449



...with top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin

100 mm: ***04.160/04.162**

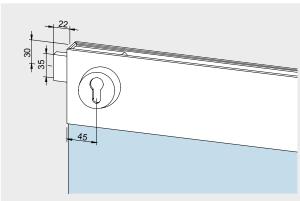
Weight in kg/m:

Aluminum 5.570 Stainless steel 6.924

76.5 mm: ***04.060/04.062**

Weight in kg/m:

Aluminum 4.484 Stainless steel 5.899



...with side locking lock, prepared for Europrofile cylinder, double throw

100 mm: ***04.176/04.178**

Weight in kg/m:

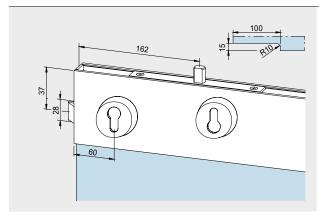
Aluminum 5.468

Stainless steel 6.822

^{*}Left / right hand (illustration shows right hand) are determined by view from hanging side.

Art. No.

*04.144/04.146



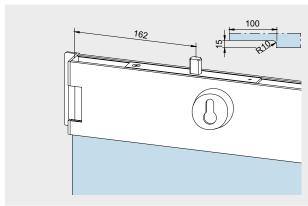
Top rail

with top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and latch bolt at side for electric strike release

100 mm:

Weight in kg/m:

Aluminum 5.733 Stainless steel 7.236



...with top locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and electric strike release at side (Standard: fail secure function, 6 to $12\ V\ -/\sim$)

100 mm:

**04.148/04.150 (for Art. No. 04.182/04.180)

Weight in kg/m:

Aluminum 5.583 Stainless steel 7.080

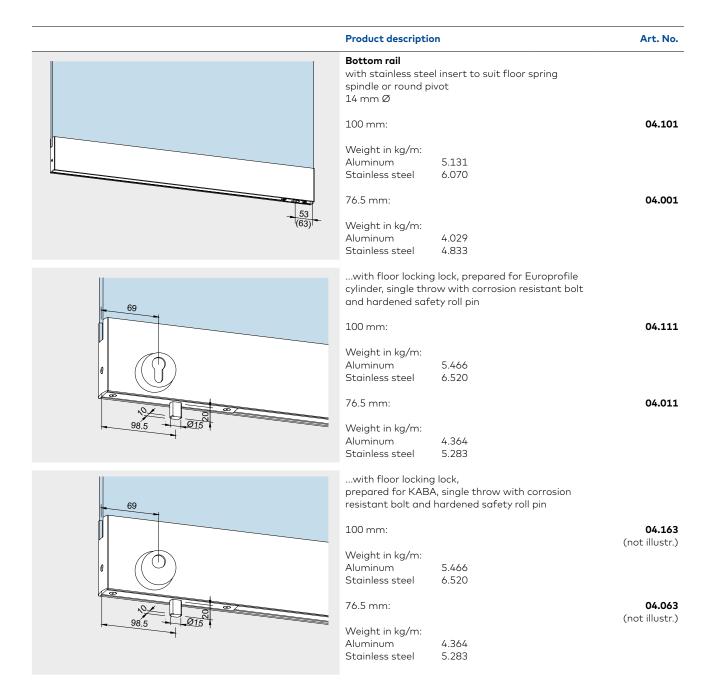
*Left / right hand (illustration shows left hand) are determined by view from hanging side
**Left / right hand (illustration shows right hand) are determined by view from

^{**}Left / right hand (illustration shows right hand) are determined by view from hanging side.

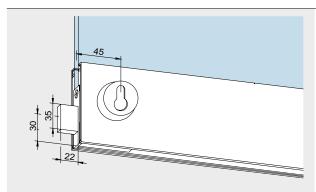
Door rails for double-action doors

Pivot point 55/65 mm

Complete, for 10 mm glass thickness



Art. No.

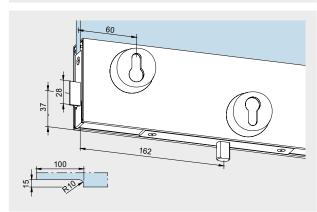


...with side locking lock, prepared for Europrofile cylinder, double throw

100 mm: **04.121**

Weight in kg/m:

Aluminum 5.364 Stainless steel 6.418



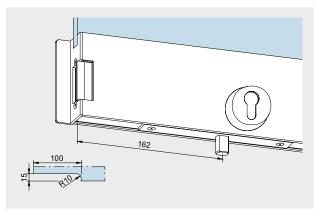
Bottom rail

*04.191/04.193

with latch lock at side for electric strike release and floor locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin. The use of latch lock or electric strike release results from a single-action door situation.

Weight in kg/m:

Aluminum 6.667 Stainless steel 8.335



...with electric strike release at side

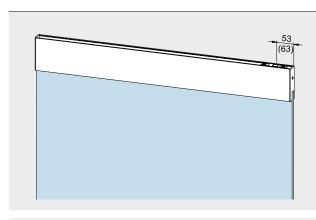
*04.196/04.198

(Standard: fail secure function, 6 to 12 V -/-) and floor locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin. The use of latch lock or electric strike release result from a single-action door situation.

Weight in kg/m:

Aluminum 5.586 Stainless steel 6.640

 $^{^{\}star}\textsc{Order}$ of Art.No.: Left hand / right hand – determined by view from hanging side.(Illustration shows right hand)



Art. No.

with insert to take $15~\mathrm{mm}~\mathrm{Ø}~\mathrm{pivot}~\mathrm{pin}$

04.102 100 mm:

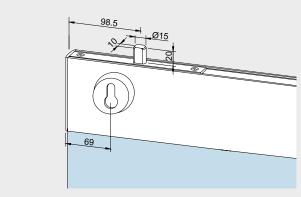
Weight in kg/m:

4.979 Aluminum Stainless steel 5.918

04.002 76.5 mm:

Weight in kg/m:

Aluminum 3.877 Stainless steel 4.681



....and top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin

100 mm: 04.112

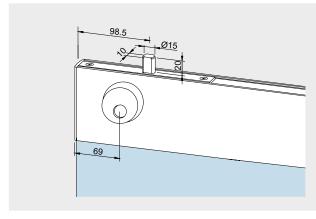
Weight in kg/m:

5.466 Aluminum Stainless steel 6.368

04.012 76.5 mm:

Weight in kg/m:

Aluminum 4.212 Stainless steel 5.131



...with top locking lock prepared for KABA, single throw with corrosion resistant bolt and hardened safety roll pin

100 mm:

Weight in kg/m: 04.163 Aluminum 5.314 (not illustr.) Stainless steel 6.368

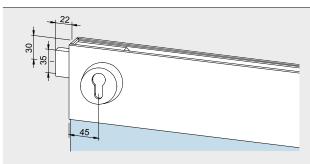
76.5 mm:

Weight in kg/m: 04.063 Aluminum 4.212 (not illustr.) Stainless steel 5.131

Art. No.

*04.192/04.194

**04.197/04.199



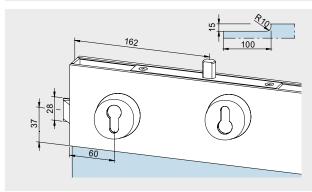
Top rai

with side locking lock, prepared for Europrofile cylinder, double throw

100 mm: **04.122**

Weight in kg/m:

Aluminum 5.212 Stainless steel 6.266



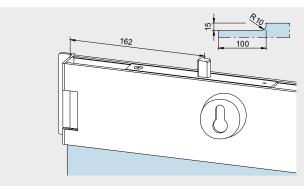
...with latch lock at side

for electric strike release and top locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin. The use of latch lock or electric strike release

results in a single-action door situation.

Weight in kg/m:

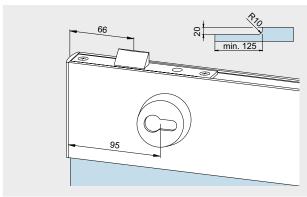
Aluminum 6.592 Stainless steel 8.148



...with electric strike release at side (Standard: fail secure function, 6 to $12\ V$ –/~) and top locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin. The use of latch lock or electric strike release results in a single-action door situation.

Weight in kg/m:

Aluminum 6.492 Stainless steel 8.048



...with latch lock, locking to ceiling, prepared for Europrofile cylinder, single throw (necessary stop on site). The use of latch lock or electric strike release (on site) results in a single-action door situation.

100 mm: **04.118**

Weight in kg/m:

Aluminum 5.294

Stainless steel 6.348

^{*}Left / right hand (illustration shows left hand) are determined by view from hanging side.

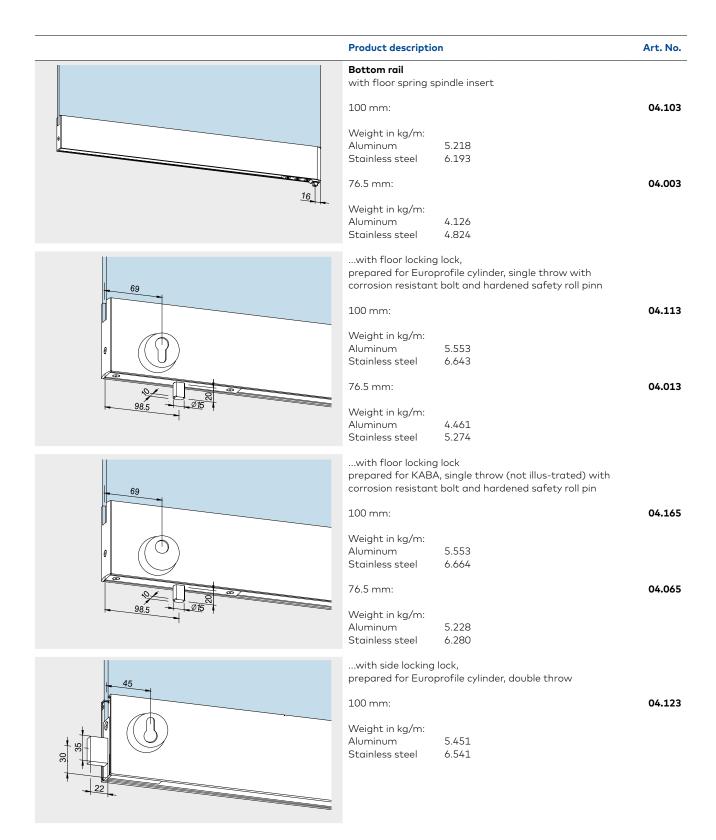
^{**}Left / right hand (illustration shows right hand) are determined by view from hanging side.

	Product description	Glass thickness	Art. No.
63	Top rail with insert for RTS transom closer		
	100 mm:		04.106
	Weight in kg/m: Aluminum 5.145 Stainless steel 6.207		
	76.5 mm:		04.006
	Weight in kg/m: Aluminum 4.043 Stainless steel 4.847		
98.5 Ø15	and top locking lock, prepared for Euro- profile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin		
000	100 mm:		04.116
	Weight in kg/m: Aluminum 5.480 Stainless steel 6.657		
- 69	76.5 mm:		04.016
	Weight in kg/m: Aluminum 4.378 Stainless steel 5.297		0.0020
98.5	with top locking lock prepared for KABA, single throw with corrosion resistant bolt and hardened safety roll pin		
000	100 mm:		04.167
	Weight in kg/m: Aluminum 5.480 Stainless steel 6.655		
- 69	76.5 mm:		04.067
	Weight in kg/m: Aluminum 5.145 Stainless steel 6.207		
- 22	and side locking lock, prepared for Euro- profile cylinder, double throw		
32	100 mm:		04.126
	Weight in kg/m: Aluminum 5.378 Stainless steel 6.555		
45	Not illustrated: Gasket		
	(1 m = 1 pc.)	8 mm 12 mm	01.900 01.901

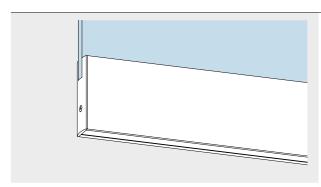
Door rails for double-action doors

Pivot point 18 mm

Complete, for 10 mm glass thickness



12/20 121



Art. No.

...preprared for floor bearing

100 mm:

04.107

Weight in kg/m:

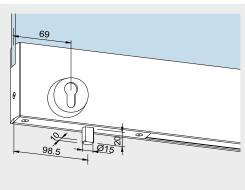
Aluminum 4.938 Stainless steel 5.975

76.5 mm:

04.007

Weight in kg/m:

Aluminum 3.898 Stainless steel 4.606



Bottom rail

with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin,

prepared for floor bearing

100 mm:

04.117

Weight in kg/m:

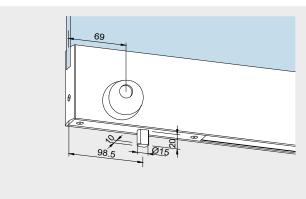
Aluminum 5.334 Stainless steel 6.425

76.5 mm:

04.017

Weight in kg/m:

Aluminum 4.243 Stainless steel 5.056



...with floor locking lock prepared for KABA, single throw with corrosion resistant bolt and hardened safety roll pin,

prepared for floor bearing

100 mm:

Weight in kg/m:

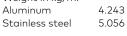
Aluminum 5.334 Stainless steel 6.425

76.5 mm:

04.068

04.168

Weight in kg/m:



...with side locking lock, prepared for Europrofile cylinder, double throw,

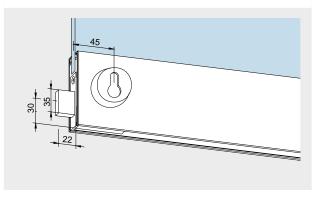
prepared for floor bearing

100 mm:

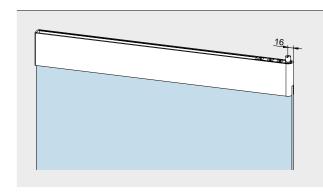
04.127

Weight in kg/m:

Aluminum 5.233 Stainless steel 6.323



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Art. No.

Top rail

with 15 mm Ø pivot pin

100 mm:

04.104

Weight in kg/m:

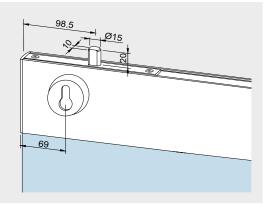
Aluminum 5.000 Stainless steel 5.975

76.5 mm:

04.004

Weight in kg/m:

Aluminum 3.908 Stainless steel 4.606



...and top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin

100 mm: **04.114**

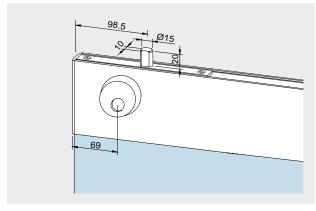
Weight in kg/m:

Aluminum 5.335 Stainless steel 6.425

76.5 mm: **04.014**

Weight in kg/m:

Aluminum 4.243 Stainless steel 5.056



...with top locking lock prepared for KABA, single throw with corrosion resistant bolt and hardened safety roll pin

100 mm: **04.166**

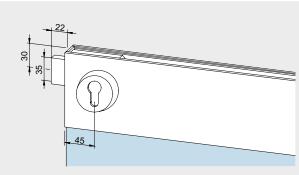
Weight in kg/m:

Aluminum 5.335 Stainless steel 6.425

76.5 mm: **04.066**

Weight in kg/m:

Aluminum 4.243 Stainless steel 5.056



...with side locking lock, prepared for Europrofile cylinder, double throw

100 mm: **04.124**

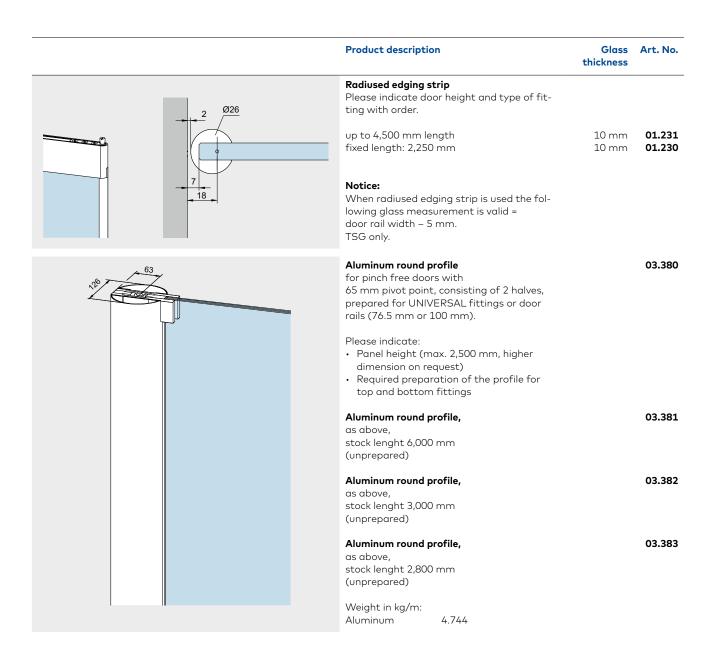
Weight in kg/m:

Aluminum 5.233 Stainless steel 6.323

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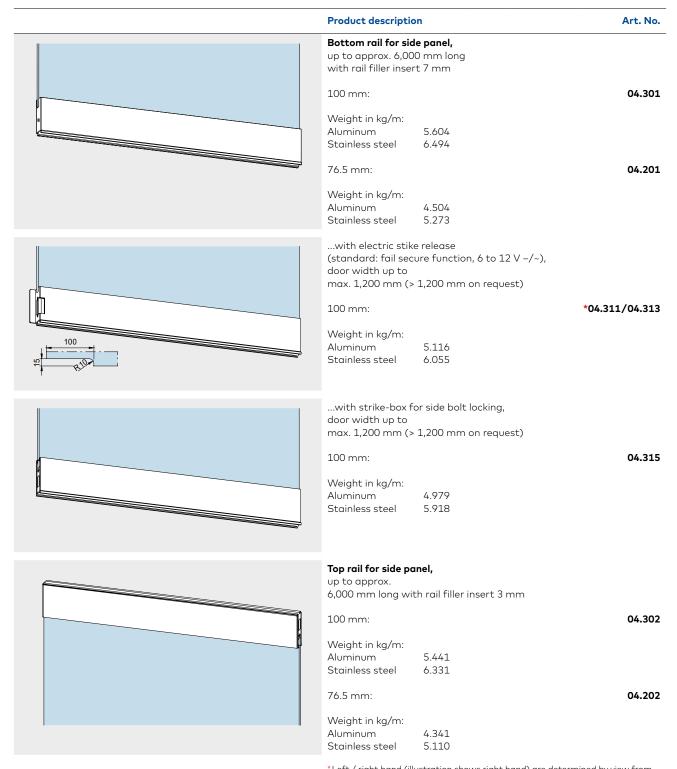
Radiused edging strip

Acryl, transparent, to clamp onto free glass edge. For optimal pinch protection. For application with door rails with 18 mm pivot point.

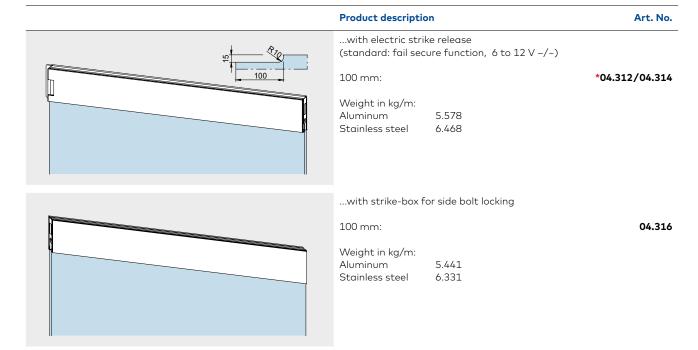


Rails for side panel

complete, for 10 mm glass thickness



^{*}Left / right hand (illustration shows right hand) are determined by view from hanging side.

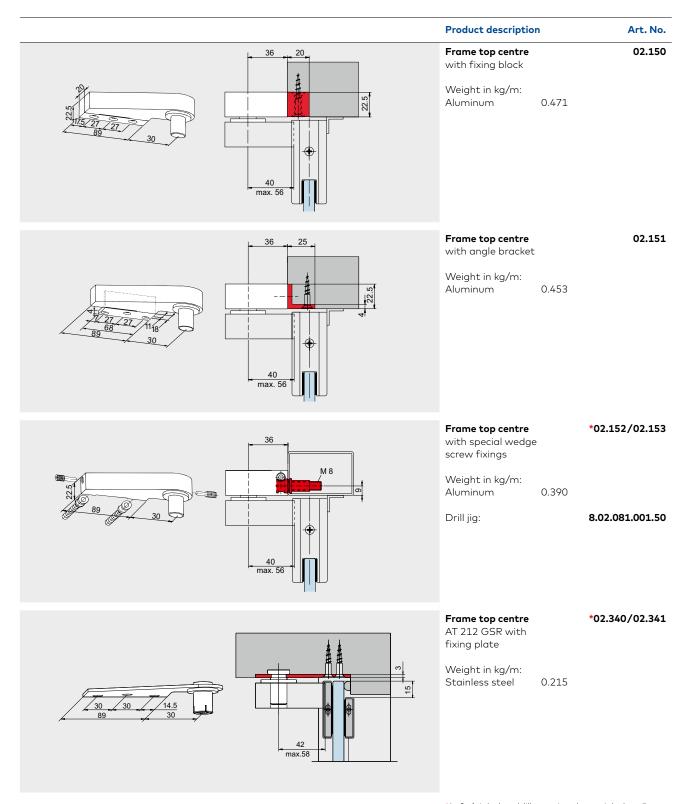


 $^{\star} \text{Left} \, / \, \text{right}$ hand (illustration shows right hand) are determined by view from hanging side.

Space for your notes

Top centre frame portion

with patch fittings see EA



^{*}Left / right hand (illustration shows right hand) are determined by view from hanging side.

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Special accessories and special inserts for door rails

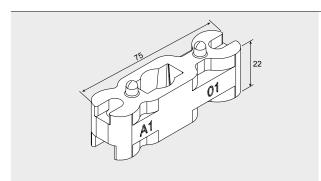
Product description Art. No. Aluminum profile with brush seal 04.600 to prevent draughts and energy loss (not in the area of inserts, locks, etc.), connected with door rail at manufacturer 0.753 Weight in kg/m: **Rubber sealing** for door rails (also in the area of inserts, locks, etc.) fixed length 04.607 stock length 200 m (= 1 coil) 04.608 Weight in kg/m: 0.099 Aluminum round profile for pinch free doors with 65 mm pivot point, consisting of 2 halfs, prepared for UNIVERSAL fittings* or door rails (76.5 mm or 100 mm). Please indicate: · Panel height (max. 3,000 mm, higher dim. on request) · Required preparation of the profile for top and bottom fittings fixed length 03.380 Weight in kg/m: 4.744 Aluminum stock length 6,000 mm (not prepared) stock length 3,000 mm (not prepared) 03.381 03.382 01.136 Screw-on floor bearing for damp environment, without floor recess, with inserts for door rails, max. 80 kg Weight in kg/m: 0.193

^{*}Information as to the product UNIVERSAL you may find in the technical brochure "Patch fittings for toughened glass assemblies"

Bottom insert

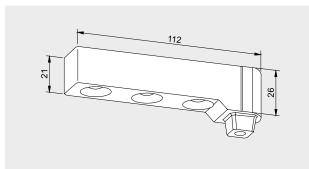
Art. No.

04.604



for floor spring spindle profile or round pivot 14 mm Ø, (floor spring BTS or floor bearing Art. No. 01.106 and 01.107), stainless steel, 55/65 mm pivot point, max. door weight 80 kg

Weight in kg/m: 0.243

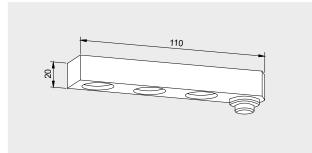


Bottom strap,

804.167.001.55

steel, zinc plated, with spindle insert to suit floor springs, 18 mm pivot point, max. door weight 80 kg

Weight in kg/m: 0.349

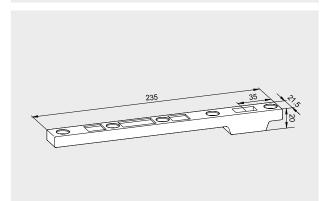


Bottom strap,

804.060.002.50

aluminum, to suit floor bearings 01.106 and 01.107, 18 mm pivot point, max. door weight 80 kg

Weight in kg/m: 0.129



Bottom strap

04.605

in forged steel special edition, mounted in door rails, to suit floor spring spindles. (Also suitable for floor bearing 04.602, 04.603. Not suitable for floor bearing with round pivot.) For centre hung doors

- normal frequented doors, max. door weight 150 kg, max. door width 1,400 mm
- high frequented doors, max. door weight 120 kg, max. door width 1,200 mm
 Pivot point either 55 or 65 mm

 (along and fifth with parks)

 (along and fifth with parks)

(please specify with order).

Weight in kg/m: 0.385

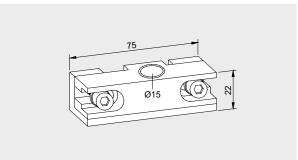
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Art. No. 04.610



55/65 mm pivot point, Aluminum

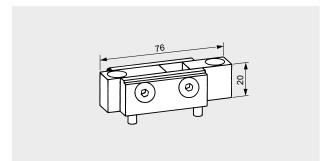
Weight in kg/m: 0.091



04.606

Top insert, two part, Aluminum, special, 55/65 mm pivot point not in standard door rail

Weight in kg/m: 0.088

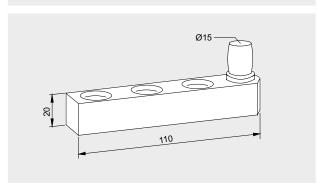


Top insert

04.611

for RTS transom closer, zinc plated steel, 65 mm pivot point

Weight in kg/m: 0.240



Top strap

804.060.001.50

Aluminum, 18 mm pivot point

Weight in kg/m: 0.131

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MANET Compact

MANET Compact sets

The aesthetic elegance of the MANET Compact concept is also available in the form of standardized sets for simple, fast planning of the more popular system types.

Optional accessories enable the individual sets to be semi-customized. The system components offer numerous adjustment possibilities in order to ensure problem-free installation of whichever door type - swing or single-action or double-action – is required. Wall abutment profiles may need to be provided (by others) for fixing overpanels and sidelights.



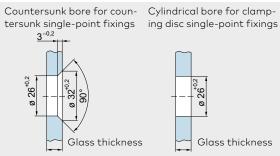




Pivoting fitting short type, max. door panel height 2,500 mm max. door panel width 1.200 mm max. door panel weight 80 kg

Pivoting fitting short type with intermediate tube,

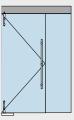
max. door panel height 2,500 mm max. door panel width 1,200 mm max. door panel weight 80 kg







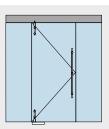
Construction 1 (1 set)



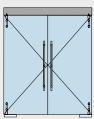
Construction 2 (1 set)

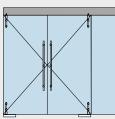


Construction 3 (1 set)

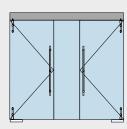


Construction 4 (1 set)

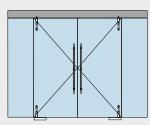




Construction 5 (2 sets) Construction 6 (2 sets)



Construction 7 (2 sets)



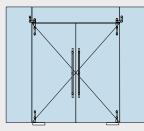
Construction 8 (2 sets)

Pivoting doors with overpanel and sidelight set 3





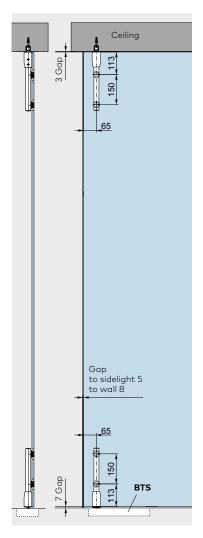
Construction 13 (1 set) Construction 15 (1 set)



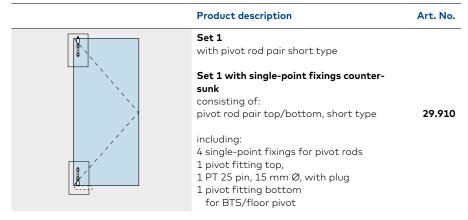
Construction 23 (2 sets)

Set 1

Pivoting door MANET Compact without overpanel for 10 – 12 mm glass



Door weight 80 kg Door height max. 2,500 mm Door width max. 1,200 mm TSG 10/12 mm glass thickness

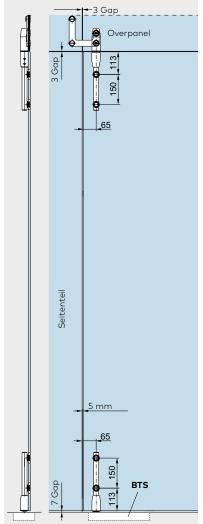


Accessory options for Set 1

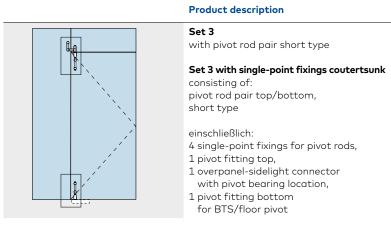
Pull handles	Length	Art. No.
Pull handles	350	29.268
(single-point fixing countersunk)	720	29.271
	1,240	29.274
	1,760	29.277
Pair of pull handles	350	21.267
	720	21.270
	1,240	21.273
	1,760	21.276
Lock		
Corner lock		21.448
Corner lock with rose on one lock side		21.449
Profile cylinder for corner lock 21.448/449		14.206
Eccentric bushing for corner lock 21.448/449		05.194
Further accessories		
Stop for pivoting door with ceiling mounting		21.334
Ceiling fixing (bearing function)		29.337
Floor pivot bearing		01.106
Assembling tool for MANET single-point fixings		21.134

Set 3

Pivoting door MANET Compact with overpanel for 10 – 12 mm glass



Door weight 80 kg Door height max. 2,500 mm Door width max. 1,200 mm TSG 10/12 mm glass thickness



Art. No.

29.914

Accessory options for Set 3

Pull handles	Length	Art. No.
Pull handles	350	29.268
(single-point fixing countersunk)	720	29.271
	1,240	29.274
	1,760	29.277
Pair of pull handles	350	21.267
	720	21.270
	1,240	21.273
	1,760	21.276
Ceiling fixing (bearing function)		29.337
Stop at overpanel, (inside/outside) for 10/12 mm glass		29.335
Lock		
Corner lock		21.448
Corner lock with rose on one lock side		21.449
Profile cylinder for corner lock 21.448/449		14.206
Eccentric bushing for corner lock 21.448/449		05.194
Further accessories		
Overpanel-sidelight connector for 10/12 mm glass		29.320
Floor pivot bearing		01.106
Assembling tool for MANET single-point fixings		21.134

For the requisite glass preparation please see pages 146 - 147

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Space for your notes

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All elements up to and including the pull handles are available in an elegant stainless steel finish. All the components are manufactured from the steel grade 1.4305 (approx. AISI 303) for normal interior applications.

Note: The products detailed in this brochure are exclusively intended for glass assemblies that do not require separate building regulations approval.

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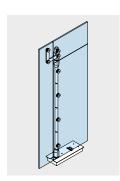


MANET Concept

Pivoting door system

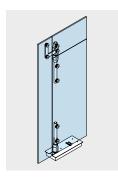
MANET pivoting doors can be installed in both glass partitions and masonry openings. They come as both single and double-action swing doors. All the single-point fixings are designed for clip-on covers for easier installation. Other components include the bottom pivot bearing, top pivot fittings with bearing spigot or eccentric bushing and also overpanel/sidelight connectors.

As a result, there are almost unlimited possibilities for inte-grating frameless swing doors both in masonry openings – with or without overpanels and sidelights – and in glass partition constructions retained by single-point fixings. Whether with a full-length pivot rod or a pair of shorter pivot rods, the top bearing socket is located in the fitting on the door leaf. This means that connection to the ceiling, lintel or transom can now be provided in the form of the standard PT25 top pivot spigot from the dormakaba range. The door assemblies can be equipped with floor springs such as the dormakaba BTS 75V or BTS 84, and corner locks are naturally also available.



Pivot bearing with full-length pivot rod, max. door panel height 3,000 mm max. door panel width 1,200 mm max. door panel weight 100 kg

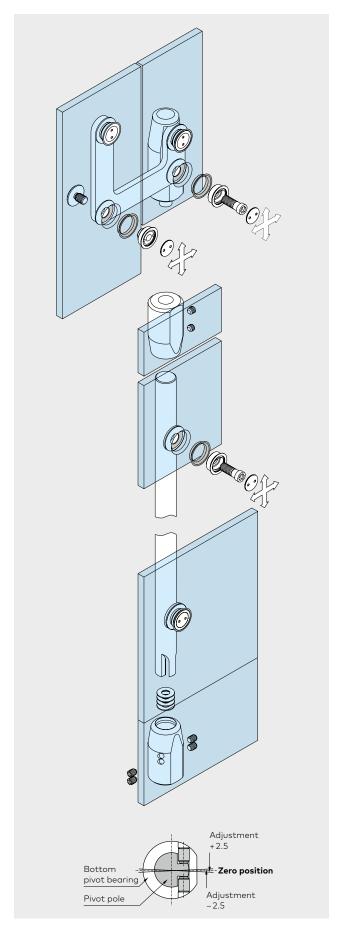
From a door panel height of 2,700 mm a fifth single-point fixing is recommended.



Pivot bearing with pivot rod pair short type, max. door panel height 2,500 mm max. door panel width 1,200 mm max. door panel weight 80 kg

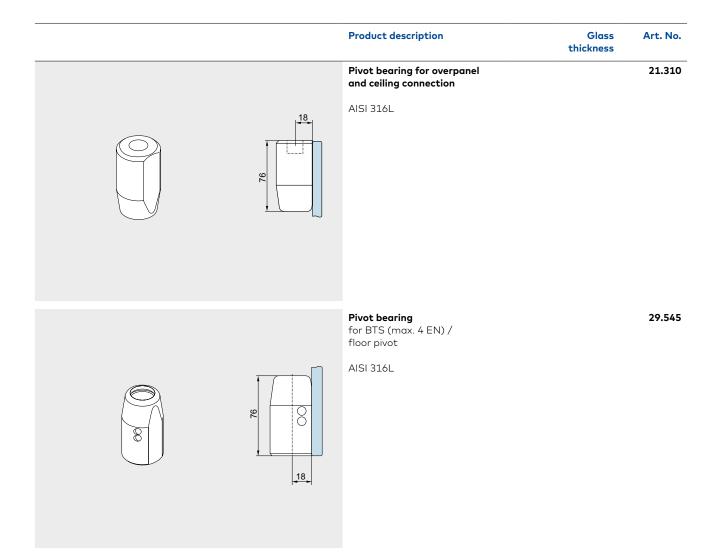


Pivot bearing with pivot rod pair short type with intermediate tube, max. door panel height 2,500 mm max. door panel width 1,200 mm max. door panel weight 80 kg



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Components for pivoting door system



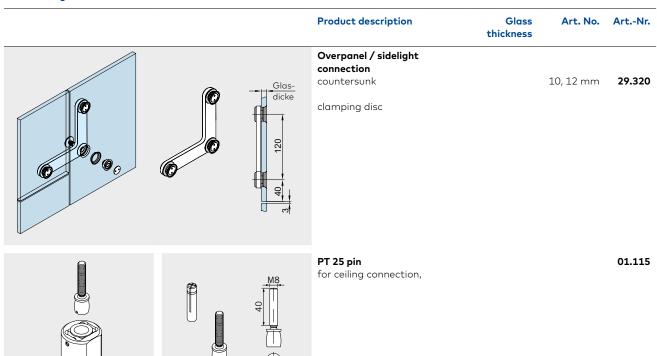
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Components for pivoting door system

	Product description	Glass thickness	Art. No.
<u>18</u>	Pivot rod, drilled, fixed length		29.551
2	Single-point fixing, countersunk, fixed (1)	10, 12 mm	29.460
	AISI 316L		
8 32	clamping disc, fixed (1)	13.5–15.5 mm	
— 2		10, 12 mm	
ø 2 <u>5</u>	AISI 316L Single-point fixing,		
	countersunk, centering (2)	10, 12 mm	29.462
	AISI 316L		
33	<u></u>	13.5-15.5 mm	
	clamping disc, centering (2)	10, 12 mm	
	From a door panel height of 2,700 mm a fifth single-point fixing is recommended.		

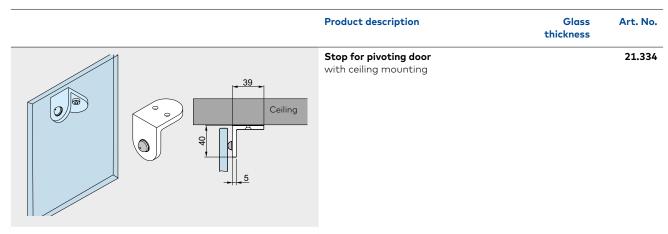
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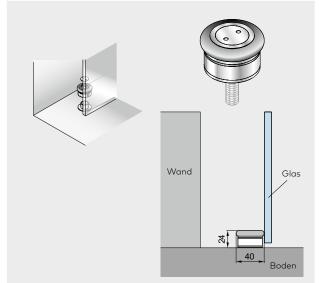
Glass fixing



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Accessories

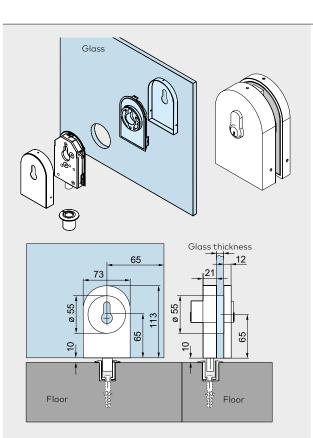




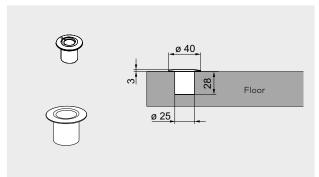
Stop for pivoting door floor mounting

29.950

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Product description	Glass thickness	Art. No.
Corner lock	8-12 mm	21.448
Corner lock with profile cylinder rose on inside	8-12 mm	21.449
Dead lock for KABA with rose on inside	8-12 mm	
Profile cylinder for corner lock		14.206

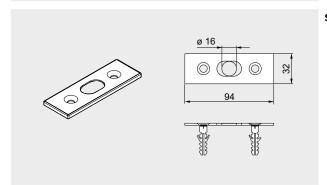


Eccentric bushing for corner lock

Bushing, plastics

05.194

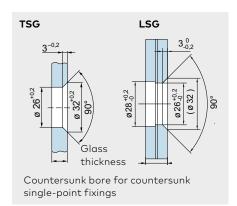
00.110

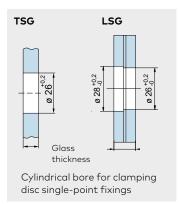


Strike plate 05.190

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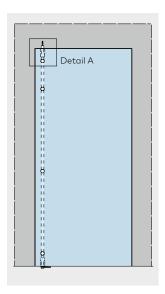
Glass preparation for pivoting door system

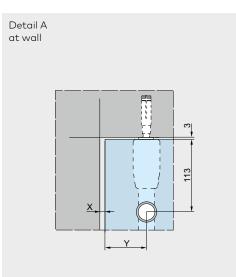


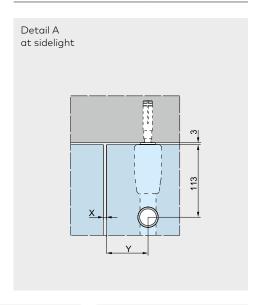


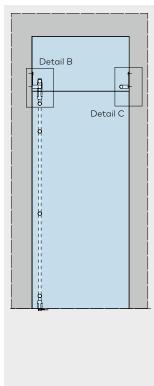
The gap and distance dimensions recommended by dormakaba are indicated in the adjacent table.

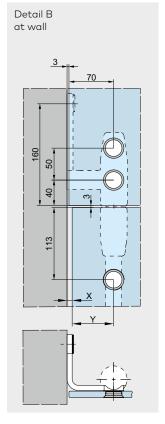
Glass thick- ness mm	Connection	X Gap	Υ
10/12	Sidelight	5	65
	Wall	8	
13.5-15.5	Sidelight	8	62
	Wall	11	

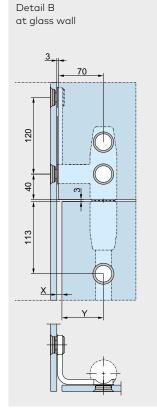


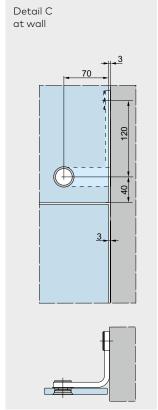




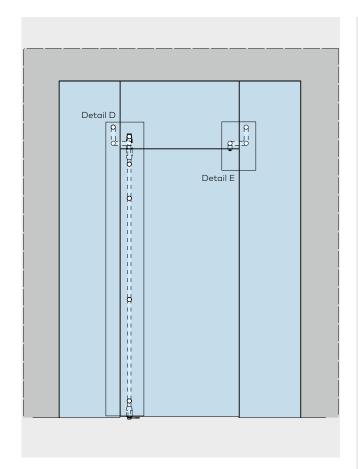


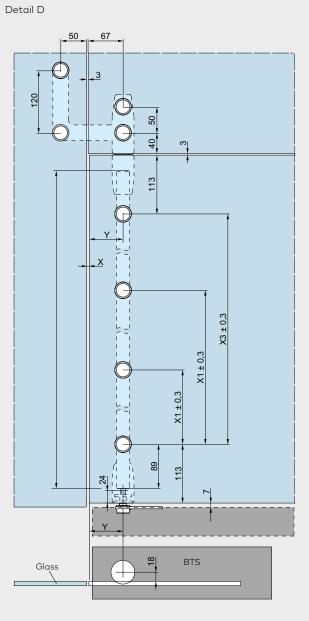


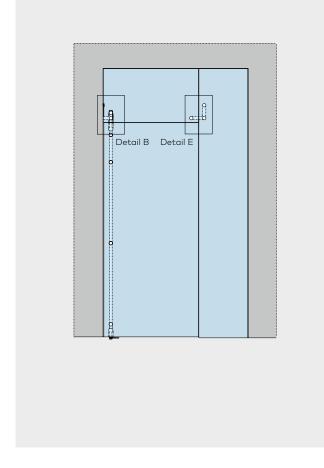


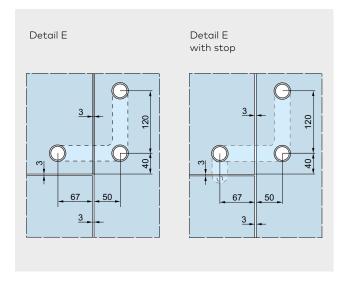


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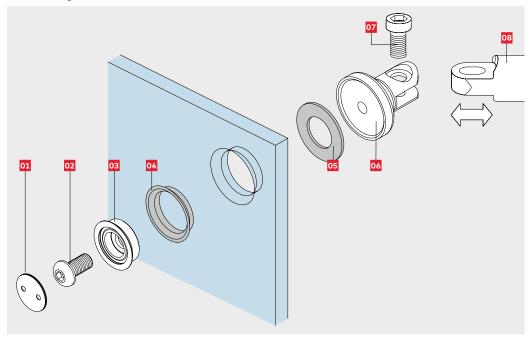
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MANET Concept Connection system

Connection system

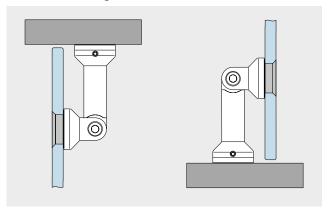
Glass fixing

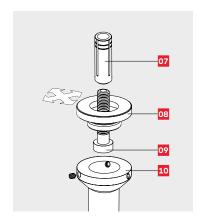


Components

- **01** Clip-on cover
- **02** Connecting bolt
- 03 Conical collar
- **04** Conical sleeve
- **05** Gasket
- **06** Pivoting clamp
- **07** Connecting bolt
- **08** Connecting rod to suit length

Connection ceiling / floor

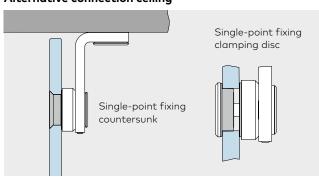


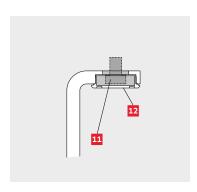


Components

- **07** Wallplug on site
- **08** Mounting plate, 2-dimensional adjustable
- **09** Threaded rod M8
- 10 Column

Alternative connection ceiling





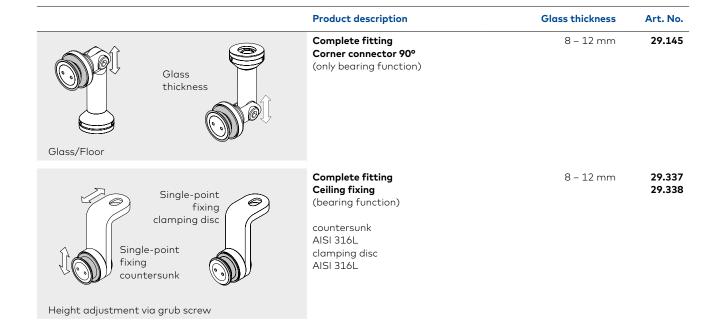
Components

- 11 Threaded rod M8
 DIN 7984
 M10 x..., or oval-head wood screw
 DIN 7996
 M8 x...
- 12 Clip-on cover

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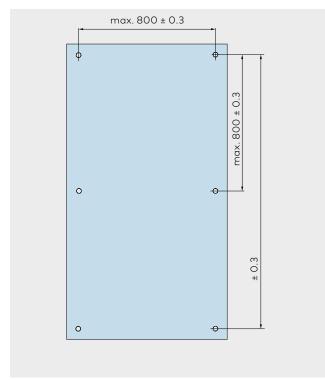
dormakaba Components

Complete fitting

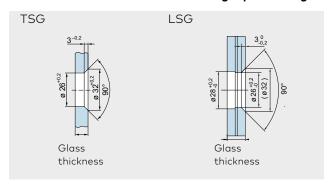


Glass preparation connection system

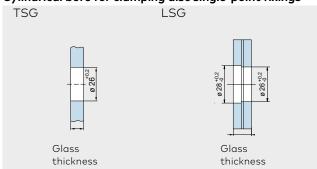
For TSG and LSG from TSG. Recommended centers for fixed glazing element



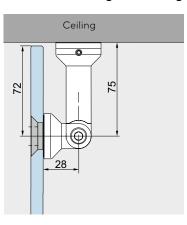
Countersunk bore for countersunk single-point fixings



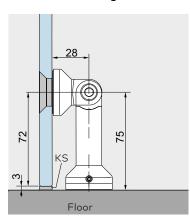
Cylindrical bore for clamping disc single-point fixings



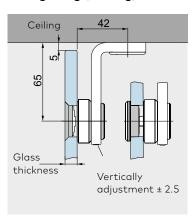
Corner connector glass / ceiling



Corner connector glass / floor



Ceiling fixing (bearing)



Note: Ensure compliance with minimum glass/bore clearances as per glass manufacturer recommendations. Glass preparation with a tolerance of max. ± 0.3 mm is recommended.

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SG

A range of locks for all requirements

It doesn't matter what sort of glass door needs securing, what function it has to fulfill, or the type of fittings specified – there will be a lock in the SG range which will provide the shape, the function and the finish which you require.

Simple glass preparation, firm fixing

dormakaba has an intimate knowledge of the special properties of glass as a building material. This has led to the design of locks requiring only simple cutouts or holes in the glass. Carefully considered and positive measures have been taken to create the maximum clamping surface with optimum clamping efficiency.

Reliability built in

Quality materials and thorough workmanship mean that SG locks have the features necessary to meet the most demanding of specifications. Many satisfied customers will testify this. For safety reasons set lock case always on inside.

Short delivery times

All the common patterns and types are available ex-stock (factory). Specials will be prepared promptly.

UNIVERSAL top, bottom, centre locks and strike boxes with glass cut-outs

Complete, for 10 mm glass thickness

	Product description	Glass thickness	Art. No.
164 15 77	US 10 corner lock, prepared for Europrofile cylinder, single throw, bolt projection 20 mm, with security rosettes on both sides, 14 mm thick. Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness. These are available on page 196. Lock insert: high corrosion resistance according to EN 1670 with regard to type-test according to DIN 18251, class 3*	10 mm	03.206
	Not illustrated: prepared for KABA	10 mm	03.340
	For half profile cylinder left hand top/right hand bottom Weight in kg/m: Aluminum 0.942 Brass 1.061 Stainless steel 1.053	10 mm	03.288 not illustr.
	left hand bottom/right hand top *Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles. Furthermore the lock was tested successfully by a neutral testing institute with 500,000 latch and 100,000 locking bolt operating cycles.	10 mm	03.287 not illustr.

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Weight in kg: 164

Glass **Product description** Art. No. thickness

GK 30 single overpanel strike box

03.230 10 mm

to suit US 10 corner lock

Aluminum 0.418

Stainless steel 0.536

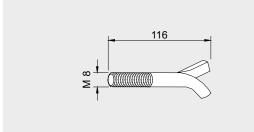


03.128 Fixing plate for overpanel strike box GK 30 UNIVERSAL

Weight in kg:

Aluminum 0.016 Brass 0.038

Stainless steel not available, satin chrome on brass supplied.

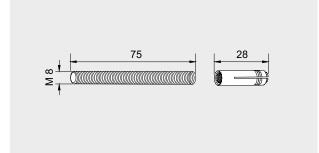


Wall anchor

01.133

with thread M 8 for overpanel patch UNIVERSAL

Weight in kg: 0.040



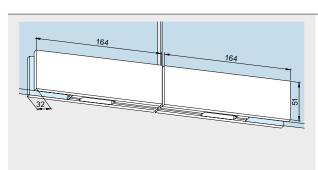
Threaded rod M 8 with plug for overpanel patch 01.134

UNIVERSAL

Weight in kg: 0.032

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^{*}Left / right hand (illustration shows left hand) are determined by view from hanging side.



Product description Glass Art. No. thickness

GK 20 double overpanel strike box

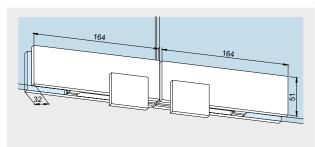
10 mm **03.245**

to suit US 10 corner locks, consisting of two GK 30 with threaded connecting bolt

Weight in kg:

Aluminum 0.866 Brass 1.154 Satin stainless steel (700) 1.200

Suitable for glass thicknesses up to max. 12 mm. If thicker glass is required, please talk first to our Applications Engineering people.



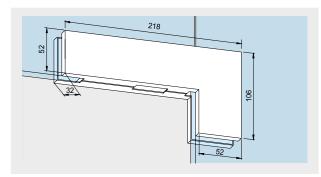
GK 20 03.247

with stop

Weight in kg:

Aluminum 0.926 Brass 1.234 Satin stainless steel (700) 1.192

Suitable for glass thicknesses up to max. 12 mm. If thicker glass is required, please talk first to our Applications Engineering people.

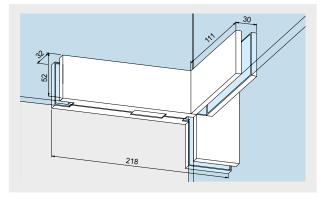


GK 40 03.250

corner overpanel strike box to suit US 10 corner lock

Weight in kg:

Aluminum 0.709 Brass 1.035 Stainless steel 1.010



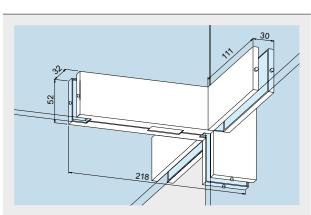
 GK 41 strike box
 *03.194/

 for PT 41, with fin fitting
 03.193

Weight in kg:

Aluminum 0.906 Stainless steel 1.270

 $^{^{\}star}\mathrm{Left}\,/$ right hand (illustration shows left hand) are determined by view from hanging side.



Product description Glass Art. No. thickness

SG

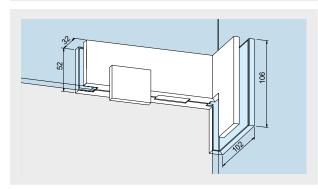
GK 41 strike box

03.195

with fin fitting on both sides

Weight in kg:

Aluminum 1.103 Stainless steel 1.411



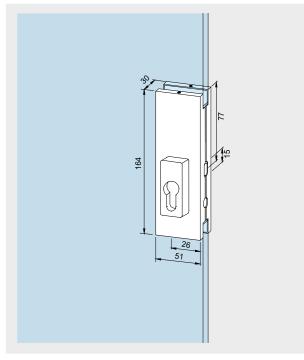
GK 42 strike box, angle 90°, for PT 42, with stop inside

Weight in kg:

Aluminum 0.910 Stainless steel 1.306

 Not illustrated:
 *03.276/

 GK 42, angle 135°
 03.277



US 20 centre lock, 10 mm **03.215**

prepared for Europrofile cylinder, single throw, bolt projection

20 mm, with security rosettes 14 mm thick.

Weight in kg:

Aluminum 0.942 Brass 1.061 Stainless steel 1.053

Lock insert:

high corrosion resistance

according to EN 1670, class 4

 with regard to type-test according to DIN 18251, class 3**

Weight in kg:

Aluminum 0.805 Stainless steel 0.925

prepared for KABA

03.345

not illustr.

Prepared for one-sided Europrofile cylinder (see drawing 03.215) *03.290/ 03.289

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^{*} Left / right hand (illustration shows left hand) are determined by view from

^{**} Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles. Furthermore the lock was tested successfully by a neutral testing institute with 500,000 latch and 100,000 locking bolt operating cycles.

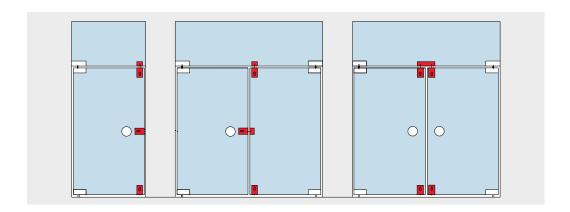
Art. No.

03.224



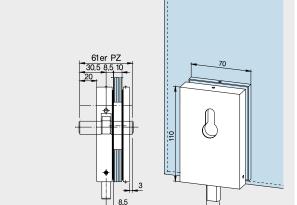
Corner (OR centre) locks and strike boxes with drilled holes glass preparation

Complete for 8, 10 and 12 mm glass thickness



Product description Corner lock,

Art. No. 05.100



for vertical or horizontal fixing, double throw, bolt projection 20 mm, hardened oval bolt, prepared for Europrofile cylinder

0.849

Weight in kg:

Aluminum

prepared for KABA

1.033 Brass

> 05.105 not illustr.

Weight in kg:

Aluminum 0.842 1.020 Brass

Prepared for one-sided Europrofile cylinder, lockable from inside

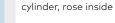
05.116 not illustr.

Weight in kg:

0.858 1.038 Brass

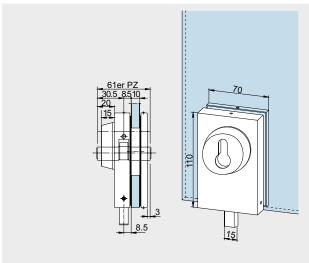


Corner lock, prepared for Europrofile 05.118

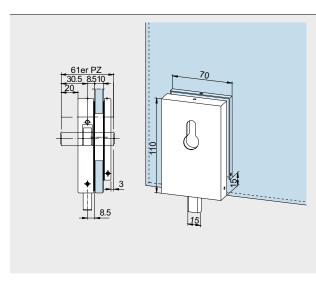


Weight in kg:

Aluminum 0.924 Brass 1.236



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Product description

Art. No.

Corner lock,

05.103

for vertical fixing, double throw, bolt projection 20 mm, hardened oval bolt, counterplate shortened to give 15 mm free glass edge, prepared for Europrofile cylinder

Weight in kg:

Aluminum 0.807

Prepared for one-sided Europrofile cylinder, **05.117** lockable from inside not illustr.

Weight in kg:

Aluminum 0.818 Brass 0.984

Prepared for Europrofile cylinder, rose inside **05.119**

not illustr.

Weight in kg:

Aluminum 0.882 Brass 1.184



05.108

to suit corner lock (05.100, 05.105, 05.116), for single und 2- door without stop

Weight in kg:

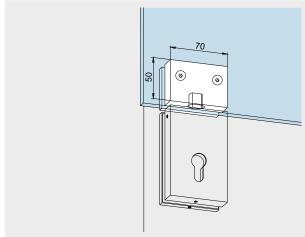
Aluminum 0.260 Brass 0.765

with stop for Art. No. 05.103, 05.117, 05.119 **05.109**

not illustr.

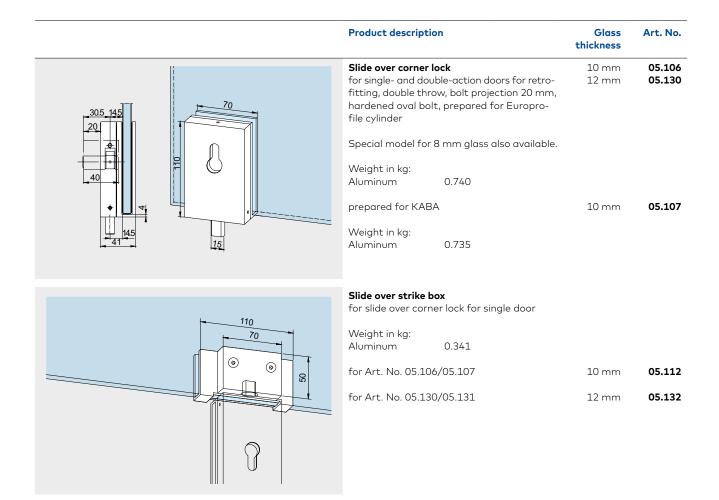
Weight in kg:

Aluminum 0.264 Brass 0.760



Corner and centre locks without glass preparation

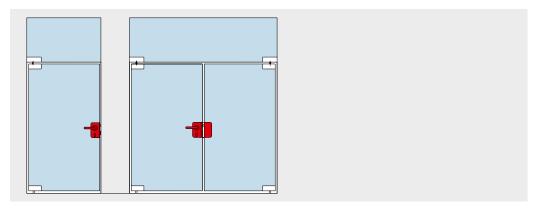
Complete, for 10 and 12 mm glass thickness



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Centre locks and strike boxes

Complete, for 10 mm glass thickness



Centre locks and strike boxes with drilled holes glass preparation

Product description

Art. No.

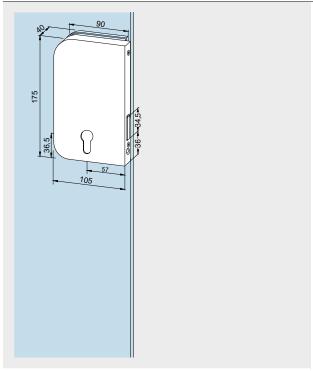
*11.220/11.221

Centre lock

for single-action door (with free glass edge), prepared for Europrofile cylinder, double throw

Weight in kg:

Aluminum 1.060



120 175

Product description

Art. No.

*11.224/11.225

Centre lock

for single-action door (with free glass edge), with both latch and lock bolt, prepared for lever on round rose inside, smooth blanking plate outside,

prepared for Europrofile cylinder, double throw

Weight in kg:

Aluminum 1.175

*11.203/12.207

Strike box

to suit centre locks for: Art. No. 11.224, 11.225 Art. No. 11.220, 11.221

Weight in kg:

0.945



Aluminum

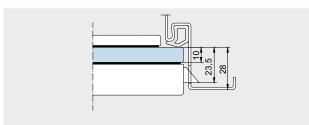
11.226



Lever handle, for inside to suit centre locks for: Art. No. 11.224, 11.225, Art. No. 11.254, 11.255

Weight in kg:

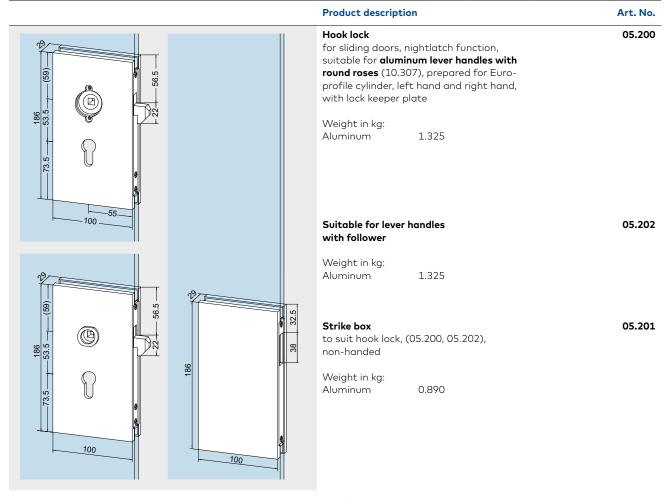
0.195 Aluminum



If used on glass doors in rebated frames and for 10 mm glass thickness, a minimum of 26–28 mm frame depth is needed.

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 $^{^{\}star}$ Left / right hand (illustration shows left hand) are determined by view from hanging side.



 $^{^{\}star}\mathrm{Left}\,/\,\mathrm{right}$ hand (illustration shows left hand) are determined by view from hanging side.

66.5 91 15 left hand right hand

Product description

Centre lock

with latch and lock bolt, for inward opening single-action doors, prepared for lever on round rose inside, smooth blanking plate outside, prepared for Europrofile cylinder

Weight in kg:

Aluminum 1.090

Suitable lever handle

11.226

see page 199

*05.228/05.229 Centre lock

with latch and lock bolt, for inward opening single-action doors, prepared for rose lever on both sides, prepared for Europrofile cylinder

Weight in kg:

Aluminum 1.090

Strike box,

*05.226/05.227

to suit centre lock with latch and lock bolt, with electric strike release (Standard: fail secure function, 6 to 12 V -/~, with mechanical unlock. Further types on request.) (for Art. No. 05.224, 05.225)

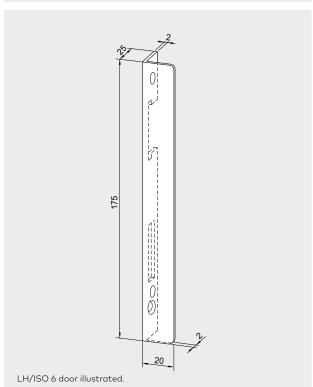
Weight in kg:

Aluminum 0.595

*05.218/05.219

Angle bracket for centre locks (opening to outside)

Weight in kg: 0.040



Art. No.

*05.224/05.225

^{*}Left / right hand are determined by view from hanging side.
**Angle bracket (05.218/05.219) for door opening outwards (optional)

Locks with panic function, opening to outside

for 8 and 10 mm glass thickness

Operation outside: Bolt is unlocked by turn of key, and latch is withdrawn by follower.

Operation inside: Lock can be operated by rose lever handle even when bolt is locked.

Not for emergency exit doors according to German Standard DIN EN 179 or DIN EN 1125 (corresponding modifications in preparation)

For best protection against burglary we recommend the use of the angle bracket (05.218/05.219)

Product description

Art. No.

*05.240/05.241

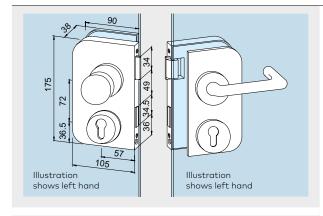
Centre lock

with both latch and lock bolt, **rose lever on inside** and fixed knob (without function) on outside. Prepared for Europrofile cylinder with roses

Weight in kg:

Aluminum 1.706

Please use strike box 11.206/11.207.



For strike boxes with electric strike release

Centre lock

*05.244/05.245

with both latch and lock bolt, with angled cover, for door opening outwards (not shown), **rose lever on inside** and fixed knob (without function) on outside. Prepared for Europrofile cylinder with roses.

Lockable into strike boxes with electric strike release for Art. No. 05.226/05.227

Weight in kg:

Aluminum 2.900

*Left / right hand are determined by view from hanging side.

Additional exit devices for glass doors with panic function covered by approval certification can be found in the technical documentation of PHA 2000 and Exit Pad

Self-locking panic locks, opening to outside

for 8 and 10 mm glass thickness

Operation outside: Bolt is unlocked by turn of key, and latch is withdrawn by follower.

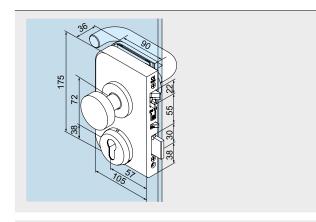
Operation inside: Lock can be operated by rose lever handle even when bolt is locked.

For emergency exit doors according to German Standard DIN EN 179.

Product description

Art. No.

*05.250/05.251

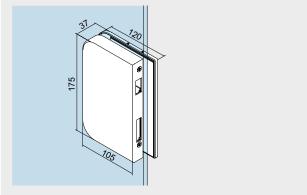


Centre lock OFFICE Junior SVP 5000 with both latch, lock bolt self-locking func-

tion **rose lever on inside** and fixed knob (without function) on outside. Prepared for Europrofile cylinder with roses

Weight in kg:

Aluminum 1.706



Strike box for self-locking panic lock 05.250/05.251

*05.252/05.253

Weight in kg:

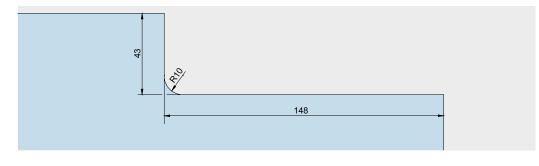
Aluminum 1.486

Please note

For frame applications with 8 mm TSG a rebate depth of min. 26 mm required. With 10 mm TSG, a fold depth of of at least 28 mm required.

*Left / right hand are determined by view from hanging side.

Glass preparation locks



161 148 68

US 10

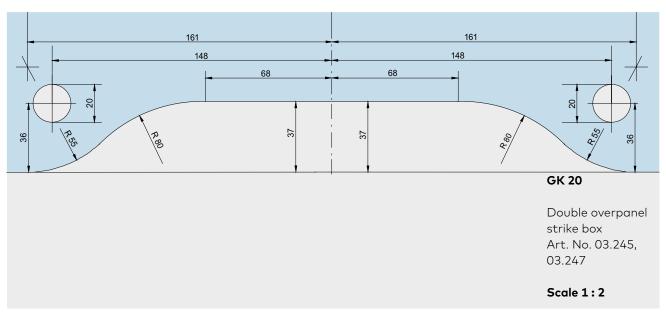
Corner locks Art. No. 03.206, 03.285, 03.287, 03.288, 03.340

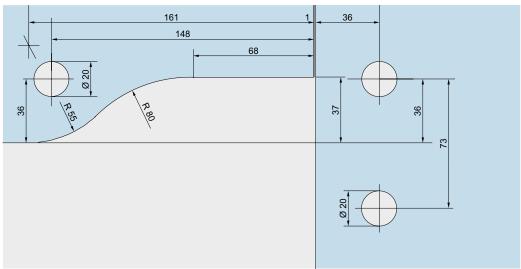
Scale 1:2

GK 30 (PT 30)

Single overpanel strike box Art. No. 03.230,

Scale 1:2

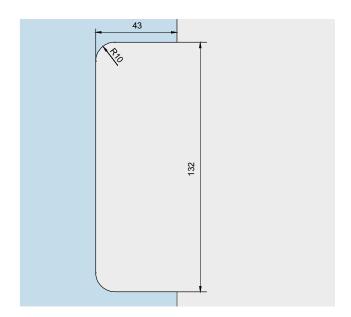




GK 40 (PT 40)

Corner overpanel strike box Art. No. 03.250,

Scale 1:2



US 20, GK 50

Centre lock

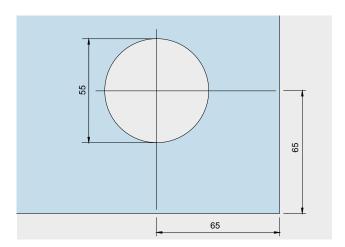
Art. No. 03.215, 03.289, 03.290, 03.345 and strike box for centre lock

Art. No. 03.224

Scale 1:2

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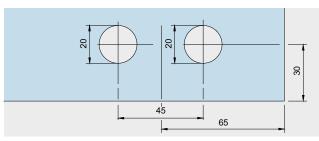
Glass preparation for corner, centre locks and strike boxes, requiring drilled holes



Corner locks

Art. No. 05.100, 05.103, 05.105, 05.116, 05.117, 05.118, 05.119

Scale 1:2

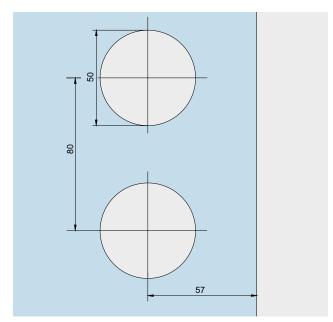


Strike boxes

Art. No. 05.108, 05.109

Scale 1:2

Glass preparation for centre locks and strike boxes, requiring drilled holes



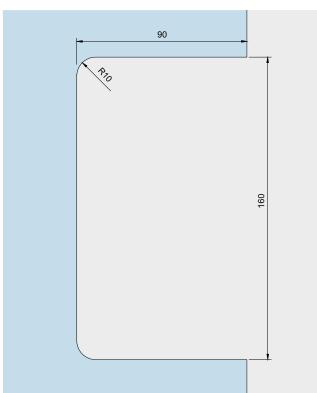
Centre locks

Art. No. 05.250, 05.251, 11.216, 11.217, 11.220, 11.221, 11.224, 11.225

Strike boxes for centre locks

Art. No. 05.252, 05.253, 11.206, 11.207

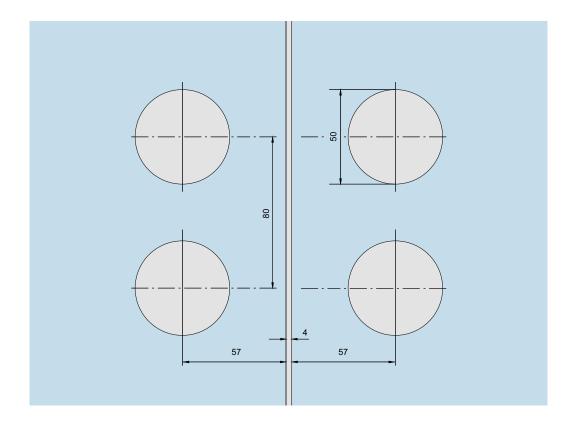
Scale 1:2



Centre locks with nightlatch function, hook bolts and strike boxes

Art. No. 05.200, 05.201, 05.202

Scale 1:2



Centre locks with latch and lock bolts, and strike boxes

Art. No. 05.224, 05.225, 05.226, 05.227, 05.240, 05.241, 05.244, 05.245, 05.250, 05.251, 05.252, 05.253

Scale 1:2

Space for your notes

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Wall connection profile

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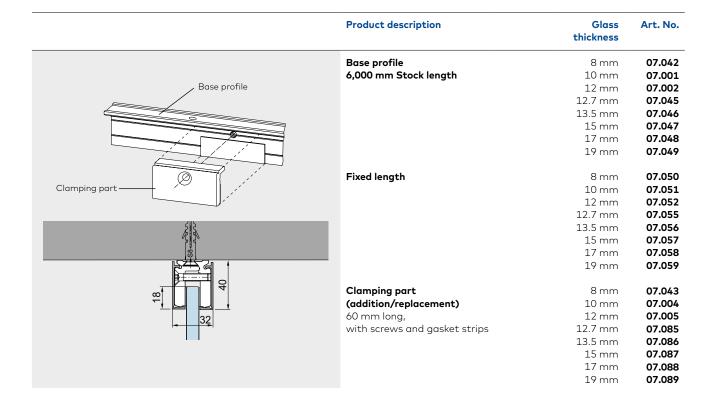
Wall connection profile

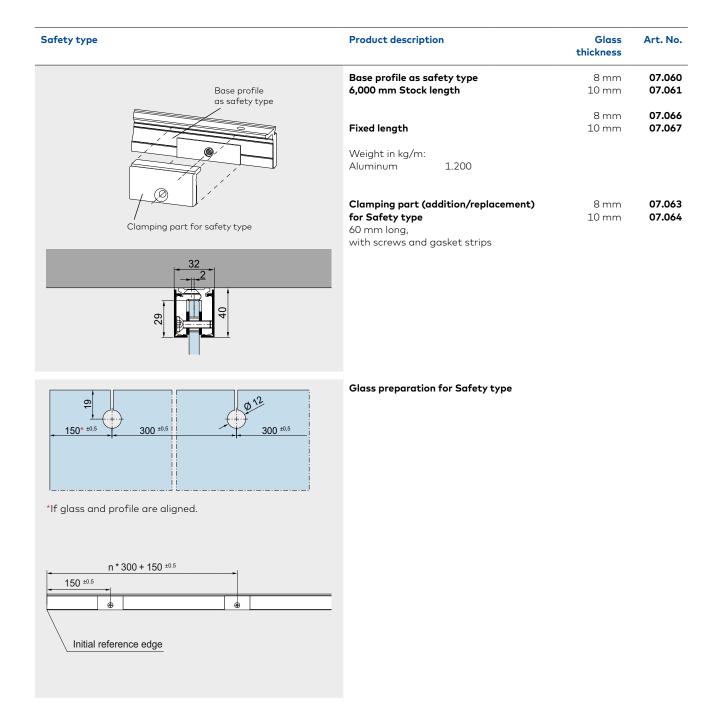
Wall connection profiles

Consisting of: base profile, with bore holes (every 300 mm), incl. clamping parts with screws and gasket strips.

Application:

e. g. all around frame system for thoughened glass assemblies, with fittings on sides and ceiling. The safety type prevents free hanging glass elements from falling down, by fixing the clamping fitting through glass holes. 15 kg load for each clamping part, torque for fixing screws 15 Nm (M 6 = Allan key size 4).





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	Product description	Glass thickness	Art. No.
39.5	Clip on cover profile brass, stainless steel, satin and stainless steel polished door available Weight in kg/m: Aluminum 0.216 Stainless steel 0.366 6,000 mm stock length fixed length		07.003 07.053
04	End cap Weight in kg/pc: Aluminum 0.003 Brass 0.090 Stainless steel 0.090 Aluminum 0.003	8 mm and 10 mm 12-13.5 mm	07.007 07.044
32/35,5/41 due to glass thickness	Brass 0.010 Stainless steel 0.010 Aluminum 0.003 Brass 0.011 Stainless steel 0.012	15-19 mm	07.065
10 07.006	Filler block, 10 x 12 mm 6,000 mm stock length fixed length Weight in kg/m: Aluminum 0.325		07.006 07.054
200	U-profile 20 x 20 x 20 x 2 mm 6,000 mm stock length fixed length Weight in kg/m: Aluminum 0.304		07.092 07.093
08	U-profile 30 x 20 x 30 x 2 mm 6,000 mm stock length fixed length Weight in kg/m: Aluminum 0,304		07.097 07.096

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Space for your notes

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MR 22/MR 28

Wall connecting frame system MR 22 and MR 28

Comprising a frame profile (series-drilled), a clamping profile and two contact rubber extrusions (PVC, grey).

These decorative and elegant frame solutions are characterised by their remarkably easy installation. The viewface width in the case of the MR 22 is a mere 22 mm and in the case of the MR 28 it is just 28 mm. Suitable for glass thicknesses of 8 and 10 mm. No load transfer by the profiles. Can be readily

MR 22

max. glass dimensions: height: 2,500 mm width: 1,000 mm removed and re-installed elsewhere. The MR 28 features an additional screw-fixing channel for connecting angle brackets and enables combination with mullion profiles for the vertical connection of several glass panels and also abutment to frame systems AT 44 and AT 50.

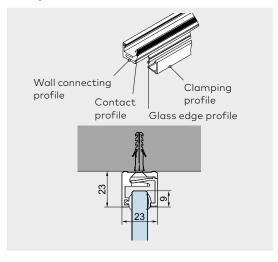
Applications:

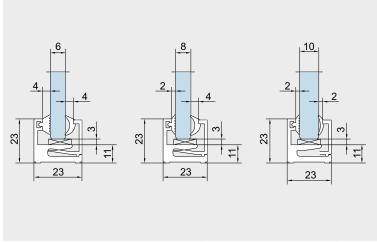
e.g. surrounding frame for toughened glass systems for fixing to walls and ceilings

MR 28

max. glass dimensions: height: 2,800 mm width: 1,000 mm

Base profile MR 22





Features and data

MR 22
in 6,000 mm stock length,
without PVC profile

Weight in kg/m:
Aluminum

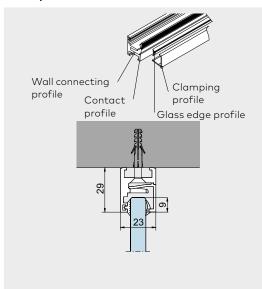
0.648

MR 22
in fixed length
Weight in kg/m:
Aluminum

0.648

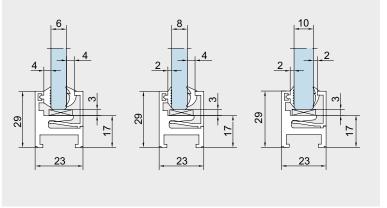
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Base profile MR 28

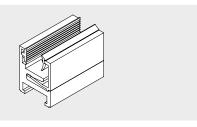


Attention:

Profiles are only delivered with straight cuts. Allowances in lengths of profiles to ensure producibility of bevel cuts have to be planned by the customer. The georgian bar profile must be prepared in addition on both sides. Please consider installtion instruction



Features and data	Art. No.
MR 28 in 6,000 mm stock length, without PVC profile Weight in kg/m: Aluminum 0.802	07.241

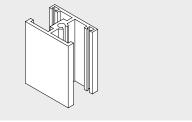


MR 28 07.251

in fixed length

Weight in kg/m:

Aluminum 0.802

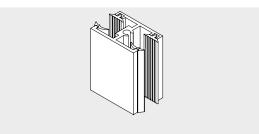


Georgian bar profile MR 28

in 6,000 mm stock length, without PVC profile

Weight in kg/m:

Aluminum 0.542



Georgian bar profile MR 28

in fixed length

Screws for fixation at MR 28 base profile are nor included in delivery.
Recommendation: counter sunk screw
4.2 mm x 32 mm

Weight in kg/m:

Aluminum 0.542

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07.242

07.252

	Product description	Art. No.
	MR 28 georgian bar profile 90° in 6,000 mm stock length Weight in kg/m: Aluminum 0.598	07.258
	MR 28 georgian bar profile 135° in 6,000 mm stock length Weight in kg/m: Aluminum 0.466	07.259
	End mounted plate MR 22 Weight in kg/pc: Aluminum 0.002	07.245
	End mounted plate MR 28 Weight in kg/pc: Aluminum 0.002	07.246
	Contact profile 2 mm thick, grey fixed length stock length 50 m Weight in kg/m: PVC 0.023	07.255 07.265
A STATE OF THE STA	Contact profile 4 mm thick, grey fixed length stock length 50 m Weight in kg/m: PVC 0.037	07.256 07.266

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	Product description	Art. No.
	Glass wedge profile 2 mm thick, grey fixed length stock length 50 m Weight in kg/m: PVC 0.016	07.253 07.263
	Glass wedge profile 4 mm thick, grey fixed length stock length 25 m Weight in kg/m: PVC 0.034	07.254 07.264
DIN 7991 M 5×8	Corner connection set MR 28, 4 pieces per set 8 screws DIN 7991 M 5 x 8 included in scope of delivery Weight in kg/pc: Aluminum 0.0021	07.247
	Corner connection for MR 28 georgian bar profil 90° 2 grub screws DIN 916 M 4 x 5 included in scope of delivery	07.248
	Corner connection for MR 28 georgian bar profil 135° 2 grub screws DIN 916 M 4 x 5 included in scope of delivery	07.249

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Content

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193	Floor bearings, lock keeper plate, floor sockets
194	Wall connection and cylinders
195	Profiles for UNIVERSAL
196	Gaskets
198	Clamping fittings
200	Accessories for door closer
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Accessories

Perfection in detail

Original accessories for patch fittings, door rails and locks, matched to the dormakaba product range, are available.

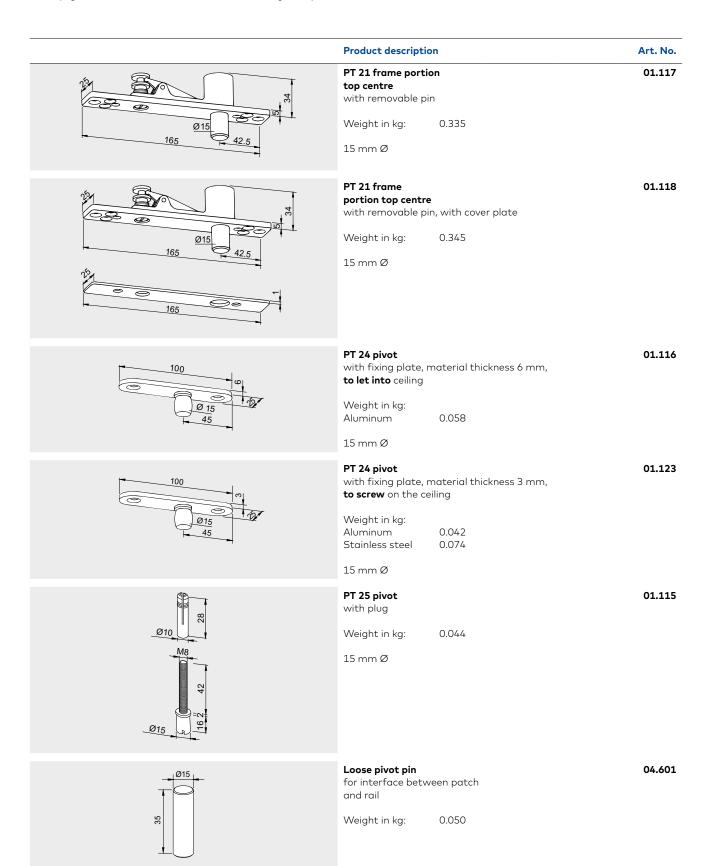
They ideally complement the range of dormakaba hardware to optimise the technical excellence and cost effectiveness of toughened glass systems of all types.

Aside from functional components such as special floor pivots – including models for wet rooms – dormakaba also offers a choice of security-relevant options. Their installation further enhances the exceptional functional efficiency, reliability and long service life expected of dormakaba systems.

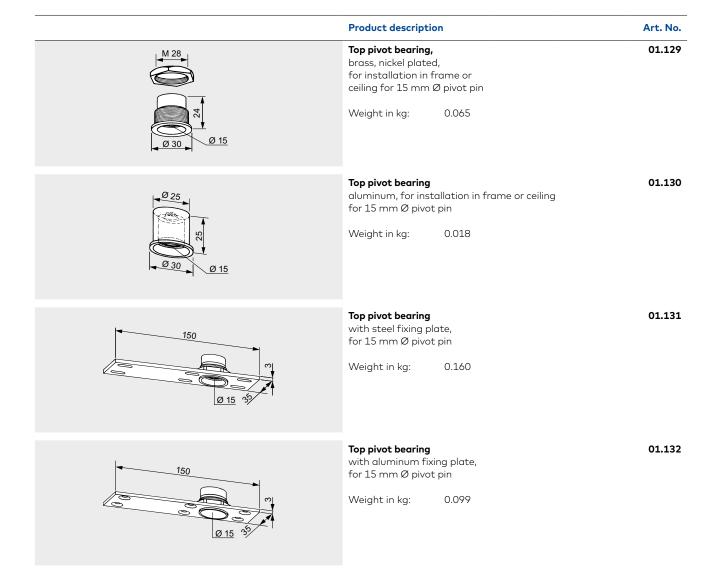
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Top bearing, pivots for UNIVERSAL, BEYOND, EA, TP/TA, MANET

Advisory: Please note that the upper pivots for UNIVERSAL and those for MUNDUS are not mutually compatible. The spigot diameters of the MUNDUS fittings vary.



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Floor bearing, lock keeper plate, floor socket for UNIVERSAL, BEYOND, EA, TP/TA, MANET

Product description

Art. No. 01.106

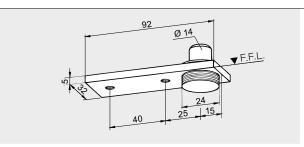
01.107

04.603

01.137

05.190

05.193

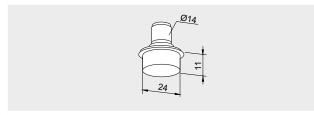


Floor pivot bearing

with round pivot 14 mm Ø, and cover plate; height adjustable by 5 mm max. door weight 100 kg

Weight in kg:

Aluminum 0.155 Brass 0.170 0.169 Stainless steel

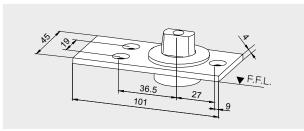


Floor pivot bearing

with round pivot 14 mm \varnothing and pin 24 mm \varnothing

max. door weight 100 kg

0.078 Weight in kg:



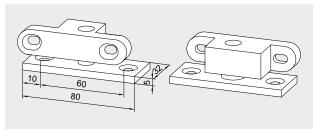
Floor bearing

04.602

with profile spindle (longer spindle on request), max. door weight 200 kg

Stainless steel, max. door weight 200 kg

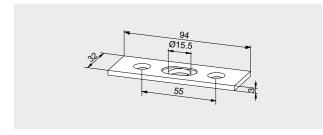
0.254 Weight in kg:



Floor pivot bearing for damp environments,

with insert for UNIVERSAL PT 10 for mounting onto floor surface max. door weight 80 kg

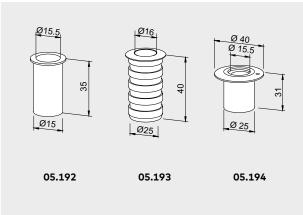
Weight in kg: 0.195



Lock keeper plate,

stainless steel, two parts, adjustable ± 5 mm

0.048 Weight in kg:



Floor socket,

05.192 zinc coated brass for lock bolt

0.020 Weight in kg:

Floor socket, aluminum, with spring and plastic stopper,

dirt protection

Weight in kg: 0.026

Eccentric socket, eccentric, zinc coated brass, 05.194

with adjustable plastic socket insert

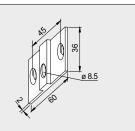
Weight in kg: 0.020

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Wall connection and cylinders for UNIVERSAL, BEYOND, EA, TP/TA, MANET



Art. No.



Fixing plate

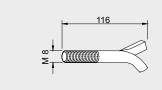
01.127

for overpanel patches from UNIVERSAL, EP and EA program

Weight in kg:

Aluminum 0.019 Brass 0.045

Stainless steel not available, satin chrome on brass supplied.

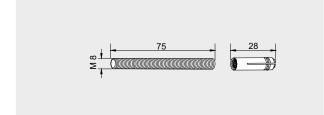


Wall anchor

01.133

for overpanel patches from UNIVERSAL, EP and EA program with thread M $8\,$

Weight in kg: 0.040

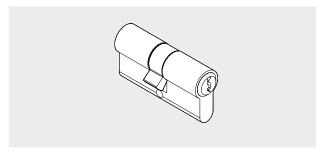


Threaded rod

01.134

for overpanel patches from UNIVERSAL, EP and EA program
M 8 with plug

Weight in kg: 0.032



Profile cylinder

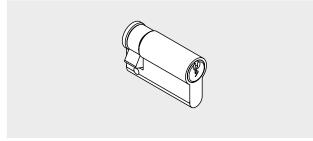
05.001

length 61 mm, differently keyed, with Logo

Profile cylinder

05.002

length 61 mm, equally keyed, with Logo



Half-profile cylinder

05.003

length 31 mm, differently keyed, with Logo

Half-profile cylinder

05.004

length 31 mm, equally keyed, with Logo

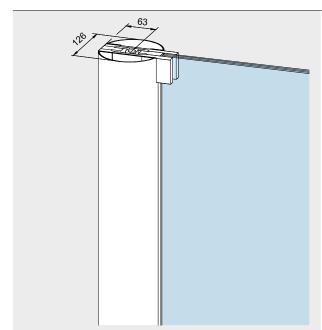
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Profiles for UNIVERSAL

Product description

Art. No.

01.230



Aluminum round profile

for pinch free doors with

65 mm pivot point, consisting of 2 halves, prepared for UNIVERSAL fittings or door rails (76.5 mm or 100 mm).

Please indicate:

- Panel height (max. 2,500 mm, higher dim. on request)
- Required preparation of the profile for top and bottom fittings

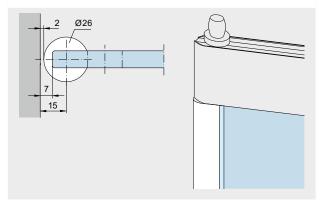
 Fixed length
 03.380

 Stock length 6,000 mm
 03.381

 Stock length 3,000 mm
 03.382

Weight in kg/m:

Aluminum 4.744



Radiused edging strip

for fittings with $15\ \text{mm}/18\ \text{mm}$ pivot point. For pinch free doors, (strip is clamped onto free glass edge), Acrylic.

Length: up to 4,500 mm (specify height)

Lenght: 2,250 mm **01.231**

Weight in kg/m: 0.408

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Gasket sets for UNIVERSAL

Product description	Art. No.	Product description	Art. No.
Gasket sets for 12 mm glass thickness		Gasket sets for 8 mm glass thickness	
for PT10/20/22/29/30/GK30	03.900	for PT10/20/22/29/30/GK30	03.920
for US 10/20/GK50	03.901	for US 10/20/GK50	03.921
for PT40/41/42/GK40/41/42	03.902	for PT40/41/42/GK40/41/42	03.922
for PT51	03.903	for PT51	03.923
for PT60/61/62	03.904	for PT60/61/62	03.924
for PT70/71	03.905	for PT70/71	03.925
for PT80/81	03.906	for PT80/81	03.926
for PT80 semi-high	03.907	for PT80 semi-high	03.927
for PT90/91	03.908	for PT90/91	03.928
for sidelight connector 01.153	03.909	for sidelight connector 01.153	03.929
for patch fitting 03.198	03.910	for patch fitting 03.198	03.930

Note: All fittings with a 15 mm pivot point are technically only designed for 10 mm glass thickness!

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Space for your notes

Clamping fittings

53

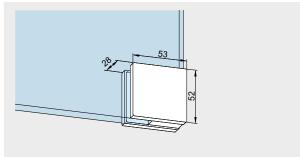
Product description

Art. No. 07.021

PT 90 Srew on fitting

Weight in kg:

Aluminum 0.120 Brass 0.160 Stainless steel 0.155



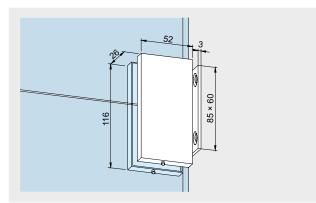
PT 91 corner fitting

07.023

01.153

Weight in kg:

Aluminum 0.120 Brass 0.160 Stainless steel 0.155



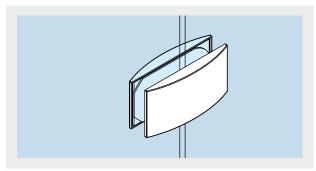
Side connector

with fixing plate

Weight in kg: Aluminum

Aluminum 0.313 Stainless steel 0.376

Also suitable for 12 mm glass thickness



Overpanel-sidelight connector

12.536

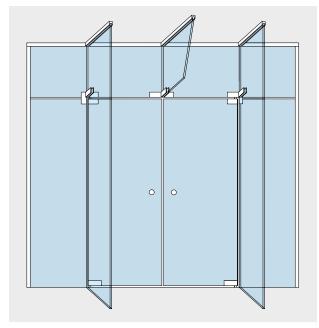
Weight in kg:

Aluminum 0.146

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		Product description	Glass thickness	Art. No.
		Clamping fitting, aluminum, with passage hole for	8 mm	07.037
57		M 6 thread	10 mm	07.038
92	32 25	Weight in kg: Aluminum 0.180	12 mm	07.039

Usage and assembly of fins



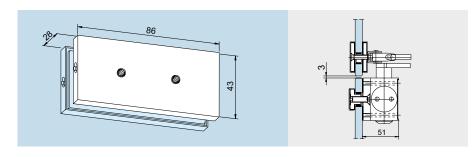
Fin fittings and corner connectors do not have a supporting structure. Overpanels, side-lights and fins have to be fixed securely to the ceiling by dormakaba wall connecting profiles or similar systems.

The need for stiffeners and the requisite glass thickness must be specified by a properly qualified structural engineer.

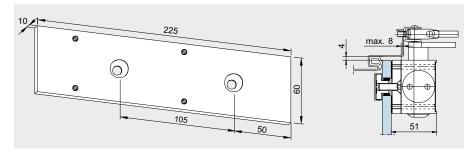
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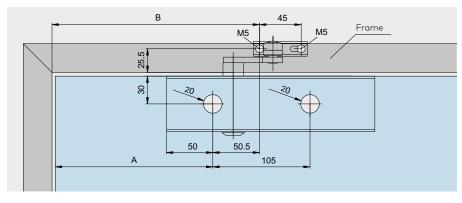
2

Accessories for door closer TS 73 V



45 86 × 43 mm Overpanel Ø16 Door panel





Fixing plate

for TS 73 V, closer arm for overpanel

Art. No. 12.330

Weight in kg:

Aluminum 0.132

Pivot point fitting	Α	В
EA (AT)	195	248
UNIVERSAL/EP/ MUNDUS	245	298
STUDIO/JUNIOR	170	223
UNIVERSAL Arcos	262	315

Fixing plate

225 mm, for TS 73 V

Art. No. 12.335

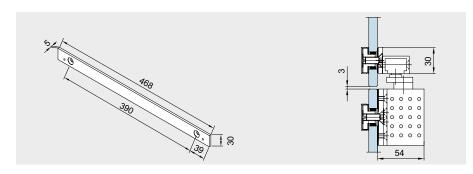
Weight in kg

Aluminum 0.289

Pivot point fitting	Α
EA (AT)	195
UNIVERSAL/EP/ MUNDUS	245
STUDIO/JUNIOR	170
UNIVERSAL Arcos	262

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Accessories for door closer TS 92



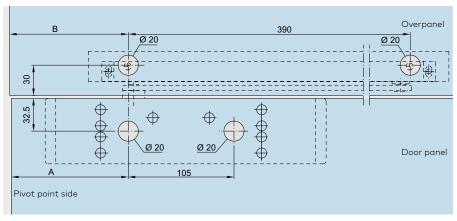
Fixing plate

for TS 92, slide channel for overpanel

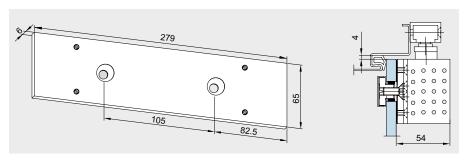
Art. No. 12.332

Weight in kg

Aluminum 0.265



Drehpunkt-Beschlag	Α	В
EA (AT)/EP	200	202
UNIVERSAL/ MUNDUS	250	252
STUDIO/JUNIOR	148	250
UNIVERSAL Arcos	265	267



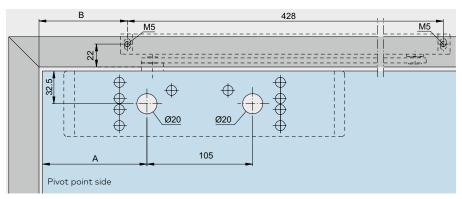
Fixing plate

279 mm, for TS 92

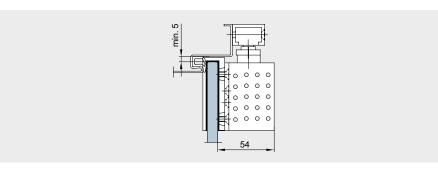
Art. No. 12.334

Weight in kg:

Aluminum 0.290



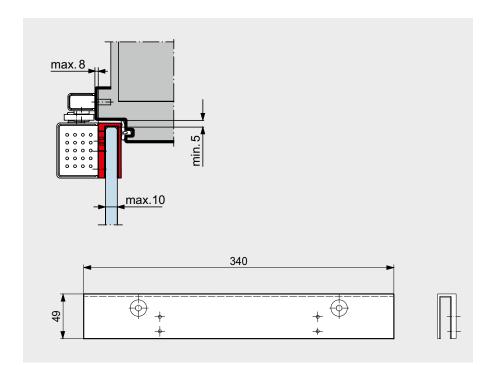
Drehpunkt-Beschlag	Α
EA (AT)/EP	200
UNIVERSAL/ MUNDUS	250
STUDIO/JUNIOR	148
UNIVERSAL Arcos	265



Saddle plate

and door closer TS 92 are available at dormakaba, Ennepetal, or at special suppliers for building hardware.

Door closer TS 97



TS 97 including saddle plate

For connecting the closer to toughened glass doors – no glass recess machining or drilling required.

The TS 97 with this special glass fixing bracket should be used with STUDIO Arcos and OFFICE Arcos / OFFICE Junior hinges.

For more information please see our technical brochure TS 97.

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Space for your notes

Pull handles, door knobs and recessed pull grip

The pull handle/knob system is designed for glass of 8, 10 and 12 mm thickness.

The pull handles can be fixed to both sliding and pivoting (swing) doors on one face using the appropriate connectors or on both faces by through-bolting (back-to-back arrangement).

Due to a flat structure recessed pull grips are also suitable for sliding doors.

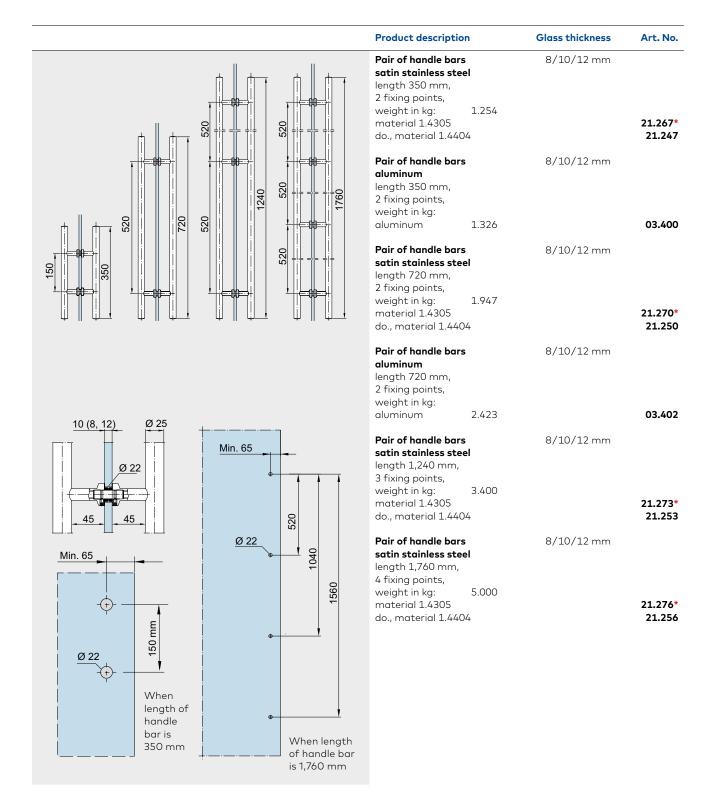
The single-point fixings and through bolts are included as standard equipment in the scope of supply.

The pull handles can be fitted horizontally, vertically or in a handrail arrangement.



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Pull handle pairs

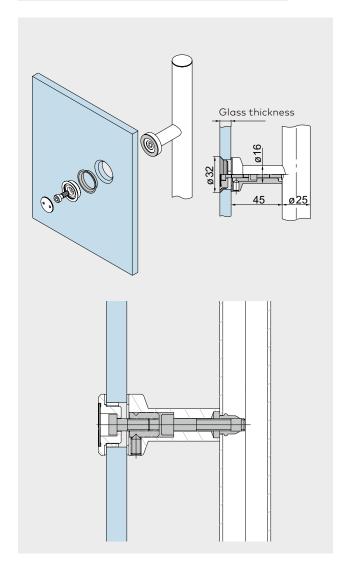


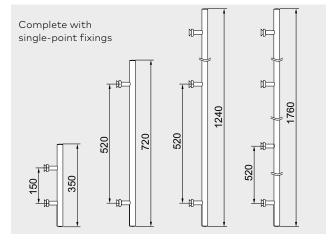
^{*} Conversion sets for back to back pull handles for timber doors resp. other glass thicknesses see unter "Spacing adjustment for pull handles and door knobs", page 207.

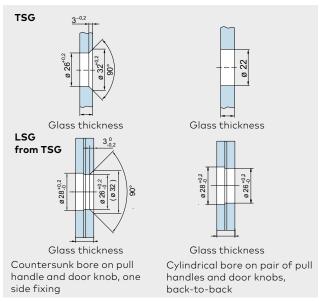
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Pull handles single

Product description	Glass thickness	Art. No.
Pull handles with single-point fixings, countersunk Edelstahl Pull handle 350 mm with 2 fixings, material 1.4305 do., material 1.4404 Pull handle 720 mm with 2 fixings, material 1.4305 do., material 1.4404 Pull handle 1,240 mm with 3 fixings, material 1.4305 do., material 1.4404 Pull handle 1,760 mm with 4 fixings, material 1.4305 do., material 1.4404	8/10/12 mm	29.268 29.269 29.271 29.272 29.274 29.275 29.277 29.278
Pull handles with single-point fixings, clamping disc Pull handle 350 mm with 2 fixings, material 1.4305 Pull handle 720 mm with 2 fixings, material 1.4305 do., material 1.4404 Pull handle 1,240 mm with 3 fixings, material 1.4305 Pull handle 1,760 mm with 4 fixings, material 1.4305 do., material 1.4404	8/10/12 mm	21.240 21.241 21.281 21.242 21.243 21.283







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Spacing adjustment for pull handles and door knobs

		Product description	Door thickness	Art. No.
		Conversion set 1 for glass doors, pair of pull handles / knob back-to-back	13.5 – 21.5 mm	21.285
	B) B	without distance washer	13.5 mm	
		with 1 distance washer	15 mm	
		with 2 distance washers with 3 distance washers	17.5 mm 19 mm	
Distance washer 2 mm		with 4 distance washers	21.5 mm	
		Conversion set 2 for timber doors, pair of pull handles / knob back-to-back	20 – 40 mm	21.286
		without distance washer	20 mm	
	DELED	with 1 distance washer	25 mm 30 mm	
	9	with 2 distance washers with 3 distance washers	30 mm 35 mm	
		with 4 distance washers	40 mm	
Distance washer 5 mm				
		Conversion set 3 for glass / timber doors*, pair of pull handles / knob back-to-back, countersunk 15 - 40 mm glass /		21.287
		timber thickness		21.288
		Conversion set 4 for glass / timber		
		doors*, pair of pull handles / knob back- to-back, clamping disc 15 - 40 mm glass / timber thickness		
Set 3	Set 4			
		Conversion set 5 for glass doors*, recessed pull grip		21.295
		13.5 - 21.5 mm glass thickness		
		Conversion set 6 for timber doors*,		21.296
		recessed pull grip 20 - 40 mm timber thickness		
Set 5	Set 6			
		Conversion set 7 for slave / Minch and		24 207
		Conversion set 7 for glass / timber doors*, for pull handles fixed on both sides to pull handle fixed on one side, countersunk 8 - 40 mm glass / timber thickness 1 set per pull handle fixing		21.297
6 0	6	Conversion set 8 for glass / timber doors*, for pull handles fixed on both		21.298
	9	sides to pull handle fixed on one side, clamping disc 8 - 40 mm glass / timber		
	9	thickness 1 set per pull handle fixing		
Set 7	Set 8	9		

*Not suitable for Arcos pull handles 26.500 / 26.510

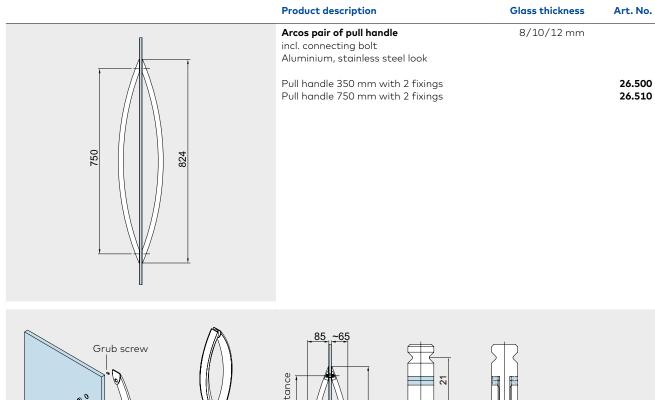
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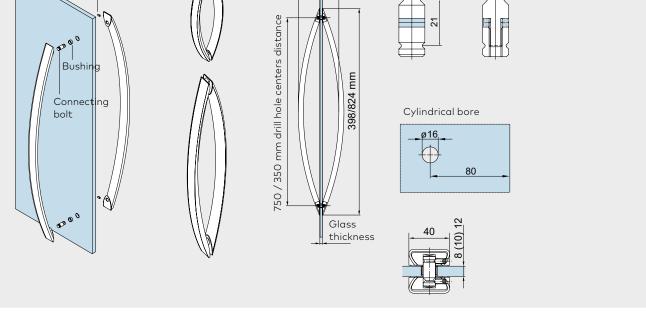
Pair of pull handles

Product description	Glass thickness	Art. No.
Pair of stainless steel handlebars, lockable on both sides, prepared for standard PZ, length 1200 mm, incl. floor socket	8 - 17.5 mm	21.580
Pair of stainless steel handlebars, lockable on one side, prepared for standard PZ, length 1200 mm, incl. floor socket Further information, e.g. the required profile cylinder length, can be found in our length of the standard profile cylinder length.	8 - 17.5 mm	21.581
detail on sheets 29-115 to 29-116.		

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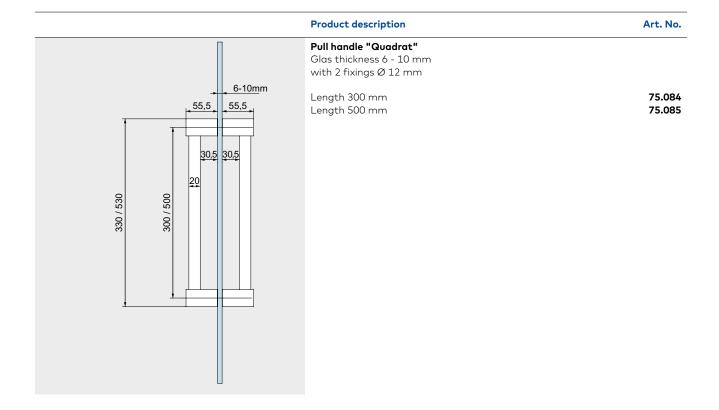
Arcos pull handle





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Handle bars



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Recessed pull grips and door knobs

	Product description	Glass thickness	Art. No.
Ø 38 mm Glass bore	Recessed pull grip Ø 50 mm	8/10/12 mm	21.290
Ø 50 mm Glass bore	Recessed pull grip Ø 60 mm Recessed pull grip with grip hole Ø 60 mm	8/10/12 mm 8 mm 10 mm 12 mm	21.291 21.292 21.293 21.294
Ø 50 mm Glass bore	Recessed pull grip aluminum to be glued onto the glass Weight in kg: 0.072		07.200
Ø 20 mm Glass bore	Door knob, aluminum Weight in kg: 0.400		07.201
Glass thickness Glass thickness	Door knob one side fixing Door knob with single-point fixing, countersunk Door knob with single-point fixings, clamping disc	8/10/12 mm	21.422 21.426
Single-point fixing (Glass preparation please see under "pull handles single", page 206)	Door knob back-to-back	8/10/12 mm	21.423

Note: To ensure better load transmission, please use a pull handle in conjunction with the DORMOTION damping unit.

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Safety-related information

Important safety-related information for the mounting and use of dormakaba glass fittings.

(Follow these instructions in addition to the mounting and operating instructions in order to avoid damage of product and damage to person or property.)

Important: All users have to be informed about relevant points mentioned in these safety-related information and the mounting and operating instructions!

General information

- dormakaba recommends the use of TSG-H (heat-stored tempered safety glass) according to DIN EN 12150-1.
- 2. dormakaba glass fittings are not suitable for outdoor installation.
- 3. dormakaba glass fittings are not suitable for rooms where chemicals (e.g. chlorine) are used, e.g. swimming pools, saunas and brine baths.







- 4. Sliding panels must not be moved faster than at walking speed and must be stopped by hand before reaching the end positionwill be.
- Pivoting panels must not be thrown too hard. If there is a risk of over-turning, this must be prevented by a door stop.

Mounting

- 1. Only properly qualified and specially trained staff is authorised to mount dormakaba glass fittings.
- 2. Never use glass with conchoidal fractures and/or damaged edges.
- 3. Due to crushing hazards among others in the area of the secondary closing edge and possible injury caused by breakage of glass during mounting, corresponding protective clothing (especially gloves and protective goggles) is required.
- 4. Clean clamping area with fat solvent (standard commercial cleaning agent) before mounting the glass fitting.
- Never use clamping shoes on structured glass surfaces (except on satined glass) or glass of heavily varying thickness unless with a corresponding levelling layer.
- 6. Never use clamping shoes on self-cleaning coatings.
- 7. When adjusting glass elements, always stick to the required clearance for the respective fitting. Adjust clearance so that the glass does not touch hart components such as glass, metal or concrete.
- Make sure not to use excessive force when installing the glass (avoid local stress resulting from very tight screws).

Maintenance

Check fittings at regular intervals for proper positioning and smooth running and door for correct adjustment. Especially highly-frequented door systems require inspection by properly qualified staff (specialised companies or installation firms). Immediately replace damaged class elements (no glass flaking and/or conchoidal fractures)!

General care instructions

The surface finishes of the fittings are not maintenance-free and should be cleaned according to their material and design.

- For metallic surfaces (anodised finishes, stainless steel) please use appropriate cleaning agents without abrasive additives only.
- For varnished surfaces please use appropriate solvent-free cleaning agents only.
- Brass surfaces (without surface protection) have to be treated with an appropriate maintenance agent on occasion, to avoid tarnishing.

For practical planning, please use our drawings dormakaba "The Detail".

The printed colours indicating the surface finishes are not 100 % true, but do provide a useful guide. Statements made with regard to the nature or use of the products are for the purposes of descriptions. Assent with regard to the existence of particular properties or particular uses always requires special written agreement. Pictures may show special designs which are different to the standard scope of delivery.

Subject to change without notice.

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Door Hardware



Electronic Access & Data



Mechanical Key Systems



Lodging Systems



Entrance Systems



Interior Glass Systems



Safe Locks



Service

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